



# UNITED NATIONS HIGH COMMISSIONER FOR REFUGEES (UNHCR)

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## TECHNICAL SPECIFICATIONS

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# **ELECTRICAL WORKS**

## **SECTION - 8001**

### **GENERAL SPECIFICATIONS FOR ELECTRICAL WORKS**

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## **1.0 SCOPE OF WORK**

The works related to the electrical system which is included in the Scope of this Contract as shown on the Drawings, stated in the Specifications and Bill of Quantities and explained in these Specifications. The works shall broadly include but not limited to the following:

- General Specifications for Electrical Works
- Low Voltage D.G. Set
- Indoor power Transformer
- H.T. Switchboards
- L.T Switchboards
- LT Distribution Boards
- Motor Control Centre
- Light Fixtures
- Low Tension Cables
- Wiring Accessories
- Conduits and Pipes
- Earthing
- Lightning Protection System
- Miscellaneous Items
- Structured Cabling Network
- Fire Alarm System
- Closed Circuit Television System
- Public Address System
- Cable Antenna TV System

The Contractor shall also be responsible to supply any other equipment not specifically mentioned in these Documents but which is necessary for proper operation of the works/system included in the scope of this Contract. The Contractor shall solely be responsible for ensuring proper functional requirements of different equipment. He shall also be responsible for furnishing any additional piece of equipment and for making modification in the equipment as desired and/or approved by the Engineer to achieve proper co-ordination with various equipment offered in the bid and also with those installed by others.

## **2.0 RULES & REGULATIONS**

The entire electrical installation/work shall be carried out by licensed Contractor, authorised to undertake such work under the provisions of the Electricity Act 1910 and The Electricity Rules 1937 as adopted and modified upto date by the Government of Pakistan.

All works shall be carried out in accordance with the latest edition of the Regulations of the Electrical Equipment of Buildings issued by the Institute of Electrical Engineers-London, the Contract Documents, The Electricity Rules 1937 and bye-laws that are in force from time to time. Any discrepancy between these Specifications and any other rules and regulations shall be brought to the

notice of Engineer for his instructions and the discussion of the accepting/controlling shall be final and conclusive.

The Contractor shall be responsible for completing all formalities and submitting the test certificates as per prevailing rules and regulations, and shall have the installation passed by the Government Electric Inspector of that region. All requirements of the Electric Inspector and the WAPDA / MEPCO shall be complied with.

### **3.0 AMBIENT CONDITIONS**

All material and equipment supplied and installed shall be designed, manufactured and tested to meet the following ambient conditions unless specifically stated otherwise for any material/ equipment.

Maximum indoors ambient temperature	:	45-Degree Celsius
Minimum indoors ambient temperature	:	Zero Degrees Celsius
Maximum outdoors-ambient temperature	:	50-Degree Celsius
Minimum outdoors-ambient temperature	:	Zero Degrees Celsius
Maximum Relative humidity	:	100 Percent
Maximum Altitude of project	:	220 meters above the mean sea level.

The atmospheric conditions are tropical and highly humid.

### **4.0 STANDARDS**

The latest standards and codes of reputable organisations shall be applicable for the material and equipment specified herein and for installation work. Such organisations to be BSS, VDE, NFPA 99, NEC Article 517 etc. In case the Specifications laid down herein differ from those given in the standards, then the equivalent or better specifications shall govern. Wherever applicable the equipment shall also conform to the requirements of Pakistan Standard Institution (PSI).

Contractor shall maintain at the site office one copy of the standards / codes applicable to the works.

### **5.0 SYSTEM DATA**

Unless otherwise specified elsewhere, all equipment and material shall be designed to operate satisfactorily with the following minimum requirements without any de-rating.

a) Voltage rating of equipment :	HT :	11 kV, 3 phase, +/- 10%
	LT :	400 V, 3 phase, +/- 10%
		230 V, 1 phase, +/- 10%

b) Frequency : 50Hz  $\pm$  2Hz

In general, the electrical colour coding of switchgear cubicles, control panels, desks etc., shall be in accordance with the respective IEC Recommendations.

Live parts of electrical connections shall be colour coded according to IEC 446 as follows:

	<b>Conductor Designation</b>	<b>Coding Alphanumeric</b>	<b>Colour</b>
A.C. Network	Phase 1	L 1	red
	Phase 2	L 2	yellow
	Phase 3	L 3	blue
	Neutral	N	black
D.C. Network	Positive	L+	white
	Negative	L-	black
Earthing	Protective Earth	PE	green/yellow
	Earth	E	green/yellow

The colour coding for the secondary circuits of isolated power panel board is as follows:

Orange-Isolated Phase Conductor  
Brown- Isolated Neutral Conductor  
Green-Isolated Ground Conductor

Conductor insulation of secondary circuits of isolated power panel board shall be XLPE and PVC sheathed.

#### Control Cables

The Control Cables shall be manufactured according to specifications for L.T. Cables. The Control Cables shall be of multi-core, PVC insulated type withstanding without deterioration the conditions prevailing at the place of installation. The cross section of cable shall be as per the requirement of the system.

All the cores should be numbered and/or colour coded or otherwise properly identified. At-least 20% spare cores shall be provided in all Control Cables.

No separate payment is admissible for supplying, installing, testing and commissioning of control cables and is deemed to have been included in the BOQ rates of the respective equipment.

Distance in between power, communication and control cables shall be kept as per requirements laid down by NEC800, NFPA 70 and EN50174-2.

## **6.0 EQUIPMENT**

### **6.1 IP Degree of Protection**

The equipment shall have IP degree of protection as follows, unless mentioned other wise:

- IP 42 for indoor areas
- IP 54 for indoor damp areas
- IP 65 for outdoor areas

If properly rated equipment is not available, the Contractor shall provide field enclosures to attain the required IP degree of protection. If necessary cooling/exhaust fans and / or anti condensate heaters shall also be provided. No separate payment shall be made to attain the required IP degree of protection.

### **6.2 Identification & Labelling**

All devices, meters, cabling, wiring and auxiliaries shall be properly labeled for identification. Labeling of equipment shall be done by means of flameproof material using indelible ink/markings. The labeling shall be such as to ensure uniformity and shall facilitate study of control diagrams/ drawings during operation and maintenance.

All labeling shall be of suitable size to be visible from the operating conditions/positions at site.

### **6.3 Lamp Test Facility**

All equipment / switchboards, etc. shall be provided with common lamp test facility.

## **7.0 DRAWINGS AND DATA TO BE FURNISHED BY THE CONTRACTOR**

The shop drawings, as-built drawings and/or technical data to be furnished by the Contractor for each electrical equipment, LT cable distribution layout & shall include, but not limited to the following:

- (a) Structural drawings showing foundations, RCC details dimensional plans,

elevation and sections on a suitable scale.

- (b) Electrical drawings showing:
- Line diagrams of Switchboards, Motor Control Centres, distribution boards and isolated power panels with detailed wiring diagrams, elevations/internal component layout and other standard details.
  - LT Cabling, Grounding/Earthing including all cable routing and support details.
  - Necessary execution details such as no. of cable/wires, size of conduits, cable routes, cable trays and cable trenches, etc.
  - Substation and Generator Room Equipment installation detail.
  - Manhole/Duct works.
- (c) Layouts of all LT cable routes with coordinates and levels.
- (d) Technical literature and manufacturer's characteristic data with the description of materials and weights of all equipment as instructed by the Engineer.

At least three (3) copies of the shop drawings and/or technical data of the equipment shall be submitted to the Engineer for checking and approval.

## **8.0 MANUFACTURER'S INSTRUCTIONS**

The Contractor shall supply to the Engineer in properly bound form six (6) copies of manufacturer's instruction manuals for installation, testing, commissioning, operation and maintenance of the specified equipment including manuals of spare parts and tools of the equipment. At least two copies of the documents shall be submitted in original. The installation instructions shall be submitted 2 weeks prior to commencement of installation of each equipment, and operation and maintenance instruction at the time of commissioning. If the Contractor fails to provide the documents the Engineer shall withhold issuance of requisite certificates and deduct suitable amount from the payments to the Contractor.

## **9.0 GUARANTEE**

The Contractor shall furnish written guarantee of the manufacturer or supplier with respect to satisfactory performance of each equipment. Guarantee shall be given for replacement and repair of part or whole of the equipment, which may be found defective in material or workmanship. The guarantee shall cover the duration of Maintenance Period as defined in the Conditions of Contract. This guarantee shall not relieve the Contractor of his obligations and he will be fully



responsible for the repair or replacement of any defective material in time, so as not to cause any undue delay in carrying out the repairs and/or replacements.

#### **10.0 DANGER BOARDS WITH SIGNS, DESIGNATION AND SHOCK / FIRST AID CHARTS AND FIRE FIGHTING EQUIPMENT**

Danger Boards having signs and designation of the room shall be installed on the external door of HT, LT, Power transformer, Low Voltage DG Set Rooms. Shock/First Aid Charts shall be installed in H.T, L.T and Low Voltage DG Set Rooms.

Potable fire fighting extinguisher suitable to control electrical fire shall be provided in H.T, L.T, Power Transformer and Low Voltage DG Set Rooms.

All the above items shall also be provided, wherever required to comply the requirements of the Pakistan Electricity Rules/Electric Inspector.

Laminated single line and adequate detail drawings on proper boards highlighting the main system features shall be displayed/ fixed in respective electrical and communication rooms.

#### **11.0 ASSOCIATED CIVIL WORKS**

Except where separately stated in the Bill of Quantities the cost of all civil works associated with any BOQ item of electrical works, such as excavation and back filling of earth, compaction of the earth, foundation pads, chiselling, making openings, etc. shall be included in the price quoted against respective items. No separate payment for such works will be made. Such works will also include repair of any damage to civil works caused by the Contractor during electrical installation.

#### **12.0 INSTALLATION INSTRUCTIONS - GENERAL**

The Contractor shall furnish all labour, materials, tools and equipment required to install, connect, test and commission all electrical equipment specified herein, whether or not such equipment is furnished by him or by others.

For all equipment to be installed by the Contractor, the Contractor shall supply and install all erection materials such as foundation bolts, washers, nuts, etc. as required and without any additional costs.

The Contractor shall set out the works himself as per Specifications and Drawings and shall properly position the equipment on specified foundation/location. In general, the manufacturer's instructions for installation shall be followed. Any defect or faulty operation of equipment due to the Contractor not following the manufacturer's instructions shall be corrected and repaired by the Contractor at his own cost.

For any deviation from the working drawings or specification that are deemed necessary by the Contractor due to site conditions, he shall submit the details and obtain the Engineer approval before starting such works.

### **13.0 FACTORY TESTS**

All type and routine tests on Low Voltage D.G Set, Power Transformer, H.T Switchboards, LT Switchboards, Motor Control Centre, H.T Cables, LT Cables, and all other equipment shall be performed at the manufacturer's works in the presence of the Engineer or his Representative. Type tests may be waived off in case test certificates are submitted as certified by an Engineer approved standard laboratory of international repute; but merely producing the test type certificates will not relieve the manufacturer to carry out the required standard/routine tests.

The Contractor shall inform the Engineer about the date and time of test of each equipment at least two weeks in advance. This shall, however, be done after the Contractor has got the test procedures duly approved by the Engineer. The witnessing of test by the Engineer and the Employer shall not absolve the Contractor from his responsibility for the proper functioning of the equipment, and for furnishing the guarantees referred to in clause 9.0. All test results shall be supplied in quadruplicate. All expenses for carrying out the tests as incurred by the Engineer and the Employer to witness it shall be borne by the Contractor and deemed to have been included in the bid. Provision for at least two person's visit for Factory Acceptance Tests shall be made to include one representative each from the Employer and the Consultant/Engineer. The contractor shall undertake all formalities as may be required for the Engineer or his representative to enable him make the visit.

### **14.0 TESTING - GENERAL**

#### **14.1 Scope**

Upon completion of the installation, the Contractor shall perform field tests on all equipment, materials and systems. All tests shall be conducted in the presence of the Engineer for the purpose of demonstrating equipment or system compliance with Specifications. The Contractor shall submit for Engineer's approval complete details of tests to be performed describing the procedure, test observations and expected results.

The Contractor shall furnish all tools, instruments, test equipment, materials, etc., and all qualified personnel required for the testing, setting and adjustment of all electrical equipment and material including putting the same into operation.

All tests shall be made with proper regard for the protection of the personnel and equipment and the Contractor shall be responsible for

adequate protection of all personnel and equipment during such tests. The cost of any damages or rectification work due to any accident during the tests shall be the sole responsibility of Contractor.

The Contractor shall record all test values of the tests made by him on all equipment. Four (4) copies of all test data and results certified by the Engineer shall be given to the Engineer for record purposes. These shall also include details of testing method, testing equipment, diagrams, etc.

The witnessing of any tests by the Engineer does not relieve the Contractor of his guarantees for materials, equipment and workmanship, or as any other obligations of Contract.

#### 14.2 **Low Voltage D.G. Set**

Prior to the tests, the contractor shall submit manufacturer's recommended detailed description of the test procedures to be conducted for Engineer's approval.

The Contractor shall carry out full site load and no load tests in accordance with IEC, ISO or BS Specifications for site commissioning. The inspection and tests shall include but not be limited to:

Basic Tests:	Insulation Resistance Earth Continuity Earth Loop Impedance Polarity Phase Rotation Voltage and Frequency Starting System Protection Equipment
Battery:	Nominal Voltage Discharge Voltage Specific Gravity of Electrolyte Level of Electrolyte Charging System
Lubrication:	Check as required by manufacturer
Operational Check at Start-up	Oil Pressure Fuel Oil Leaks Operation of Safety Devices Operational Speed Automatic Control Instrument Check Exhaust Check Undue Vibration

Operational Check	Oil Pressure	
After one hour's run:	Oil Leaks	
	Cooling System	
	Oil Temperature	
Commissioning Test:	25% of full load	2 hrs.
	50% of full load	5 hrs.
	75% of full load	8 hrs.
	100% of full load	8 hrs.
	110% of full load	1 hr.

All commissioning and test results shall be recorded and compared with design data. A retest/commissioning shall take place if results are not satisfactory. All the tools, labour, POL, required for the testing and commissioning shall be provided by the Contractor at no extra cost. If required load is not available at site for testing the generators, the Contractor shall provide dummy load at site at no extra cost to the Employer. The correct functioning of the control equipment shall also be proved.

#### Battery Charger

Battery charger shall be static type and shall provide for both trickle and boost charging of the batteries when the engine is not in operation. The charger shall be of suitable capacity to fully recharge the completely discharged batteries within four hours at boost charge.

#### Control Panel

The Control Panel shall provide all the necessary control and monitoring devices of the Diesel Generating Sets. All the control and monitoring of the safety devices, alarms, protections, meters, lamps, etc. as mentioned in this Specifications and required as per good engineering practices for such an installation shall be provided in the Control Panel.

### 14.3 **Transformer Tests**

In addition to the insulation resistance test of the transformer, a polarity and phase rotation test shall also be made. Buchholz relay shall be tested for proper operation. Di-electric test shall be carried out on transformer oil prior to putting the same in operation.

### 14.4 **HT / LT Switchboards**

Each circuit breaker shall be operated electrically and mechanically. All interlocks and control circuits shall be checked for proper connections in accordance with the wiring diagrams given by the manufacturer.

The Contractor shall properly identify the phases of all switchgear and cables for connections to give proper phase sequence.

Trip circuits shall be checked for correct operation and rating of equipment served. The correct size and function of fuses, disconnect switches, number of interlocks, indicating lights, alarms and remote control devices shall be in accordance with approved manufacturer drawings. Nameplates shall be checked for proper designation of equipment served. Protective relays shall be tested and set at site prior to commissioning of the equipment.

#### 14.5 **Insulation Resistance Test**

Insulation resistance test shall be made on all electrical equipment by using a meggar of 500 volts for circuits upto 250 volts and 1000 volt for circuits between 250 and 500 volts. For testing of 11 kV circuits, upto 5 kV meggar shall be used; the exact voltage shall be as advised by the equipment manufacturer unless otherwise advised by the Engineer.

The insulation resistance values of cables, transformer, switchgears, etc., shall be as per BSS, IEEE, NEC, ICEA and Pakistan Electricity Rules.

Before making connections at the ends of each cable run or joint between cables, the insulation resistance test of each cable section shall be made. H.T. cables shall be subjected to high voltage test as per recommendations of standard to which the cable is manufactured. Each conductor of a multi-core cable shall be tested individually with each of the other conductor of the group and also with earth. If insulation resistance test readings are found to be less than the specified minimum in any conductor, the entire cable shall be replaced and tests repeated on new cable. If cable joint is provided, then each cable section shall be tested, and joint made only after the tests have been made satisfactorily. Finally the completed cable length including the joints shall be tested.

The transformer and switchgears shall be given an insulation resistance measurement test after installation, but before any wiring is connected. Insulation tests shall be made between open contacts of circuit breakers, switches and between each phase and earth.

If the insulation resistance of the circuit under test is less than the specified value, the cause of the low reading shall be determined and removed. Corrective measures shall include dry-out procedure by means of heaters, if equipment is found to contain moisture. Where corrective measures are carried out, the insulation resistance readings shall be taken after the correction has been made and repeated twice at 12 hours interval. The maximum range for each reading in the three successive tests shall not exceed 20% of the average value. After all tests have been

made, the equipment shall be reconnected as required. Polarity test shall be made on single pole switching devices.

#### 14.6 **Earth Resistance Test**

The Contractor shall make Earth resistance tests on the Earthing system, separating and reconnecting each earth connection.

If it is indicated that soil treatment or other corrective measures are required to lower the ground resistance values, the Engineer will determine the extent of such corrective measures.

The electrical resistance of the ECC together with the resistance of the Earthing leads measured from the connection with earth electrode to any other position in the complete installation shall not exceed one ohm.

Earth resistance test shall be performed as per Electrical Inspector's requirements. Where more than one earth electrodes are installed, the earth resistance test of each electrode shall be measured by means of resistance bridge instrument.

The complete lightning protection system shall be tested for continuity and earth resistance. The combined earth resistance at any point in the lightning protection system shall not exceed 10 ohms.

#### 14.7 **Completed Tests**

After any equipment has been tested, checked for operation, etc., and is accepted by the Engineer the Contractor shall be responsible for the proper protection of that equipment so that subsequent testing of other equipment do not cause any damage to the already tested equipment.

#### 14.8 **Expenses**

All expenses, i.e., travelling, boarding and lodging for carrying out the tests and witnessing by the Engineer shall be borne by the Contractor and are deemed to have been included in the BOQ rates of the respective equipment(s) by the Contractor.

#### 14.9 **Spare Parts**

Contractor shall provide spare parts as identified in relevant appendix. The cost of each spare parts shall be carried over to relevant BOQ item and no extra payment shall be admissible in this regard.

#### **14.10 Special Tools**

Contractor shall provide special tools as indicated in Appendix-IV and as may be deemed essential for assembly, adjustment, dismantling, installation and maintenance reasons.

No separate payment shall be made for any special tools and cost shall be deemed to be included in the cost of the Contract.

#### **15.0 APPENDICES TO BE FILLED IN BY THE BIDDER**

The details regarding equipment manufacturers, deviations, etc., are to be furnished in the appendices attached with form of Bids, in accordance with the provisions of the clause "Requirements of Electrical Works" given in the instructions to Bidder, Volume - I.

#### **16.0 PAYMENT**

No separate payment shall be made for work involved within the scope of this section unless specifically stated in the Bill of Quantities or herein.

\*\*\* End of Section 8001 \*\*\*

**SECTION - 8133**

**LT DISTRIBUTION BOARDS**

- 1.0 SCOPE OF WORK**
- 2.0 GENERAL**
- 3.0 APPLICABLE STANDARDS/CODES**
- 4.0 MATERIAL**
- 5.0 INSTALLATIONS**
- 6.0 MEASUREMENT AND PAYMENT**



## 1.0 SCOPE OF WORK

The work under this section consists of supplying, installing, testing, and commissioning of all material and services of the complete Low Tension (LT) Distribution Boards as specified herein and/or shown on the Bidding Drawings and stated in the Bill of Quantities.

The Contractor shall discuss the electrical layout with the Engineer and coordinate at site with other services for exact location and position of the each L.T. Distribution Board.

The Low Tension Distribution Board with accessories shall also comply with the General Specifications for Electrical Works, Section - 8001 and with other relevant provisions of the Bidding Document.

## 2.0 GENERAL

The Low Tension Distribution Board (DB) shall be sheet steel fabricated suitable for surface/recessed mounting on wall or floor standing totally enclosed, dust tight and vermin proof. It shall be complete in all respect with material and accessories, factory assembled, type-tested and finished according to the Specifications and to the normal requirements. The LT Distribution Board shall have protection class IP-42 for indoor installation, class IP-54 for indoor damp areas and class IP-65 for outdoor area.

The minimum form of construction to be followed for type tested DBs is as follows:

	<b>Equipment Type</b>	<b>Min IP Rating</b>	<b>Min Form of Construction</b>
1	Main LT Panel (MLTP)	IP 54	Form 4b, Type 6
2	Distribution Boards below 250A	IP 41	Form 2b, Type 2
3	Sub Main Distribution Boards above 250A	IP 41	Form 3b, Type 2
4	Final Circuit Distribution Boards	IP 41	
5	Life Safety/Emergency Distribution Equipment	IP 54	Form 4b, Type 6

The Low Tension Distribution Board shall be front operation type and shall:

- have a rated service short circuit breaking capacity (Ics), conforming to IEC 60947-2 and as shown on the drawings.
- be provided with adequate clearance from live parts so that the flashovers can not be caused by switching, vermin, pests etc.
- be suitable for 400 Volts, 3 phase 4 wire, 50 Hz system.
- be designed for flush mounting of all instruments on the front side.

- have incoming and outgoing cable termination arrangement, terminal block/line up terminals.
- be provided with stainless steel name plate on the front side of door.
- have all incoming and outgoing connections from top or bottom as per requirement of site conditions.
- have door grounded by flexible copper strip/cable.
- have wiring diagram in the pocket inside the door of Distribution Board

### **3.0 APPLICABLE STANDARDS/CODES**

The latest editions of the following standards and codes shall be applicable for the materials specified within the scope for this section:

- IEC 60051 - Direct setting electrical measuring instruments
- IEC 60073 - Colours for indicator lights and push buttons
- IEC 60947-2 - Low voltage switchgear and control gear
- IEC 60439 - Low Voltage Switchgear and Control gear Assemblies.
- BS 4752 - Circuit Breaker
- BS 3871 - Miniature & Moulded Case Circuit Breakers
- BS 88 - HRC fuses
- BS 89/90 - Ammeters and Voltmeters
- BS 3938 - Low voltage current transformers
- BS 1432 - Bus Bars

### **4.0 MATERIAL**

#### **4.1 Sheet Metal Work**

The Low Tension Distribution Board (DB) shall be fabricated with 16 SWG/14SWG sheet steel recess / surface mounting as approved by the Engineer. All the components shall be installed on a common component mounting plate inside the enclosure and protected from the front with screwed sheet steel front plate. The enclosure shall be

provided with rubber gasketing and a lockable hinged door with cam fastener.

The distribution board shall be supplied complete with all installation materials as recommended by the manufacturer. The incoming and outgoing cable connections shall be according to the wiring requirements. If required, an adapter box for accommodating the cables and conduits may be provided. The box shall be of the same material and finish as the DB. All holes, cutout etc. shall be tool and free from burrs and rough edges.

The cabling inside the DB shall be suitably harnessed by means of straps or cords. Colour sleeves shall be provided on each cable lugs connected to the bus bars, circuit breakers or terminals for phase identification. An earth bar shall be provided for connection of incoming and outgoing earth conductors. The earth bar shall be permanently connected to the body of DB at two points. Flexible copper strip shall be provided for earthing of the door of DB.

Circuit numbers/ designation on all circuits shall be conspicuously marked to facilitate connection and maintenance.

All metal work of the DB shall be cleaned down to bare shining metal phosphated and the surfaces chemically prepared for powder coating. Then these shall be coated with powder of colour RAL 7032 and then baked in oven. The thickness of powder coating shall not be less than 120 microns.

## 4.2 **Components**

The Low Tension Distribution Boards (DB) shall be provided with components as specified, as shown on the Bidding Drawings and required for the satisfactory operation of the distribution board and of the electrical system.

Typical component specifications are given below:

### 4.2.1 Bus Bars

The Bus bars shall be made of 99.99% pure high conductivity electrolytic tinned copper and shall be completely isolated and mechanically braced for the specified fault level. The identification of bus bars shall be by providing colours sleeves on bus bar ends and these shall be red, yellow and blue for phases and black for neutral. The earth bus bar shall be green.

The bus bars shall be for three phase, neutral and earth and shall be of appropriate size to meet the electrical and mechanical

requirements of the system. The temperature rise shall not exceed 30°C at rated current.

#### 4.2.2 Moulded Case Circuit Breaker (MCCB)

The MCCBs shall be moulded case triple pole 440 Volts or single/double pole 250 Volts of current ratings as shown on the drawings. These shall have fixed magnetic short circuit and adjustable/fixed thermal overload protection.

Under voltage and shunt trip etc. shall also be provided when so required for safe operation and interlock.

The MCCBs shall be installed such that their switching levers are accessible through the front plate for operation.

The single and triple pole MCCBs shall have short circuit rupturing capacity suitable for the distribution system as approved by the Engineer or as shown on the drawings. The MCCBs shall be suitable for working on lighting and power circuits.

#### 4.2.3 Ammeters and Voltmeters

All meters shall be flush mounting, moving iron, spring controlled. The front dimensions shall be 96 x 96 mm for meters.

The meters shall be of accuracy class 1.5 according to BS-89 and 90. The ammeter shall be suitable for connection to 5 Amps secondary of current transformers or directly through shunt as shown on drawings. The ammeters and voltmeters shall have measuring range as indicated on the drawings.

#### 4.2.4 Current Transformers

Air cooled, ring type current transformers shall be provided having transformation ratio as indicated on the drawings. The current transformers shall be of suitable burden having accuracy class 1.0 according to BS 3938. The current transformers shall have 5 amps secondary.

#### 4.2.5 Selector Switches

The ammeter and voltmeter selector switches shall be complete with front plate, grip handle, R-Y-B and OFF position for ammeters, and RY-YB-BR-RN-YN-BN and OFF position for voltmeters shall be marked on the respective selector switches.

#### 4.2.6 Air Break Contactors

The contactors shall be air break, triple pole 400 VAC type and suitable for the type of duty (at least utilization Category AC3) to be performed. The main contacts shall be silver tipped, butt type with double break per pole. Each contactor shall be provided with single phase 230 VAC operating coil and minimum one spare normally open and one normally closed auxiliary contact. The number of working auxiliary contacts shall be provided according to the system requirements.

#### 4.2.7 Push Buttons

The push buttons shall be illuminated, momentary make/break contact type or latch type (push-on/push-off) as required and approved by the Engineer and suitable for flush mounting. The push button for ON and OFF switching shall be red and green respectively. They shall be provided as shown on the drawing.

#### 4.2.8 Indicating Lamps

Indicating lamps shall be LED type suitable for flush mounting, complete with base. They shall be suitable for operation on 230 V AC and it shall have rosettes of suitable colours as approved by the Engineer. These shall be provided for R, Y, B phases on each distribution board.

#### 4.2.9 Impulse Relay

Impulse Relay shall be 1 or 2 pole, 250 V rated and be provided with latching mechanism.

#### 4.2.10 Line up Terminals

Line up terminals wherever provided for control or power circuits shall be suitable for voltage and size of conductors as indicated on drawing.

The line-up terminals for controls shall be suitable for channel mounting. All necessary accessories such as end plates, fixing clips, transparent label holder caps and label sheets with marking shall be provided.

## **5.0 INSTALLATION**

The location of low tension distribution boards (DB) are shown diagrammatically on the drawings. The actual location shall be determined at site, keeping in view the site conditions and in co-ordination with other equipment, as approved by the Engineer.

Low tension distribution board for recessed mounting in wall shall be installed such that the door shall finish flush with the surface of wall. The recess mounted distribution board shall be installed before the plastering of walls. The DB shall be protected to avoid any damage due to the civil work. Any cuttings, dismantling of the existing wall required for fixing the DB shall be coordinated at site with the approval of Engineer. Any damage done to civil structure shall be made good by the Contractor.

All loose parts dispatched separately with the DB shall be installed as per manufacturer instructions and all adjustments or setting shall be made as required. All screws, nuts and bolts used for fixing the distribution board shall be galvanized.

The distribution boards installation shall include connecting all incoming and outgoing cables. The cable entry in the boards shall be provided from top or bottom as required and/or as approved by the Engineer.

The distribution boards shall be tested as per instructions contained in article "Testing" of General Specifications for Electrical Works, Section-8001 of these Specifications.

## **6.0 MEASUREMENT AND PAYMENT**

### **6.1 General**

The Contractor's bid amount against each item of Bill of Quantities as given below shall include design, fabrication, supply, installation, testing, commissioning and completion for all works specified herein and/or as shown on the Bidding Drawings related to the item.

### **6.2 LT Distribution Boards (DBs)**

#### **6.2.1 Measurement:**

Measurement shall be made for the number of each LT Distribution Board acceptably supplied and installed by the Contractor as a complete job.

#### **6.2.2 Payment:**

Payment shall be made for the number of jobs measured, as

provided above, at the Contract unit price each and shall constitute full compensation for design, fabricating, supplying, installing, connecting, testing and commissioning of the LT Distribution Boards, including fixing arrangement, adapter box and other components/accessories for complete installation.

\*\*\* End of Section 8133 \*\*\*

**SECTION - 8212**

**LOW TENSION CABLES**

- 1.0 SCOPE OF WORK**
- 2.0 GENERAL**
- 3.0 APPLICABLE STANDARDS/CODES**
- 4.0 MATERIAL**
- 5.0 INSTALLATIONS**
- 6.0 MEASUREMENT AND PAYMENT**



## **1.0 SCOPE OF WORK**

The work under this section consists of supplying, installing, testing and commissioning of all material and services of low tension (LT) cables and the accessories as specified herein or as shown on the Bidding Drawings and stated in the Bill of Quantities.

The Contractor shall discuss the electrical layout with the Engineer and coordinate at site with other services for exact route, location and position of the L.T. cables.

The LT cables with accessories shall also comply with the General Specifications for Electrical Works, Section-8001 and with other relevant provisions of the Bidding Document.

## **2.0 GENERAL**

All multi-core and single core PVC insulated and sheathed cables LSZH for light circuits, socket outlets and circuits operating upto 250 volts shall be 300/500 volts grade. All single core PVC insulated, non-sheathed cables shall be of 450/750-volt grade. Power cables for main feeders, main to sub main feeders, power equipment, etc., armoured or unarmoured shall be of 600/1000 volt grad/XLPE. Armouring of multi-core/ single core cables shall be done with appropriate size galvanized steel/aluminium wire as per relevant codes.

The conductors shall be stranded high conductivity, soft annealed copper. Conductors of single core cables shall be circular, whereas of multi-core cables may be circular or shaped according to standard practices and codes. The PVC insulation, bedding and overall sheath shall be of extruded PVC compound having good flexibility, resistance to ageing and ability to withstand deformation at high temperatures. Non-hygroscopic filler shall be provided in multicore cable to fill empty gaps between the cores to make the cable a smooth round finish. In all shaped cables a non-hygroscopic high strength binding tape shall be provided on the core assembly. All cables shall be treated for vermin proofing and be protected against rodents during storage, laying and all protective pipe/sleeves shall be plugged to attain the same after installation.

Embossed marking on the oversheath at 3 meters intervals shall give the following information :

- name of Manufacturer
- year of Manufacture
- No. of cores and size of cable in sq.mm.
- voltage grade
- type of cable i.e. Cu./PVC/SWA/PVC

### **3.0 APPLICABLE STANDARDS/CODES**

The latest editions of the following standards and codes shall be applicable for the materials specified within the scope of this section:

- BS 6004 - Electric cables PVC insulated, non armoured cables for voltages upto and including 450/750 volts for electric power, lighting and internal wiring
- BS 6346 - Electric cables PVC insulated, armoured cables for voltages of 600/1000 V and 1900/3300 V
- BS 6746 - PVC insulation for electrical cables
- BS 6360 - Copper conductors
- BS 6500 - Insulated flexible cords
- BS 7846 - Electric cables 600/1000 V armoured fire resistant cables having thermosetting insulation and low emission of smoke and corrosive gases when affected by fire
- BS 7889 - Electric cables. Thermosetting insulated, unarmoured cables for a voltage of 600/1000 V
- BS EN 50266 - Common test methods for cables under fire conditions

### **4.0 MATERIAL**

#### **4.1 General**

The power, lighting and control cables shall be furnished and installed in accordance with the routes and requirements shown on the drawings.

All cables shall have phase identification colours on insulation of each core. The colour code for three phase circuits shall be red, yellow and blue for phase conductors and black for neutral conductor. Where insulated earth conductor is installed, it shall have green or green-yellow colour insulation.

Single-phase circuits shall have insulation of red colour for phase/line, black colour for neutral and green or green-yellow colour for earth conductor. All DC circuits shall have insulation of white colour for positive, black colour for negative and green or green-yellow colour for earth conductor.

The ends of each length of multi-core armoured or unarmoured cables shall be properly marked for clock-wise and anti clock-wise sequence of core colours.

#### **4.2 Cables for Conduit or Channel Wiring**

All cables/wiring in concealed or surface mounted PVC conduits or in covered channel shall be single core PVC insulated LSZH of specified grade and size, unless specifically shown on the drawings or given in BOQ.

The contractor shall wire all power receptacles/points from the panels using copper stranded conductor having proper insulation and PVC sheathing. Under no circumstances shall wire pulling compound be used when pulling the wire for isolated circuits. All wiring shall be color-coded in accordance with applicable standards.

#### **4.3 Cables on surface/concrete trenches/cable trays**

Cables for distribution system to be installed on surface, in cable ducts, in concrete trenches or on trays shall be single or multi-core PVC insulated and PVC sheathed of specified voltage grade and size, unless specifically shown on the drawings or given in BOQ.

#### **4.4 Cable Accessories**

All cable accessories shall be provided for the complete cabling and wiring system without any additional cost unless specifically mentioned in BOQ. These shall include but not limited to the items such as saddles, clamps, fixing channels, connectors, cable joints (where necessary and as approved by the Engineer), clips, lugs, colour sleeves, identification tags, bushes, glands, etc.

### **5.0 INSTALLATION**

#### **5.1 General**

All installation material, labour, tools, cable rollers and accessories for cable installation shall be furnished by the Contractor. The cable and accessories shall be installed as described in accordance with these Specifications, drawings and manufacturer's instructions.

The Contractor shall confirm the exact cut lengths for cable by actual measurements at site prior to the ordering. The cable lengths where shown on the drawings or in BOQ are tentative and only for general guidance. The Contractor shall be solely responsible for furnishing

correct lengths of cable to avoid joints in cable length except where necessary, after obtaining approval of the Engineer.

No separate payment for such joints is admissible.

Necessary precautions for safety of cables shall be taken during the laying of cables to avoid scratches/ cuts to the cable surface. Pulling force on cable at all times shall remain well within the manufacturer's recommended limits.

Prior to installation of jointing and termination kits, the cable lengths shall be checked and tested to ensure that the cables are in sound condition, and no damage has been done during handling and installation. After installation, these shall again be tested prior to commissioning as per recommendations of the standards according to which the cable is manufactured.

## **5.2 Conduit or Channel Wiring**

The wiring through conduit shall be started only after the conduit and channel system is completely installed and all outlet boxes, junction boxes, etc., are fixed in position.

The wires shall be pulled in conduit or channel with care, preferably without the use of any lubricant. Where necessary and if approved by the Engineer, the cable manufacturer's recommended lubricant may be used. Where several wires are to be installed in the same conduit, they shall be pulled together along with the earth conductor. All wires of same circuit shall be run in one conduit.

The wires shall not be bent to a radius less than ten times the overall diameter of the wire, if otherwise recommended by the manufacturer.

The wiring shall be continuous between terminations and looping-in system shall be followed throughout. Any joint in wires shall not be allowed. The use of connectors shall only be allowed at locations where looping-in is rendered difficult. The consent of the Engineer shall be required for using connectors. The connector shall be of suitable rating having porcelain body with sunk-in screw terminals. The connector shall be wrapped with PVC insulation tape after its installation. A minimum of 150 mm extra length of cable/wire shall be provided at each termination to facilitate repairs in future.

## **5.3 Cables on Surface/Trenches/Cable Trays**

All cables for installation on surface of wall, column, ceiling, trenches, etc., shall be fixed to the surface by means of galvanized steel clips secured to a steel channel using suitable stud plate, nuts and washers. The distance between each cable clip shall be such so as to support the

entire weight of the cable and that distance between the cable & surface and also the vertical clearance between two adjacent cables at any point is 50mm minimum. Common mounting channels are to be furnished for cable along the same route. The Contractor can offer alternate cable fixing arrangement, which shall be approved by the Engineer before commencement of installation.

## **6.0 MEASUREMENT AND PAYMENT**

### **6.1 General**

The Contractor's bid amount against each Bill of Quantities item as given below shall include supply, installation, testing, commissioning and completion for all work specified herein and/or as shown on the Bidding Drawing related to the item.

### **6.2 Light Circuit Wiring**

#### **6.2.1 Measurement**

Measurement shall be made for the total number of light circuit wiring from LT distribution board to point/switch/push button including wiring between switches/push buttons on the same circuit, acceptably carried out by the Contractor as a complete unit.

#### **6.2.2 Payment**

Payment shall be made for the total number of units measured, as provided above, at the Contract unit price each and shall constitute full compensation for supplying, installing, connecting, testing, commissioning and completion of the circuit wiring from the LT distribution board to point/switch/push button including wiring between switches/push buttons on the same circuit complete with specified type of surface mounted/concealed conduit, (PVC or steel) required No. specified size single core PVC insulated cable, earth continuity conductor, accessories, etc.

### **6.3 Wiring of Light/Fan Point (Point to Switch/ Impulse Relay, Point to Point, or Group Controlled Light Points)**

#### **6.3.1 Measurement**

Measurement shall be made for the total no. of wiring of light/fan points (point to switch, point to point, or group controlled light point), acceptably carried out by the Contractor as a complete unit.

### 6.3.2 Payment

Payment shall be made for the total number of units measured, as provided above, at the Contract unit price each, and shall constitute full compensation for supplying, installing, connecting, testing, commissioning and completion of the wiring between light point to switch/ impulse relay, point to point or group controlled points including required no. of specified size single core PVC insulated cable, specified type of surface mounted/concealed conduit (PVC or Steel), earth continuity conductor, flexible cable, ceiling rose, one way or two way 10A light control switch, sheet steel box and other accessories, etc.

## 6.4 **Wiring of Power Circuits (Distributor to socket outlets & between sockets)**

### 6.4.1 Measurement

Measurement shall be made for the total number of each type of wiring acceptably carried out by the Contractor as a complete unit.

### 6.4.2 Payment:

Payment shall be made for the total number of units measured, as provided above, at the Contract unit price each and shall constitute full compensation for supplying, installing, connecting, testing, commissioning and completion of wiring of socket outlets etc. from distributor to sockets or between sockets with specified size and number of single core PVC cables LSZH cables including specified type of surface mounted / concealed conduit (PVC or Steel), ECC and all other accessories etc.

## 6.5 **LT Cables**

### 6.5.1 Measurement:

Measurement shall be made for the total running meter for each size and type of LT cable acceptably supplied and installed by the Contractor.

### 6.5.2 Payment:

Payment shall be made for the total running meter of each size and type of LT cable measured, as provided above, at the Contract unit price each and shall constitute full compensation for supplying, installing, connecting, testing and commissioning of the LT cables including all accessories such as cable joints, lugs,

colour sleeves, glands, bush, etc. complete with plugging of protective pipe/ sleeve ends for water tightening.

\*\*\* End of Section 8212 \*\*\*

## **SECTION - 8240**

### **EARTHING**

- 1.0 SCOPE OF WORK**
- 2.0 GENERAL**
- 3.0 APPLICABLE STANDARDS/CODES**
- 4.0 MATERIAL**
- 5.0 INSTALLATIONS**
- 6.0 MEASUREMENT AND PAYMENT**



## **1.0 SCOPE OF WORK**

The work under this section consists of supplying, installing, testing and commissioning of all material and services of the complete Earthing system as specified herein, as shown on the Tender Drawings and given in the Bill of Quantities.

The Contractor shall discuss the electrical layout with the Engineer and co-ordinate at Site with other services for exact route, location and position of the earth electrode and ECC etc.

The Earthing system shall also comply with the General Specifications for Electrical Works Section - 8001 and with other relevant provisions of the Tender Documents.

## **2.0 GENERAL**

The earthing system consists of earth electrodes, earthing leads, earth connecting points, earth continuity conductors and all accessories necessary for the satisfactory operation of the associated electrical system.

## **3.0 APPLICABLE STANDARDS/CODES**

The latest editions of following standards / codes shall be applicable for the materials specified within the scope of this section:

BS 951	-	Earthing clamps
BS 7430	-	Earthing
BS 2874	-	Nuts, bolts, washers, screws and rivets fixing for use on copper
BS 6346	-	PVC insulated cables

## **4.0 MATERIAL**

### **4.1 Earth Electrode**

#### **4.1.1 Plate Type**

Earth Electrode for earthing shall comprise of 75 mm x 4877 mm x 6 mm thick copper plate with 4 Nos. 6 mm dia brass nuts, bolts and washers 70 sqmm HDHC Copper wire as earthing leads. A 100 mm dia Medium Duty GI pipe shall be used with 10 mm dia holes @500 mm c-c. The total length of this GI pipe should be 45 ft.

A 150 mm dia 60 ft long hole should be drilled in ground by percussion method and above mentioned 100 mm dia medium duty GI pipe should be fixed in this hole simultaneously up to the depth of 45 ft from NSL.

When the drilling up to 60 ft depth is complete, The above mentioned earth electrode shall be drop down to the bottom of the hole with the help of 2 Nos 70 sqmm earth leads. Once the plate is in place fill in the hole with moisture retaining bentonite slurry with tremie method up to the top. When the bentonite settle down cast a (1:4:8) concrete manhole 700 mm x 700 mm & 500 mm deep as shown in the drawing. Place a medium duty CI cover as shown in the drawing.

#### 4.1.2 Copper Clad Steel Rod Type

This type of earth electrode shall comprise a 3 metre long, 20 mm dia. copper clad steel rod having flat head at drive end and pointed conical tip at the driven end. The tip shall be hardened to facilitate driving. At the top of the rod, a brass clamp for bolted connections shall be provided suitable for connection to the down conductor or earthing lead as required. The thickness of Cu coating on the Galvanized Steel Rod should be 250 micron.

The inspection chamber with C.I. cover shall be provided as instructed by the Engineer.

#### 4.2 Earthing Lead

The earthing lead shall connect the earth electrode to earth connecting point or equipment in the building. It shall be of stranded bare electrolytic copper of size shown on the drawings. The cost of earthing leads deemed to have been included in the price of earth electrode and no separate payment shall be made for it.

#### 4.3 Earth Continuity Conductor

Earth continuity conductor (ECC) shall be stranded bare copper wire or single core PVC insulated copper conductor cable of sizes indicated on the drawings. All thimbles, lugs, sockets, nuts, washers & other accessories necessary for the complete installation of ECC shall be provided by the Contractor without any extra cost.

The specifications for single core PVC insulated cables used as ECC shall be same as those given in section "LT Cables" of the technical specifications. PVC insulated cables when used as ECC shall be green or green/yellow.

#### 4.4 **Earth Connecting Point**

Earth connecting points shall comprise tinned copper bar, rectangular in shape, having dimensions of 300 x 50 x 6 mm. At least six terminals for connection shall be arranged on the bar, which can be increased or decreased as required by the Engineer.

The terminals shall have brass or tinned copper bolts, nuts and washers for protection against corrosion. Two holes shall be provided off centre of the copper bar for fixing to the wall by means of 10 mm dia. nut and bolt and shall be insulated by means of rubber gaskets/washers.

### 5.0 **INSTALLATION**

#### 5.1 **General**

Complete earthing systems as shown on the drawing shall be installed by the Contractor. The earthing system shall give earth resistance, including the resistance of soil, earth leads and ECC equal to or less than one ohm.

At all connections of earth continuity conductor to Generator, Transformer, LT Switch Board, LT Distribution Board, or any other metallic body, proper size copper or brass sockets, thimbles or lugs shall be used to which the copper wire shall be connected by copper brazing. The soldering of copper wire at joints or terminations shall not be allowed. All tee-off connections shall be by copper brazing using suitable socket and clamps. After brazing, the jointed surface shall be protected by oxide inhibiting compound of low electrical resistance. For connections to metallic body, the surface shall be thoroughly cleaned before bolting the lug or socket.

The earth continuity conductor shall in general run in cable trench or in conduits/pipes as shown on the drawings. For under floor runs, these shall be installed in pipe/conduit of appropriate sizes. Where laid along underground cables, these shall be laid directly underground in unpaved areas and in pipes under paved areas.

The earthing system shall be tested after complete installation of earth electrodes.

#### 5.2 **Earth Electrode**

##### 5.2.1 Plate Type

The electrode plate shall be installed at a minimum depth of 5 metres from finished ground level or 1 metre below permanent water level whichever is less. The minimum horizontal distance between earth electrodes shall be 3 metres. Bentonite slurry with tremie method shall be made and buried alongwith the copper

plate in the ground to increase the soil conductivity. The electrode shall be installed as per details shown on the drawings. The inspection chambers shall be constructed at locations approved by the Engineer.

#### 5.2.2 Copper Clad Steel Rod Type

In case the soil conditions at site permit and approved by the Engineer this type of earth electrode may be installed by hammering the electrode in soil, until the top of the rod is about 300 mm below the proposed finished ground level. If hammering down of rod is not possible due to site conditions, a pit shall be first excavated in bare ground upto the required depth and electrode shall be installed upright in the pit. The excavated pit shall be backfilled in layers of 500 mm, each layer tamped and compacted.

### 5.3 **Earth Continuity Conductor**

The earth continuity conductor of sizes shown on the drawing shall be installed all along the cable runs and connected to the earthing bar/terminals provided in equipment. The body of generator, transformer and all switchboards shall also be connected to earth by specified size of ECC. All other metal work shall also be connected to earth by specified size of ECC.

At any joint or terminations, the ECC shall be connected using proper accessories. No connection shall be made by twisting of earth conductors.

### 5.4 **Earth Connecting Point**

The earth connecting point shall be installed at locations shown on the drawings. It shall be fixed on wall surface by means of brass screws with nuts, washers and other insulating material as instructed by the Engineer.

## 6.0 **MEASUREMENT AND PAYMENT**

### 6.1 **General**

The Contractor's bid amount against each Bill of Quantities item as given below shall include supplying, installation, testing, and commissioning of all work specified herein, as shown on the Tender drawing related to the item.

## 6.2 **Earth Electrode**

### 6.2.1 Measurement:

Measurement shall be made for the total no. of each type of earth electrode acceptably supplied and installed by the Contractor as a complete unit.

### 6.2.2 Payment:

Payment shall be made for the number of units measured, as provided above, at the Contract unit price each, and shall constitute full compensation for supplying, installing, testing, commissioning and completion of earth electrodes including copper plate or copper clad steel rod, earthing leads, excavation, backfilling, lime and charcoal, inspection chamber with cover, GI pipes for earthing leads/watering, nuts, bolts, washers, lugs, brazing and all related civil works.

## 6.3 **Earth Continuity Conductor (ECC)**

### 6.3.1 Measurement:

Measurement shall be made for the total running feet of each size and type of earth continuity conductor (ECC) acceptably supplied and installed by the Contractor.

### 6.3.2 Payment:

Payment shall be made for the total running feet of each size and type of ECC measured, as provided above, at the Contract unit price and shall constitute full compensation for supplying, installing, connecting, testing and completing of ECC including all accessories such as sockets, thimbles, lugs, bolts, nuts, washers, brazing, etc.

## 6.4 **Earth Connecting Point**

### 6.4.1 Measurement:

Measurement shall be made for the total no. of earth connecting points acceptably supplied and installed by the Contractor as a complete unit.

### 6.4.2 Payment:

Payment shall be made for the total number of units measured, as provided above, at the Contract unit price each and shall

constitute full compensation for supplying, installing and completion of earth connecting point and all other associated accessories such as nuts, bolts, washers, lugs, etc.

\*\*\* End of Section 8240 \*\*\*

**SECTION - 8290**

**MISCELLANEOUS ITEMS**

- 1.0 SCOPE OF WORK**
- 2.0 GENERAL**
- 3.0 APPLICABLE STANDARDS/CODES**
- 4.0 MATERIAL**
- 5.0 INSTALLATIONS**
- 6.0 MEASUREMENT AND PAYMENT**

## **1.0 SCOPE OF WORK**

The work under this section consists of supplying, installing, testing and commissioning of all material and accessories for Miscellaneous Items as specified herein and/or shown on the Bidding drawings and stated in the Bill of Quantities.

The Contractor shall discuss the electrical layout with the Engineer and coordinate at site with other services for exact locations and positions of the Miscellaneous Items.

The Miscellaneous Items with accessories shall also comply with the General Specifications for Electrical Works, Section - 8001 and with other relevant provisions of the Bidding Document.

## **2.0 GENERAL**

The Miscellaneous Items as described in this section shall comply with other sections of these specifications as applicable. The Contractor shall ensure that all the miscellaneous items be supplied/fabricated from the reputable manufacturers, who have already supplied/fabricated similar items.

## **3.0 APPLICABLE STANDARDS/CODES**

The latest editions of the following standards/codes shall be applicable to the material specified within the scope of this section:

- IEC 60947-2 - Low Voltage Switch Gear and Control Gear.
- BS 729 - Hot dip galvanization
- BS 4934 - Safety requirements for electric fans and regulators.
- BS 5060 - Performance of circulating fans and their regulators.
- BS EN 50085 - Cable trunking and cable ducting systems for electrical installations.
- BS EN 61537 - Cable tray systems and cable ladder systems for cable management

## **4.0 MATERIAL**

### **4.1 MCCB / MCB Enclosed in Sheet Steel Box**

The single / double pole 250 volts miniature circuit breaker (MCB) and triple pole 500 volts moulded case circuit breakers (MCCB) are used for supplying single phase and three phase power respectively to the equipment shown on the drawings and given in the Bill of Quantities.



The MCCB/MCB shall conform to the same specifications as given in section LT switchboards and LT distribution boards of these specifications. It shall be installed in a 16 SWG sheet steel box of such a size, which can easily accommodate the MCCB/MCB and incoming/outgoing wires or cables. Sufficient numbers of PVC connectors shall also be provided inside the sheet steel box for terminating the earth continuity conductors and neutral wires. The front plate fixed on the sheet steel box shall be of white plastic fixed with G.I. screws having an opening for operating the ON-OFF lever of MCCB / MCB.

#### **4.2 Load Break Switch Enclosed in Sheet Steel Box**

Single pole 250 Volts and triple pole 500 Volts Load Break Switch Enclosed in Sheet Steel Box are used for supplying single phase and three phase power respectively to the equipment shown on the drawings and given in the Bill of Quantities.

The load break switch shall conform to the same Specifications as given in section LT switchboard and LT distribution boards of these Specifications. It shall be housed in a, manufacturer's standard and in such a size of box which can easily accommodate the load break switch and incoming / outgoing wires alongwith the earth continuity conductor and neutral wires terminals.

#### **4.3 Exhaust Fans**

Exhaust fans shall be three blade or multi blade type of metal / PVC construction as approved by the Engineer.

Fans shall be direct driven and supplied complete with electric motor, back draft dampers and anti-vermin screen.

The bearings shall be ball roller or sleeves type of permanently lubricated and sealed type.

Wheels shall be heavily and rigidly constructed and accurately balanced both statically and dynamically and be free from objectionable vibration or noises.

#### **4.4 Cable Trays / Trunking**

Where specified, the cables shall run on cable trays/trunking supported to the wall and/or ceiling. The tray shall be of appropriate dimensions to ensure minimum clearance of 50mm between the cables. Tray and trunking shall be provided with complete accessories such as straight through joint, flexible expansion coupler, tee, cross, internal and external bend, cover etc. complete with proper support and fixing accessories, GI nuts, bolts washer etc.

The cable tray/ trunking length shall be fabricated in sections not exceeding 3.0 metres.

#### 4.4.1 M.S. (Mild Steel) Cable Trunking

The M.S. cable trunking (with cover) shall be 16 SWG M.S. sheets. Suitable trunking design shall be provided for bends, crossings, etc., keeping in view allowable bending radius of cables.

Arrangement shall be provided to secure the cables in position on the trunking. After fabrication of each trunking and cover section, the metalwork shall be cleaned down to bare shining metal phosphated and the surface chemically prepared for powder coating. Then these shall be coated with powder of RAL colour as approved by the Engineer and then baked in oven. The thickness of powder coating shall not be less than 100 microns.

#### 4.4.2 G.I. (Galvanized Iron) Trays/Cable Trunking

The G.I. trays/cable trunking shall comprise of 16 SWG perforated G.I. Sheets with solid cover, bend to shape and having required dimensions and all accessories shall be compatible with the tray to make a smooth medium.

Cables laid on tray or trunking shall be properly fixed or clamped, with smooth finished split pieces with bore diameter to suit the cable. Supports shall be arranged as far as practicable for easy removal of any cable without disturbing other cables.

Flexible copper braid connections shall be provided at every joint, fixing accessories of cable tray to ensure continuity.

## 5.0 **INSTALLATION**

### 5.1 **General**

The mounting heights, depths and other dimensions of all the Miscellaneous Items are stated on the drawings or in general notes. In case of any discrepancy, the instructions of the Engineer shall be obtained before fixing the item.

### 5.2 **MCCB / MCB Enclosed in Sheet Steel Box**

The triple pole moulded case circuit breakers (MCCB) single/double pole miniature circuit breakers (MCB) shall be installed on 1.63 mm (16 SWG) thick sheet steel box with screws or some suitable arrangements as approved by Engineer. White faceplate for sheet steel box shall be fixed by means of flat head galvanized screws sunk in the plastic plate so as to finish flush with the wall surface. The edges of the plate shall be chamfered.

### 5.3 **Load Break Switch Enclosed in Sheet Steel Box**

The load break switch shall be installed as per manufacturer's recommendation and site conditions following good engineering practice.

### 5.4 **Exhaust Fan**

The propeller exhaust fan shall be installed in the opening already made in the wall and shall be firmly fixed by means of flat and head galvanized screws.

Wiring between the ceiling rose and the fan terminals shall be with atleast three core 2.5 sq.mm PVC insulated PVC sheathed flexible cables.

### 5.5 **Cable Trays/Trunking**

The cable trays/trunking shall be installed on supports fixed to the wall and/or ceilings/trusses. The supports shall be fixed by means of Rawl bolts suitable to carry maximum expected load. The additional hangers and other metalwork required for the installation of the trays / trunking shall be galvanized / painted and finished by method as specified for the cable tray / trunking.

The distance between alternate supports (span) in straight runs shall be finalized as per loading and in no case shall exceed 1.2 metres. In addition to these, supports shall be provided near each bend or change in direction or at the end of trunking / tray.

The straight jointing, bends and other accessories shall be fixed with cable tray/ trunking in such a manner that they are in one line with no sharp edges/ protruded surfaces. Rivet head nuts shall be installed on inner side of tray/ trunking.

On straight lengths (Over 20 meters) and at every building expansion joint suitable flexible expansion couplers shall be provided.

At each joint, bend earth continuity shall be ensured by using copper earth braid and copper lugs in electro-tinned finish.

## **6.0 MEASUREMENT AND PAYMENT**

### 6.1 **General**

The Contractor's bid amount against each Bill of Quantities item as given below shall include supply, installation, testing, commissioning and completion for all work specified herein, as shown on the Bidding Drawings and given in the Bill of Quantities related to the item.

## 6.2 **MCCB / MCB and Load Break Switch Enclosed in Sheet Steel Box**

### 6.2.1 Measurement:

Measurement shall be made for the number of each item acceptably supplied and installed by the Contractor as a complete unit.

### 6.2.2 Payment:

Payment shall be made for the number of units measured as provided above at the Contract unit price each and shall constitute full compensation for supplying, installing, connecting, testing and completion of each item including sheet steel outlet box, plate and accessories as required.

## 6.3 **Exhaust Fan**

### 6.3.1 Measurement:

Measurement shall be made for exhaust fan & Accessories acceptably supplied and installed by the Contractor as a complete unit.

### 6.3.2 Payment:

Payment shall be made for the number of units measured as provided above at the Contract unit price each and shall constitute full compensation for supplying, installing, connecting, testing and commissioning of exhaust fans including mounting accessories, nuts, bolts, etc. and wiring between ceiling rose and fan terminals complete in all respects.

## 6.4 **Cable Trays/Cable Trunking**

### 6.4.1 Measurement:

Measurement shall be made of the total running meter of each size of cable tray/cable trunking with cover and all accessories acceptably supplied and installed by the contractor.

### 6.4.2 Payment:

Payment shall be made for the total running meter as provided above at the contract unit price and shall constitute full compensation for supplying, installing, and completion of each size of cable tray/cable trunking with cover complete with all

installation material and accessories such as mounting brackets, bends, elbows, nuts and bolts etc.

\*\*\* End of Section 8290\*\*\*