



**UNITED NATIONS HIGH COMMISSIONER
FOR REFUGEES (UNHCR)**

**CONSTRUCTION/RENOVATION IN
REFUGEE VILLAGES (RV's)
SCHOOLS OF
KHYBER PAKHTUNKHWA**

TECHNICAL SPECIFICATIONS

APRIL, 2023



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SECTIONS – 3000

STRUCTURAL STEEL WORKS

1.0 SCOPE

The work under this section consists of furnishing all material, labour, plant, equipment and appliances, fabricating, erecting, installing, testing, painting and all other items incidental to steel work for a complete job as shown on the drawings, specified herein and/or as directed by the Engineer.

2.0 APPLICABLE CODES AND STANDARDS

Latest edition of the following codes and standards are applicable to the work of this section:

AISC Specifications for the design, fabrication and erection of structural steel for buildings.

ANSI / AISC 360 Manual of steel construction, LRFD & ASD.

AISC 303 Code of Standard Practice, for Steel Buildings and Bridges.

AISC Specifications for structural joints using ASTM A325 or A490 bolts.

AISC Guide to shop painting of Structural Steel.

ASTM A6 Standard specifications for general requirements for rolled steel plates, shapes, sheets, piling and bars for structural use.

ASTM A36 Standard Specifications for Carbon Structural Steel.

ASTM A53 Standard Specifications for Pipe, Steel, Black & Hot Dipped, Zinc Coated, Welded and Seamless

ASTM A307 Carbon steel externally and internally threaded standard fasteners.

ASTM A325 High strength bolts for structural steel joints including suitable nuts and plain hardened washers.

ASTM A446 Specifications for steel sheet zinc coated (galvanized) by the hot dipped process.

ASTM A490 Quenched and tempered alloy steel bolts for structural steel joints.

ASTM A501 Hot formed welded and seamless carbon steel structural tubing.

ANSI / NAAMM Metal Bar Grating
MBG 531

ASTM A563 Carbon and alloy steel nuts.

ASTM A572 Standard Specifications for High - Strength Low - Alloy Columbium – Vanadium Structural Steel

ASTM E109 Dry powder magnetic particle inspection.

AWS D1.1 Specifications for welding of steel structures.

ANSI
B 18.2.2.1 Plain Washers.

SSPC – SP6 Steel structures painting council – surface preparation specifications.

3.0 **MATERIALS**

Except otherwise stated on the drawings, the material specifications shall conform to the following. Wherever necessary the Contractor may use equivalent alternative material subject to approval of the Engineer.

3.1 **Structural Steel**

- Structural steel shall conform to the requirements of ASTM A-36, or ASTM A-572.
- Steel pipes shall conform to the requirements of ASTM A 53 Class B, ASTM A501 or shall be made of plates spirally welded.
- All material shall be supplied chirpy V-Notch testing in accordance with ASTM A6, Supplementary Requirement S5.
- Grating shall conform to ANSI / NAAMM MBG 531.

3.2 **Welding**

Welding electrodes shall match the base metal and shall conform to the requirements of AWS D1.1 specifications.

3.3 **High Strength Bolts**

All shop connections, except as noted herein or on the drawings, shall be made with High Strength Bolts in friction type connections, or by welding.

High strength bolts, heavy hexagonal nuts and hardened washers shall conform to the requirements of ASTM A325. All field connections, except noted, shall be made with high strength bolts in friction type connection.

3.4 **Washers**

Washers shall conform to the requirements of ANSI B18.2.2.1 and shall be of structural grade steel appropriate for the type of bolts for which they are used. For oversized holes, the washers shall be large enough to cover the entire hole by at least 6mm (1/4 in.) or as directed by the Engineer.

3.5 **Studies**

Steel Studies Shear Connectors shall conform to the requirements of Structural Welding Code-Steel, AWS D1.1.

4.0 **CONNECTIONS**

All connections shall be designed and detailed for 75% of the effective capacity of the member. A minimum of two bolts or equivalent welding shall be used per connection.

Shop connection may be welded or bolted. Field connections shall be bolted unless noted otherwise on design drawings or approved by the engineer.

5.0 ALLOWABLE STRESSES

Allowable design stresses for structural steel members and their connections, including temporary bracings and shorings shall be in accordance with AISC Specifications.

6.0 SHOP DRAWINGS

- 6.1 Shop drawings shall be submitted by the Contractor, for structural steel works, for acceptance in accordance with the requirements or the Contract Documents.
- 6.2 Shop drawings furnished for this section shall conform to the best standards of the construction industry. Shop drawings shall be prepared by and under the supervision of competent engineering personnel. Prior to submittal, the Contractor shall check each shop drawing for compliance with the requirements of the Contract Documents.
- 6.3 Shop drawings shall include plans, elevations, sections and complete details to describe clearly, at an ample scale, all work to be provided. Drawings shall be accurately dimensioned and shall be noted clearly.
- 6.4 All connections shall be designed and detailed as, per sub-section 4 above, by the contractor on the shop drawings. Design calculations for connections shall be made as per AISC specifications and shall be submitted along with the shop drawings after checking and signing by the Contractor for approval of the Engineer.
- 6.5 The shop drawings shall include
- (i) An erection scheme, in suitable size, having the following information:
- Location of erection elements in respect of axis and Marks as well as picking points of these elements with respect to each other or with the existing steel or reinforced concrete structures.
 - Joints showing erection welding sizes and lengths, bolts diameter and numbers.
 - Chart showing list of assembling marks having columns such as Mark, Description, Quantity, Weight of each Mark, total weight and Remarks with grand total in the end.
 - Chart showing List of Erection Bolts, Nuts and Washers in tabulated form, detailing information such as size, quantity, weight and their grand totals.
 - Quality of materials.
 - Quality and type of welding electrodes.
 - Measures to be adopted against unscrewing of bolts.
 - Painting instructions.
 - Erection sequence.
 - References to relevant drawings.

- Except in special cases all scheme drawings shall be made in single fairly thick lines.
 - The recommended scale of erection scheme is 1:50, 1:100, 1:200, for joints 1:5, 1:10 or 1:20.
- (ii) Fabrication drawings in suitable size shall contain the following information:
- Each Shop Assembly (Mark) shall be drawn separately showing necessary lines, elevations, sections with reference to axis, center lines, location of holes, cleats, plates, lugs etc. fully dimensioned with part numbers.
 - Bolts and holes sizes.
 - Welding symbols and welded joints requirements, in accordance with AISC manual of steel construction and AWS specifications.
 - Geometrical Setting out dimensions necessary for the assembly of an element. Location and details of joints as calculated by the Contractor.
 - Instruction for welding, dimensions of weld, edge preparations methods of welding, and methods for control of distortions.
 - List of symbols for bolts and holes uses.
 - List of symbols for welds used.
 - Edge distance (general).
 - Welding sizes and lengths (general).
 - Standards and quality of materials.
 - Type and quality of welding electrodes.
 - Tests for welding.
 - Reference to related erection scheme drawings.
 - Reference to design and working drawings.
 - Part list.
 - Instructions for surface preparation, painting, primer and finish coats.

Recommended scales for fabrication drawings are preferably 1:10 or 1:20, and for joints and details 1:1, 1:2, or 1:5.

7.0 FABRICATION

The Contractor shall notify the Engineer about any problems or doubts/errors, if any, in the drawings for clarifications/rectification well in time to prevent any fabrication errors. Fabrication shall not be commenced until approval has been obtained from the Engineer.

7.1 **Straightening of Material**

Rolled material, before being worked upon shall be straightened within tolerances as per ASTM specifications A6. Straightening, necessarily shall be done by mechanical means or by the application of a limited amount of localized heat. The temperature of heated areas, as measured by approved methods, shall not exceed 1200 ° F.

7.2 **Cutting**

As far as practicable cutting shall be done by shearing. Oxygen cutting shall be done where shear cutting is not practicable and shall preferably be done by Machine. All edges shall be free from notches or burs. If necessary, the same shall be removed by grinding.

7.3 **Holes Punching/Drilling**

Holes shall be punched where thickness of the material is not greater than the diameter of bolt + 3mm (+ 1/8 in.). Where the thickness of the material is greater the holes shall either be drilled or sub-punched and reamed to size. The die for all sub-punched holes and the drill for all sub-drilled holes shall be at least 2mm smaller than the nominal diameter of the rivet or bolt.

7.4 **Welding**

7.4.1 All execution and inspection of welding shall be done in accordance with the provisions of the American Welding Society Specifications. No welding for piping/electrical supports shall be made transversely to any tension flanges or beams or columns.

7.4.2 Maximum and minimum size and lengths of fillet welds shall be in accordance with AISC specifications, or as mentions on drawing.

7.4.3 Surface to be welded shall be free from loose scale, slag, rust, grease, paint or any other foreign matter.

7.4.4 Butt welds shall be full penetration welds, unless otherwise specified and permitted.

7.4.5 Avoid the use of temporary welded attachments during fabrication as much as possible. After fabrication is completed, remove flush with the base material without encroaching on the minimum required base material thickness. After the surface has been restored, examine all areas from which temporary attachments have been removed by the same methods required for permanent fillet welds.

7.4.6 Do not begin structural welding until joint elements are tacked in intimate contact and adjusted to dimensions shown with allowance for any weld shrinkage that is expected. Weld heavy sections and those having a high degree of restraint with low hydrogen type electrodes. No member shall be spliced without approval.

7.4.7 For notch-toughness specified material, all weld metal, processes and preheat requirements shall be compatible to assure notch-tough composite weld metal.

7.4.8 Shop splices of webs and flanges in built-up girder shall be made before the webs and flanges are joined to each other.

7.5 Tolerances

Tolerances for Structural Steel be as per AISC Specifications unless noted otherwise.

8.0 WELDER QUALIFICATIONS

- 8.1 All welders contracted to perform work shall be required to show written evidence that they have been properly tested in compliance with the approved welding procedures.
- 8.2 Welders shall have been qualified in the proposed procedure by an established laboratory acceptable to the Engineer within the preceding 90 days.
- 8.3 All welders shall be qualified for the type of weldment, grade of steel, thickness of steel, welding process and welding position that they are employed to weld. Welders and welding operators that have not been performance qualified, for all material and thickness ranges used on the job, shall be restricted to welding only that portion of the work for which they are qualified.
- 8.4 Engineer reserves the right to have welders or welding operators requalified or removed from the job as he deems necessary during the progress of work. Engineer's decision regarding the qualifications of any welder shall be final.

9.0 WELDERS IDENTIFICATION

- 9.1 Each welder shall be assigned a unique identifying number or symbol that he shall use to identify all welding resulting from his skills.
- 9.2 Stenciled markings shall be applied within 40mm (1-5/8 in.) of the weld using low stress concentration dies. Written symbols are also acceptable.
- 9.3 A record shall be kept of these symbols by the Contractor. The records shall show welder's name, symbol assigned, procedures to which qualified, employment and test dates. This record shall be available to the Engineer's Representative at all times.

10.0 TEST ASSEMBLY

- 10.1 Fabricated components such as Beams Girders, Bracing, as and where required by planning, shall be test assembled in the shop prior to transportation to site.
- 10.2 Test assembly work and procedure should be planned during fabrication process.
- 10.3 Each test assembly shall be got inspected from the Engineer's Representative and shall be dismantled only after his approval in writing.

11.0 SURFACE PREPARATION AND PAINTING

Surface preparation and painting shall be in accordance with the provisions of the Code of Standard Practice of the American Institute of Steel Construction, Inc.

11.1 Surface Preparation

- a) All steel shall be cleaned free from loose scale, rust, burrs slag, etc. by means of sand blasting and/or other approved means as recommended by the manufacturer of paint.
- b) The sand used for this purpose shall conform to the type as specified in SSPC-SP.6. It should be free from earth, dust, clay and moisture. For this, the Contractor shall submit the gradation (no less than that passing through a 16 mesh screen U.S. sieve series) and source of sand along with the sample for approval by the Engineer prior to commencing the sand blasting operation.
- c) The size of sand particles, air pressure and size of the hose nozzle shall be correlated to give proper and acceptable surface.
- d) Material which is to be used for fabrication of components to be galvanized later on shall not be cleaned (See clause 11.3).

11.2 Painting

- a) After fabrication, assembly and surface preparation all assembled units shall be given two shop coats of epoxy primer and two coats of epoxy enamel paint in the fabrication shop.
- b) One final coat of epoxy enamel paint shall be applied after erection of all components.
- c) The thickness of each coat of paint shall be in accordance with the paint manufacturer's recommendation.
- d) All other requirements for the specified paint system shall be in accordance with the paint manufacturer's specifications/ recommendations.
- e) The type of primer & paints to be applied shall be as specified in clause 11.2.1.
- f) The Contractor shall use the best quality of the type of paint specified and shall get the same approved by the Engineer.
- g) Steel work/Surfaces not to be painted
 - i) Steel work to be encased/embedded in concrete or surface in contact with concrete or grout shall not be painted, but shall be given a cement wash after surface preparation.
 - ii) Machined finished surfaces shall not be painted but shall be coated with rust preventive compound, approved by the Engineer immediately after finishing. Such surfaces shall also be protected with wooden pads or other suitable means for transportation. Unassembled pins, keys, and bolt thread shall be greased and wrapped with moisture resistant paper.
 - iii) Contact surfaces of connections using high strength bolts in friction type connections shall not be painted. Such surfaces of all components after fabrication shall be cleaned free of paint. No coating whatsoever then shall be applied to such surface. The surface roughness for high strength friction grip bolts is a

very important factor therefore components shall not be erected unless approved by the Engineer.

11.2.1 **Primer and Paint**

11.2.1.1 **Primer:**

Primer shall be epoxy primer of a proven quality. The type of primer to be used shall be approved by the Engineer.

11.2.1.2 **Paint:**

Paint shall be epoxy enamel of a proven quality. The type of paint to be used shall be approved by the Engineer.

11.3 **Galvanizing (Zinc Coating)**

Galvanizing, wherever specified, shall be applied in a manner and of a thickness and quality conforming to the requirements of ASTM A123 standard specifications for zinc (Hot galvanized) coating on products fabricated from rolled, pressed and forged steel shapes, plates, bars and strips.

Components shall be galvanized i.e. zinc coated after complete fabrication i.e. welding, drilling etc. the process shall consist of removal of rust and mill scale by pickling in hydrochloric acid or sulphuric acid followed by water wash and prefluxing in tanks containing zinc ammonium chloride and then fluxing with ammonium chloride. The fluxed components shall then be passed through a drying oven prior to immersion in a bath of virtually pure molten zinc.

12.0 **INSPECTION AND TESTS**

- 12.1 Manufacturer's Test Certificate for all material used shall be furnished by the Contractor for Engineer's scrutiny and approval.
- 12.2 Rolling tolerance of all shapes and profile according to AISC shall be in accordance with the provisions of ASTM A6 specifications. These shall be checked by the Contractor before commencing work and shall be rejected if found not within limits.
- 12.3 Materials shall be tested for conformance with the specified standards at an approved testing laboratory as and when directed by Engineer.
- 12.4 Contract surfaces of connections using high strength bolts in friction type connections shall be got inspected and approved from the Engineer before bolting.
- 12.5 All bolted connections shall be got inspected and approved from the Engineer for types, size, number of bolts and installation including tightening.
- 12.6 Inspection and Testing - Welding

12.6.1 **General**

Welding shall be inspected and tested by an approved testing laboratory during fabrication and erection of structural steel as follows:

The testing laboratory shall be responsible for conducting and interpreting the tests. It shall state in each report whether or not the test

specimens conform to all requirements of the Contract Document and shall specifically note any deviations therefrom.

Certify all welders and make 100 percent visual inspections and tests as follows:

- Record types and locations of all defects found in the welding work.
- The measures required and performed to correct such defects.

In addition to the requirements of AWS D 1.1, paragraph 8.15, each weld shall be visually free of slag, inclusions and porosity.

In addition to visual inspection of all welds magnetic particle, ultra-sonic and radiographic inspection shall be made of all welds as specified below. Magnetic particle tests shall be made on the root pass and finished weld.

The method of magnetic particle test shall be in accordance with ASTM E109. Any type of crack or zone of in-complete fusion or penetration shall not be acceptable.

Radiographic testing technique and standards of acceptance shall be in accordance with AWS D 1.1.

Ultra-sonic testing shall be performed in accordance with AWS D 1.1.

Welding inspection and test report showing evidence of the quality of welding shall be submitted by the Contractor. For each section of weld inspected and tested, furnish a report which clearly identifies the work, the welder's identification, the areas of inspections and test, the acceptability of the welds, and signature of the inspector or laboratory incharge. Each report shall be completed at the time of inspection or test. For radiographic examination, furnish a complete set of radiographs in addition to the reports. All inspection and testing shall be carried out in presence of the Engineer or his representative.

12.6.2 Test Methods

Use the following test methods as specified. The following list is in descending order. When a particular test method is specified for a joint and the method is impractical to use, use the next highest method practicable. The alternative method will be subject to approval, NDT procedures and techniques shall be in accordance with AWS D 1.1, section 6.7.

- a) Radiographic Method: In addition to the requirements of AWS D 1.1, comply with ASTM E94.
- b) Ultrasonic method.
- c) Magnetic particle method.
- d) Liquid Penetration Method: Visible-dye, solvent removable method only.

12.6.3 Members Designated for Tests

- a) Built – up Members:

Examine 100 percent of flange-to-flange and web-to-web welding by the radiographic method. For all web-to-flange and pipe column seam welding, examine ten percent of each welder's work as follows:

- Full penetration groove welds by the ultrasonic.
- fillet welds and partial penetration groove welds by the magnetic particle method.

b) Moment Connection Joints:

- Examine 100 percent of all flange-to-flange and web-to-web welding as follows:

Full penetration groove welds by the ultrasonic method or other method as designated by the Engineer.

Fillet welds and partial penetration groove welds by the magnetic particle method.

- For all web-to-flange welding, examine ten percent of each welder's work as follows:

Full penetration groove welds by the ultrasonic method or radiographic method as approved by the Engineer.

Fillet welds and partial penetration groove welds by the magnetic particle method.

c) Column Base Plates.

Examine 100% of all welding for connection of base plate to column.

d) Bracing Connections: Examine 100 percent of all welding for connection of diagonal bracing as follows:

- Groove welds by the ultrasonic method.
- Fillet welds by the magnetic particle method.

12.6.4 Requirement for ten percent Examination

- a) Examine a 300mm (12 in.) section of weld in each 3m (10 ft.) increment of each welder's work as directed by the Engineer. If the examination meets the acceptance standards of AWS D 1.1, the 3m (10 ft.) of weld represented will be accepted.
- b) if the examination fails to meet the acceptance standards, examine two additional 300mm (12 in.) sections in the 3m (10 ft.) increment as directed by the Engineer. If both of these examinations meet the acceptance standards, the 3m of weld represented will be accepted. Repair the defects detected in the first examination and re-examine.
- c) If one or both of the examinations fails to meet the acceptance standards, examine the remaining weld of the 3m (10 ft.) increment. Repair the areas that do not meet the acceptance standards and re-examine.

12.6.5 Repair and Re-Testing of Welds

Repair defective welds in accordance with AWS D 1.1, or replace the weld, and Re-test repaired and replaced welds by the same method and acceptance standard used to examine the original weld. In addition, when defective welds are found, the testing laboratory shall determine the cause of the defective welding and institute immediate corrective action.

All defective welding shall be repaired or replaced at the Contractor's expense.

12.7 Rejection

Neither the fact that the materials have been tested nor that the manufacturers test certificates have been furnished shall effect the liberty of the Engineer to reject material found not according to these specifications.

Materials or workmanship not in conformance with the provisions of these specifications shall be rejected at any time, after delivery or during the progress of the work or the completion and erection at site.

13.0 ERECTION

13.1 Bracing

All steel structures shall be carried up true and plumb within the limits defined in the AISC code of standard practice, and temporary bracing shall be introduced wherever necessary to take care of all construction loads to which the structure may be subjected including the equipment and the operation of the same. Such bracing shall be left in place as long as required for safety.

Wherever piles of materials, erection equipment and other loads are carried during erection, proper provision shall be made by the Contractor to take care of the stresses resulting from such loads.

13.2 Alignment

No permanent bolting or welding shall be done at site during erection until as much of the structure as will be stiffened thereby has been properly aligned and approved by the Engineer.

13.3 Joints Using High Strength Bolts

All structural joints using high strength bolts shall be executed and inspected in accordance with "AISC Specification for structural joints using ASTM A325 or A490 bolts". High strength bolts and nuts, loosened after tightening, shall be discarded and replaced with unused bolts and nuts.

14.0 MEASUREMENT AND PAYMENT

14.1 General

Except otherwise specified herein or elsewhere in the Contract Documents, no measurement and payment will be made for the under mentioned specified works related to the relevant items of the Bill of Quantities. The cost there of shall be deemed to have been included in the quoted unit rate of the respective items of the Bill of Quantities.

14.1.1 Nuts, bolts, screws, washers, weld metal and welding rods.

14.1.2 Testing of materials and welds, and repair of defects.

14.1.3 Surface preparation including cleaning with sand blasting.

14.1.4 Painting system including primer coats.

14.1.5 Galvanizing

14.1.6 Fabrication

14.1.7 Erection

14.2 **Structural Steel Works**

14.2.1 Measurement

Measurement of acceptably completed works of structural steel will be made on the basis of weight in kilogram, according to approved shop drawings, after verification at site to the satisfaction of the Engineer that the items fabricated, supplied and erected in position conform with the contract and approved shop drawings.

14.2.2 Payment

Payment will be made for acceptable measured quantity of structural steel works on the basis of unit rate per kilogram quoted in the Bill of Quantities and shall constitute full compensation for all the works related to the item.

14.3 **MS Railing**

14.3.1 Measurement

Measurement of acceptably completed works of MS railing will be made on the basis of actual length in running meter/ running foot, according to approved shop drawings, after verification at site to the satisfaction of the Engineer that the items fabricated, supplied and erected in position conform with the contract and approved shop drawings.

14.3.2 Payment

Payment will be made for acceptable measured quantity of MS railing works on the basis of unit rate per running meter / running foot quoted in the respective items of Bill of Quantities and shall constitute full compensation for all the works related to the item.

14.4 **Steel Door**

14.4.1 Measurement

Measurement of acceptably completed works of Steel door will be made on the basis of net actual area in square meter / square foot, according to approved shop drawings, after verification at site to the satisfaction of the Engineer that the items fabricated, supplied and erected in position conform with the contract and approved shop drawings.

14.4.2 Payment

Payment will be made for acceptable measured quantity of Steel door on the basis of unit rate per square meter / square foot quoted in the respective items of Bill of Quantities and shall constitute full compensation for all the works related to the item.

14.5 **Steel Grating**

14.5.1 Measurement

Measurement of acceptably completed works of Steel grating will be made on the basis of number of gratings, according to approved shop drawings, after verification at site to the satisfaction of the Engineer that the items fabricated, supplied and erected in position conform with the contract and approved shop drawings.

14.5.2 Payment

Payment will be made for acceptable measured quantity of Steel grating on the basis of number of gratings quoted in the respective items of Bill of Quantities and shall constitute full compensation for all the works related to the item.

14.6 **Steel Gate**

14.4.1 Measurement

Measurement of acceptably completed works of Steel Gate will be made on the basis of number of Gates, according to approved shop drawings, after verification at site to the satisfaction of the Engineer that the items fabricated, supplied and erected in position conform with the contract and approved shop drawings.

14.4.2 Payment

Payment will be made for acceptable measured quantity of Steel Gate on the basis of number of Gates quoted in the respective items of Bill of Quantities and shall constitute full compensation for all the works related to the item.

*** End of Section 3000 ***

SECTION - 6700

PAINING

1. **SCOPE**
2. **APPLICABLE STANDARDS**
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5. **DELIVERY, STORAGE AND CONTAINER SIZES**
6. **SURFACE PREPARATION**
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9. **QUALITY ASSURANCE**
10. **SCHEDULE OF MEASUREMENT OF PAINT AREA**
11. **MEASUREMENT AND PAYMENT**

SECTION - 6700

PAINTING

1.0 SCOPE

The work under this section of the Specifications consists of furnishing all materials, plant, labour, equipment, appliances and performing all operations in any floor and at any height in connection with surface preparation, mixing, painting concrete works, gates, frames, walls, ceilings and all such surfaces as shown on the Drawings and/or as directed by the Engineer. The scope of this section of specification is covered with detailed specifications as laid down herein.

2.0 APPLICABLE STANDARDS

Latest editions of following British Standards are relevant to these specifications wherever applicable.

2.1 BSI (British Standards Institution)

- 245 Specification for mineral solvents (white spirits and related hydrocarbon solvents) for paints and other purposes.
- 2521 Lead-based priming paint for wood work.
- 2523 Lead based priming paint for iron and steel.
- 2569 Sprayed metal coatings.
- 4800 Paint colours for building purposes.
- CP.231 Painting of building.
- CP.3012 Cleaning and preparation of metal surfaces.

3.0 GENERAL

- 3.1 Except as otherwise specified, all painting shall be applied in conformity with BS CP 231 "Painting of Building" as applicable to the work.
- 3.2 The Contractor shall repair at his own expense all damaged or defective areas of shop-painted metal work and structural steel work. Metal surfaces against which concrete is to be placed will be furnished shop-painted and shall be cleaned prior to being embedded in concrete.
- 3.3 Except as otherwise specified all concrete and plastered surfaces are to be painted.
- 3.4 The Engineer will furnish a schedule of colours for each area and surface. All colours shall be mixed in accordance with the manufacturer's instructions.
- 3.5 Colours of priming coat (and body coat) where specified, shall be lighter than those of finish coat. The Engineer shall have unlimited choice of colours.
- 3.6 Samples of all colours, and finishes shall be prepared in advance of requirement so as not to delay work and shall be submitted to the Engineer for approval before any work is commenced. Any work done without such approval shall be redone to the Engineer's satisfaction, without additional expense to the Employer. Samples of each type of paint shall be on separate 12" x 12" x 1/8" tempered hard board panels. Manufacturer's colour chart shall be submitted for colour specifications and selection.

4.0 **MATERIALS**

- 4.1 All materials shall be acceptable, proven, first grade products and shall meet or exceed the minimum standards of reputable manufacturers as approved by the Engineer.
- 4.2 Colours shall be pure, non-fading pigments, mildew-proof sun-proof, finely ground in approved medium. Colours used on-plaster and concrete surfaces shall be lime-proof. All materials shall be subject to the Engineer's approval.
- 4.3 All synthetic enamel paints and primers for structural steel works, metal work and wood works will be the best available of its type and shall be approved by the Engineer prior to its procurement.
- 4.4 Approved quality Weather Shield/Weather Coat paint shall be used for painting the exteriors of the structures or other surfaces where specified on the drawings as directed by the Engineer.
- 4.5 The plastic emulsion paint, vinyl emulsion paint or similar as approved by the Engineer shall be used for interior surfaces.
- 4.6 Texture coating wherever specified shall be acrylic resin based coating composed of acrylic copolymers, natural quartz, natural marble chips, metallic oxides, antibacterial and antifungal additives, and expanders, foaming and setting agents and shall be applied in accordance with approved manufacturer's recommendations.
- 4.7 Only paints manufactured by ICI, Berger, Nippon Paints or approved equivalent shall be used in this Project.
- 4.8 All material shall be delivered to site in their original unbroken containers or packages & bear the manufacturer's name, label, brand & formula & will be mixed and applied in accordance with his directions.

5.0 **DELIVERY STORAGE AND CONTAINER SIZES**

Paints shall be delivered to the site in sealed containers, which plainly show the type of paint, colour (formula or specifications number) batch number, quantity, date of manufacture, name of manufacturer and instructions for use. Pigmented paints shall be supplied in containers not larger than 20 liters. All materials shall be stored under cover in a clean storage space, which should be accessible at all times to the Engineer. If storage is allowed inside the building, floors shall be kept clean and free from paint spillage.

6.0 **SURFACE PREPARATION**

- 6.1 All oil, grease, dirt, dust, loose mill scale and any other foreign substance shall be removed from the surface to be painted, polished and white washed by the use of a solvent and clean wiping material. Following the solvent cleaning, the surfaces shall be cleaned by scrapping, chipping, blasting, wire brushing or other effective means as approved by the Engineer.
- 6.2 In the event the surfaces become otherwise contaminated in the interval between cleaning and painting, re-cleaning will be done by the Contractor at no additional cost.
- 6.3 Surfaces of stainless steel, aluminum, bronze, and machined surfaces adjacent to metal work being cleaned or painted shall be protected by effective masking or other suitable means, during the cleaning and painting operations.
- 6.4 All the surfaces to be painted with approved quality paint shall be free from dust, dirt, fungus, lichen, algae etc. Oil paint, varnish and lime wash should always be removed by scraping and washing.

- 6.5 All surfaces to be bitumen painted shall be thoroughly cleaned of any accretion, dust, dirt etc. by scraping, wire-brushing or as directed by the Engineer. The surface shall be primed with a coat of asphalt oil used at the rate of not less than 0.50 pound per square foot.

No work in this section shall be allowed until all surfaces or conditions have been inspected and approved by the Engineer.

7.0 APPLICATION

- 7.1 All paint and coating materials shall be in a thoroughly mixed condition at the time of application. All work shall be done in a workman like manner, leaving the finished surface free from drips, ridges, waves, laps, and brush marks. All paints shall be applied under dry and dust free conditions. Unless approved by the Engineer paint shall not be applied when the temperature of the metal or of the surrounding air is below 7 degrees Centigrade. Surfaces shall be free from moisture at the time of painting.

All primary paint shall be applied by brushing. The first coat of paint shall be applied immediately after cleaning. When paint is applied by spraying, suitable measures shall be taken to prevent segregation of the paint in the container during painting operation.

Effective means shall be adopted for removing all free oil and moisture from the air supply lines of the spraying equipment. Each coat of paint shall be allowed to dry or harden thoroughly before the succeeding coat is applied. Surfaces to be painted that will be inaccessible after installation shall be completely painted prior to installation.

Coats of Weather Shield/Weather Coat paint shall be applied in accordance with the manufacturer's instructions or as directed by the Engineer.

Only as much material should be mixed as can be used up in one hour. Over-thinning will not be permitted. After the first coat the surfaces will be soaked evenly four or five times and the second coat shall be applied after leaving for at least overnight.

- 7.2 Where shown on Drawings all exterior finishes shall be painted with Weather Shield/weather coat paint or acrylic based textured coating (graffito) as shown on drawings in approved colours as per manufacturer's specifications. The number of coats shall be as shown on the drawings or as directed by the Engineer.

- 7.3 Plastic emulsion paint, vinyl emulsion paint or matt enamel paint of the approved make and shade shall be applied to surfaces as shown on Drawings as per manufacturer's instructions. The number of coat shall be as indicated on the Drawings or as directed by the Engineer.

8.0 JOB CONDITIONS

- 8.1 Observe manufacturer's recommended minimum and maximum temperature but do not apply paint or finish to any surface unless ambient temperature is 10 degree C or above and less than 43 degree C. No painting shall be done above 90% relative humidity.

- 8.2 Place drop cloths to adequately protect all finished work.

- 8.3 Remove and replace all items of finish hardware, device plates, accessories, lighting fixtures or other removable items.

- 8.4 In no case shall any finish hardware or other finished item that is already fitted into place be painted, unless otherwise specified.

9.0 **QUALITY ASSURANCE**

All paint for any one surface shall be top quality, of one manufacturer and approved by the Engineer. Deep tone accent colours shall be used and the unavailability of final coat colours may be the basis for rejecting materials for any one surface.

10.0 **SCHEDULE OF MEASUREMENT OF PAINT AREA:**

10.1 Irrespective of prime coats and number of paint coats applied to exposed painting surface area of column, walls, projections, ceilings, false ceilings and other surfaces (Except gates, doors windows and ventilators) shall be measured as per actual paint surface area for single time only and paid in accordance with quoted rate of Bill of Quantities.

11. **MEASUREMENT AND PAYMENT**

11.1 **General**

Except otherwise specified herein or elsewhere in Contract Documents, no measurement and payment will be made for the under mentioned specified works related to the relevant items of the Bill of Quantities. The cost thereof shall be deemed to have been included in the quoted unit rate of the respective items of Bill of Quantities.

The rates quoted by the Contractor in the Bill of Quantities shall include work to be executed under these specification in any floor and at any height except where otherwise specifically stated in the relevant item of Bill of Quantities and the Contractor shall not be entitled to any claim or claim any compensation on this account.

11.1.1 Preparatory works, including preparatory materials, scraping, scratching, sand blasting, cleaning, prime coating, priming, protection of finished works etc.

11.1.2 Polishing works, including preparatory materials, scraping, cleaning, sanding etc.

11.1.3 Before application of paint on existing surface the old paint surface shall be removed existing paint, filling of cracks, surface preparation and application of primer coat, if any.

11.2 **Painting / Acrylic based textured Coating**

11.2.1 Measurement

Measurement of acceptably completed respective type of painting works / Acrylic based textured coating (graffito) will be made on the basis of net actual length in square meter / square foot of the surface painted / coated as shown on the Drawings or as directed by the Engineer.

11.2.2 Payment

Payment will be made for acceptable measured quantity of respective type of painting / acrylic based textured coating (graffito) on the basis of unit rate per square meter / square foot quoted in the respective items of Bill of Quantities and shall constitute full compensation for all the works related to the item.

*** End of Section 6700 ***

ELECTRICAL WORKS

SECTION - 8001

GENERAL SPECIFICATIONS FOR ELECTRICAL WORKS

- 1.0 SCOPE OF WORK**
- 2.0 RULES & REGULATIONS**
- 3.0 AMBIENT CONDITIONS**
- 4.0 STANDARDS**
- 5.0 SYSTEM DATA**
- 6.0 EQUIPMENT**
- 7.0 DRAWINGS AND DATA TO BE FURNISHED BY THE CONTRACTOR**
- 8.0 MANUFACTURER'S INSTRUCTIONS**
- 9.0 GUARANTEE**
- 10.0 DANGER BOARDS WITH SIGNS, DESIGNATION AND SHOCK / FIRST AID CHARTS AND FIRE FIGHTING EQUIPMENT**
- 11.0 ASSOCIATED CIVIL WORKS**
- 12.0 INSTALLATION INSTRUCTIONS - GENERAL**
- 13.0 FACTORY TESTS**
- 14.0 TESTING - GENERAL**
- 15.0 APPENDICES TO BE FILLED IN BY THE BIDDER**
- 16.0 PAYMENT**

1.0 SCOPE OF WORK

The works related to the electrical system which is included in the Scope of this Contract as shown on the Drawings, stated in the Specifications and Bill of Quantities and explained in these Specifications. The works shall broadly include but not limited to the following:

- General Specifications for Electrical Works
- Low Voltage D.G. Set
- Indoor power Transformer
- H.T. Switchboards
- L.T Switchboards
- LT Distribution Boards
- Motor Control Centre
- Light Fixtures
- Low Tension Cables
- Wiring Accessories
- Conduits and Pipes
- Earthing
- Lightning Protection System
- Miscellaneous Items
- Structured Cabling Network
- Fire Alarm System
- Closed Circuit Television System
- Public Address System
- Cable Antenna TV System

The Contractor shall also be responsible to supply any other equipment not specifically mentioned in these Documents but which is necessary for proper operation of the works/system included in the scope of this Contract. The Contractor shall solely be responsible for ensuring proper functional requirements of different equipment. He shall also be responsible for furnishing any additional piece of equipment and for making modification in the equipment as desired and/or approved by the Engineer to achieve proper co-ordination with various equipment offered in the bid and also with those installed by others.

2.0 RULES & REGULATIONS

The entire electrical installation/work shall be carried out by licensed Contractor, authorised to undertake such work under the provisions of the Electricity Act 1910 and The Electricity Rules 1937 as adopted and modified upto date by the Government of Pakistan.

All works shall be carried out in accordance with the latest edition of the Regulations of the Electrical Equipment of Buildings issued by the Institute of Electrical Engineers-London, the Contract Documents, The Electricity Rules 1937 and bye-laws that are in force from time to time. Any discrepancy between these Specifications and any other rules and regulations shall be brought to the

notice of Engineer for his instructions and the discussion of the accepting/controlling shall be final and conclusive.

The Contractor shall be responsible for completing all formalities and submitting the test certificates as per prevailing rules and regulations, and shall have the installation passed by the Government Electric Inspector of that region. All requirements of the Electric Inspector and the WAPDA / MEPCO shall be complied with.

3.0 AMBIENT CONDITIONS

All material and equipment supplied and installed shall be designed, manufactured and tested to meet the following ambient conditions unless specifically stated otherwise for any material/ equipment.

Maximum indoors ambient temperature	:	45-Degree Celsius
Minimum indoors ambient temperature	:	Zero Degrees Celsius
Maximum outdoors-ambient temperature	:	50-Degree Celsius
Minimum outdoors-ambient temperature	:	Zero Degrees Celsius
Maximum Relative humidity	:	100 Percent
Maximum Altitude of project	:	220 meters above the mean sea level.

The atmospheric conditions are tropical and highly humid.

4.0 STANDARDS

The latest standards and codes of reputable organisations shall be applicable for the material and equipment specified herein and for installation work. Such organisations to be BSS, VDE, NFPA 99, NEC Article 517 etc. In case the Specifications laid down herein differ from those given in the standards, then the equivalent or better specifications shall govern. Wherever applicable the equipment shall also conform to the requirements of Pakistan Standard Institution (PSI).

Contractor shall maintain at the site office one copy of the standards / codes applicable to the works.

5.0 SYSTEM DATA

Unless otherwise specified elsewhere, all equipment and material shall be designed to operate satisfactorily with the following minimum requirements without any de-rating.

a) Voltage rating of equipment :	HT :	11 kV, 3 phase, +/- 10%
	LT :	400 V, 3 phase, +/- 10%
		230 V, 1 phase, +/- 10%

b) Frequency : 50Hz \pm 2Hz

In general, the electrical colour coding of switchgear cubicles, control panels, desks etc., shall be in accordance with the respective IEC Recommendations.

Live parts of electrical connections shall be colour coded according to IEC 446 as follows:

	Conductor Designation	Coding Alphanumeric	Colour
A.C. Network	Phase 1	L 1	red
	Phase 2	L 2	yellow
	Phase 3	L 3	blue
	Neutral	N	black
D.C. Network	Positive	L+	white
	Negative	L-	black
Earthing	Protective Earth	PE	green/yellow
	Earth	E	green/yellow

The colour coding for the secondary circuits of isolated power panel board is as follows:

Orange-Isolated Phase Conductor
Brown- Isolated Neutral Conductor
Green-Isolated Ground Conductor

Conductor insulation of secondary circuits of isolated power panel board shall be XLPE and PVC sheathed.

Control Cables

The Control Cables shall be manufactured according to specifications for L.T. Cables. The Control Cables shall be of multi-core, PVC insulated type withstanding without deterioration the conditions prevailing at the place of installation. The cross section of cable shall be as per the requirement of the system.

All the cores should be numbered and/or colour coded or otherwise properly identified. At-least 20% spare cores shall be provided in all Control Cables.

No separate payment is admissible for supplying, installing, testing and commissioning of control cables and is deemed to have been included in the BOQ rates of the respective equipment.

Distance in between power, communication and control cables shall be kept as per requirements laid down by NEC800, NFPA 70 and EN50174-2.

6.0 EQUIPMENT

6.1 IP Degree of Protection

The equipment shall have IP degree of protection as follows, unless mentioned other wise:

- IP 42 for indoor areas
- IP 54 for indoor damp areas
- IP 65 for outdoor areas

If properly rated equipment is not available, the Contractor shall provide field enclosures to attain the required IP degree of protection. If necessary cooling/exhaust fans and / or anti condensate heaters shall also be provided. No separate payment shall be made to attain the required IP degree of protection.

6.2 Identification & Labelling

All devices, meters, cabling, wiring and auxiliaries shall be properly labeled for identification. Labeling of equipment shall be done by means of flameproof material using indelible ink/markings. The labeling shall be such as to ensure uniformity and shall facilitate study of control diagrams/ drawings during operation and maintenance.

All labeling shall be of suitable size to be visible from the operating conditions/positions at site.

6.3 Lamp Test Facility

All equipment / switchboards, etc. shall be provided with common lamp test facility.

7.0 DRAWINGS AND DATA TO BE FURNISHED BY THE CONTRACTOR

The shop drawings, as-built drawings and/or technical data to be furnished by the Contractor for each electrical equipment, LT cable distribution layout & shall include, but not limited to the following:

- (a) Structural drawings showing foundations, RCC details dimensional plans,

elevation and sections on a suitable scale.

- (b) Electrical drawings showing:
- Line diagrams of Switchboards, Motor Control Centres, distribution boards and isolated power panels with detailed wiring diagrams, elevations/internal component layout and other standard details.
 - LT Cabling, Grounding/Earthing including all cable routing and support details.
 - Necessary execution details such as no. of cable/wires, size of conduits, cable routes, cable trays and cable trenches, etc.
 - Substation and Generator Room Equipment installation detail.
 - Manhole/Duct works.
- (c) Layouts of all LT cable routes with coordinates and levels.
- (d) Technical literature and manufacturer's characteristic data with the description of materials and weights of all equipment as instructed by the Engineer.

At least three (3) copies of the shop drawings and/or technical data of the equipment shall be submitted to the Engineer for checking and approval.

8.0 MANUFACTURER'S INSTRUCTIONS

The Contractor shall supply to the Engineer in properly bound form six (6) copies of manufacturer's instruction manuals for installation, testing, commissioning, operation and maintenance of the specified equipment including manuals of spare parts and tools of the equipment. At least two copies of the documents shall be submitted in original. The installation instructions shall be submitted 2 weeks prior to commencement of installation of each equipment, and operation and maintenance instruction at the time of commissioning. If the Contractor fails to provide the documents the Engineer shall withhold issuance of requisite certificates and deduct suitable amount from the payments to the Contractor.

9.0 GUARANTEE

The Contractor shall furnish written guarantee of the manufacturer or supplier with respect to satisfactory performance of each equipment. Guarantee shall be given for replacement and repair of part or whole of the equipment, which may be found defective in material or workmanship. The guarantee shall cover the duration of Maintenance Period as defined in the Conditions of Contract. This guarantee shall not relieve the Contractor of his obligations and he will be fully

responsible for the repair or replacement of any defective material in time, so as not to cause any undue delay in carrying out the repairs and/or replacements.

10.0 DANGER BOARDS WITH SIGNS, DESIGNATION AND SHOCK / FIRST AID CHARTS AND FIRE FIGHTING EQUIPMENT

Danger Boards having signs and designation of the room shall be installed on the external door of HT, LT, Power transformer, Low Voltage DG Set Rooms. Shock/First Aid Charts shall be installed in H.T, L.T and Low Voltage DG Set Rooms.

Potable fire fighting extinguisher suitable to control electrical fire shall be provided in H.T, L.T, Power Transformer and Low Voltage DG Set Rooms.

All the above items shall also be provided, wherever required to comply the requirements of the Pakistan Electricity Rules/Electric Inspector.

Laminated single line and adequate detail drawings on proper boards highlighting the main system features shall be displayed/ fixed in respective electrical and communication rooms.

11.0 ASSOCIATED CIVIL WORKS

Except where separately stated in the Bill of Quantities the cost of all civil works associated with any BOQ item of electrical works, such as excavation and back filling of earth, compaction of the earth, foundation pads, chiselling, making openings, etc. shall be included in the price quoted against respective items. No separate payment for such works will be made. Such works will also include repair of any damage to civil works caused by the Contractor during electrical installation.

12.0 INSTALLATION INSTRUCTIONS - GENERAL

The Contractor shall furnish all labour, materials, tools and equipment required to install, connect, test and commission all electrical equipment specified herein, whether or not such equipment is furnished by him or by others.

For all equipment to be installed by the Contractor, the Contractor shall supply and install all erection materials such as foundation bolts, washers, nuts, etc. as required and without any additional costs.

The Contractor shall set out the works himself as per Specifications and Drawings and shall properly position the equipment on specified foundation/location. In general, the manufacturer's instructions for installation shall be followed. Any defect or faulty operation of equipment due to the Contractor not following the manufacturer's instructions shall be corrected and repaired by the Contractor at his own cost.

For any deviation from the working drawings or specification that are deemed necessary by the Contractor due to site conditions, he shall submit the details and obtain the Engineer approval before starting such works.

13.0 FACTORY TESTS

All type and routine tests on Low Voltage D.G Set, Power Transformer, H.T Switchboards, LT Switchboards, Motor Control Centre, H.T Cables, LT Cables, and all other equipment shall be performed at the manufacturer's works in the presence of the Engineer or his Representative. Type tests may be waived off in case test certificates are submitted as certified by an Engineer approved standard laboratory of international repute; but merely producing the test type certificates will not relieve the manufacturer to carry out the required standard/routine tests.

The Contractor shall inform the Engineer about the date and time of test of each equipment at least two weeks in advance. This shall, however, be done after the Contractor has got the test procedures duly approved by the Engineer. The witnessing of test by the Engineer and the Employer shall not absolve the Contractor from his responsibility for the proper functioning of the equipment, and for furnishing the guarantees referred to in clause 9.0. All test results shall be supplied in quadruplicate. All expenses for carrying out the tests as incurred by the Engineer and the Employer to witness it shall be borne by the Contractor and deemed to have been included in the bid. Provision for at least two person's visit for Factory Acceptance Tests shall be made to include one representative each from the Employer and the Consultant/Engineer. The contractor shall undertake all formalities as may be required for the Engineer or his representative to enable him make the visit.

14.0 TESTING - GENERAL

14.1 Scope

Upon completion of the installation, the Contractor shall perform field tests on all equipment, materials and systems. All tests shall be conducted in the presence of the Engineer for the purpose of demonstrating equipment or system compliance with Specifications. The Contractor shall submit for Engineer's approval complete details of tests to be performed describing the procedure, test observations and expected results.

The Contractor shall furnish all tools, instruments, test equipment, materials, etc., and all qualified personnel required for the testing, setting and adjustment of all electrical equipment and material including putting the same into operation.

All tests shall be made with proper regard for the protection of the personnel and equipment and the Contractor shall be responsible for

adequate protection of all personnel and equipment during such tests. The cost of any damages or rectification work due to any accident during the tests shall be the sole responsibility of Contractor.

The Contractor shall record all test values of the tests made by him on all equipment. Four (4) copies of all test data and results certified by the Engineer shall be given to the Engineer for record purposes. These shall also include details of testing method, testing equipment, diagrams, etc.

The witnessing of any tests by the Engineer does not relieve the Contractor of his guarantees for materials, equipment and workmanship, or as any other obligations of Contract.

14.2 **Low Voltage D.G. Set**

Prior to the tests, the contractor shall submit manufacturer's recommended detailed description of the test procedures to be conducted for Engineer's approval.

The Contractor shall carry out full site load and no load tests in accordance with IEC, ISO or BS Specifications for site commissioning. The inspection and tests shall include but not be limited to:

Basic Tests:	Insulation Resistance Earth Continuity Earth Loop Impedance Polarity Phase Rotation Voltage and Frequency Starting System Protection Equipment
Battery:	Nominal Voltage Discharge Voltage Specific Gravity of Electrolyte Level of Electrolyte Charging System
Lubrication:	Check as required by manufacturer
Operational Check at Start-up	Oil Pressure Fuel Oil Leaks Operation of Safety Devices Operational Speed Automatic Control Instrument Check Exhaust Check Undue Vibration

Operational Check	Oil Pressure	
After one hour's run:	Oil Leaks	
	Cooling System	
	Oil Temperature	
Commissioning Test:	25% of full load	2 hrs.
	50% of full load	5 hrs.
	75% of full load	8 hrs.
	100% of full load	8 hrs.
	110% of full load	1 hr.

All commissioning and test results shall be recorded and compared with design data. A retest/commissioning shall take place if results are not satisfactory. All the tools, labour, POL, required for the testing and commissioning shall be provided by the Contractor at no extra cost. If required load is not available at site for testing the generators, the Contractor shall provide dummy load at site at no extra cost to the Employer. The correct functioning of the control equipment shall also be proved.

Battery Charger

Battery charger shall be static type and shall provide for both trickle and boost charging of the batteries when the engine is not in operation. The charger shall be of suitable capacity to fully recharge the completely discharged batteries within four hours at boost charge.

Control Panel

The Control Panel shall provide all the necessary control and monitoring devices of the Diesel Generating Sets. All the control and monitoring of the safety devices, alarms, protections, meters, lamps, etc. as mentioned in this Specifications and required as per good engineering practices for such an installation shall be provided in the Control Panel.

14.3 **Transformer Tests**

In addition to the insulation resistance test of the transformer, a polarity and phase rotation test shall also be made. Buchholz relay shall be tested for proper operation. Di-electric test shall be carried out on transformer oil prior to putting the same in operation.

14.4 **HT / LT Switchboards**

Each circuit breaker shall be operated electrically and mechanically. All interlocks and control circuits shall be checked for proper connections in accordance with the wiring diagrams given by the manufacturer.

The Contractor shall properly identify the phases of all switchgear and cables for connections to give proper phase sequence.

Trip circuits shall be checked for correct operation and rating of equipment served. The correct size and function of fuses, disconnect switches, number of interlocks, indicating lights, alarms and remote control devices shall be in accordance with approved manufacturer drawings. Nameplates shall be checked for proper designation of equipment served. Protective relays shall be tested and set at site prior to commissioning of the equipment.

14.5 Insulation Resistance Test

Insulation resistance test shall be made on all electrical equipment by using a meggar of 500 volts for circuits upto 250 volts and 1000 volt for circuits between 250 and 500 volts. For testing of 11 kV circuits, upto 5 kV meggar shall be used; the exact voltage shall be as advised by the equipment manufacturer unless otherwise advised by the Engineer.

The insulation resistance values of cables, transformer, switchgears, etc., shall be as per BSS, IEEE, NEC, ICEA and Pakistan Electricity Rules.

Before making connections at the ends of each cable run or joint between cables, the insulation resistance test of each cable section shall be made. H.T. cables shall be subjected to high voltage test as per recommendations of standard to which the cable is manufactured. Each conductor of a multi-core cable shall be tested individually with each of the other conductor of the group and also with earth. If insulation resistance test readings are found to be less than the specified minimum in any conductor, the entire cable shall be replaced and tests repeated on new cable. If cable joint is provided, then each cable section shall be tested, and joint made only after the tests have been made satisfactorily. Finally the completed cable length including the joints shall be tested.

The transformer and switchgears shall be given an insulation resistance measurement test after installation, but before any wiring is connected. Insulation tests shall be made between open contacts of circuit breakers, switches and between each phase and earth.

If the insulation resistance of the circuit under test is less than the specified value, the cause of the low reading shall be determined and removed. Corrective measures shall include dry-out procedure by means of heaters, if equipment is found to contain moisture. Where corrective measures are carried out, the insulation resistance readings shall be taken after the correction has been made and repeated twice at 12 hours interval. The maximum range for each reading in the three successive tests shall not exceed 20% of the average value. After all tests have been

made, the equipment shall be reconnected as required. Polarity test shall be made on single pole switching devices.

14.6 **Earth Resistance Test**

The Contractor shall make Earth resistance tests on the Earthing system, separating and reconnecting each earth connection.

If it is indicated that soil treatment or other corrective measures are required to lower the ground resistance values, the Engineer will determine the extent of such corrective measures.

The electrical resistance of the ECC together with the resistance of the Earthing leads measured from the connection with earth electrode to any other position in the complete installation shall not exceed one ohm.

Earth resistance test shall be performed as per Electrical Inspector's requirements. Where more than one earth electrodes are installed, the earth resistance test of each electrode shall be measured by means of resistance bridge instrument.

The complete lightning protection system shall be tested for continuity and earth resistance. The combined earth resistance at any point in the lightning protection system shall not exceed 10 ohms.

14.7 **Completed Tests**

After any equipment has been tested, checked for operation, etc., and is accepted by the Engineer the Contractor shall be responsible for the proper protection of that equipment so that subsequent testing of other equipment do not cause any damage to the already tested equipment.

14.8 **Expenses**

All expenses, i.e., travelling, boarding and lodging for carrying out the tests and witnessing by the Engineer shall be borne by the Contractor and are deemed to have been included in the BOQ rates of the respective equipment(s) by the Contractor.

14.9 **Spare Parts**

Contractor shall provide spare parts as identified in relevant appendix. The cost of each spare parts shall be carried over to relevant BOQ item and no extra payment shall be admissible in this regard.

14.10 Special Tools

Contractor shall provide special tools as indicated in Appendix-IV and as may be deemed essential for assembly, adjustment, dismantling, installation and maintenance reasons.

No separate payment shall be made for any special tools and cost shall be deemed to be included in the cost of the Contract.

15.0 APPENDICES TO BE FILLED IN BY THE BIDDER

The details regarding equipment manufacturers, deviations, etc., are to be furnished in the appendices attached with form of Bids, in accordance with the provisions of the clause "Requirements of Electrical Works" given in the instructions to Bidder, Volume - I.

16.0 PAYMENT

No separate payment shall be made for work involved within the scope of this section unless specifically stated in the Bill of Quantities or herein.

*** End of Section 8001 ***

SECTION - 8133

LT DISTRIBUTION BOARDS

- 1.0 SCOPE OF WORK**
- 2.0 GENERAL**
- 3.0 APPLICABLE STANDARDS/CODES**
- 4.0 MATERIAL**
- 5.0 INSTALLATIONS**
- 6.0 MEASUREMENT AND PAYMENT**

1.0 SCOPE OF WORK

The work under this section consists of supplying, installing, testing, and commissioning of all material and services of the complete Low Tension (LT) Distribution Boards as specified herein and/or shown on the Bidding Drawings and stated in the Bill of Quantities.

The Contractor shall discuss the electrical layout with the Engineer and coordinate at site with other services for exact location and position of the each L.T. Distribution Board.

The Low Tension Distribution Board with accessories shall also comply with the General Specifications for Electrical Works, Section - 8001 and with other relevant provisions of the Bidding Document.

2.0 GENERAL

The Low Tension Distribution Board (DB) shall be sheet steel fabricated suitable for surface/recessed mounting on wall or floor standing totally enclosed, dust tight and vermin proof. It shall be complete in all respect with material and accessories, factory assembled, type-tested and finished according to the Specifications and to the normal requirements. The LT Distribution Board shall have protection class IP-42 for indoor installation, class IP-54 for indoor damp areas and class IP-65 for outdoor area.

The minimum form of construction to be followed for type tested DBs is as follows:

	Equipment Type	Min IP Rating	Min Form of Construction
1	Main LT Panel (MLTP)	IP 54	Form 4b, Type 6
2	Distribution Boards below 250A	IP 41	Form 2b, Type 2
3	Sub Main Distribution Boards above 250A	IP 41	Form 3b, Type 2
4	Final Circuit Distribution Boards	IP 41	
5	Life Safety/Emergency Distribution Equipment	IP 54	Form 4b, Type 6

The Low Tension Distribution Board shall be front operation type and shall:

- have a rated service short circuit breaking capacity (Ics), conforming to IEC 60947-2 and as shown on the drawings.
- be provided with adequate clearance from live parts so that the flashovers can not be caused by switching, vermin, pests etc.
- be suitable for 400 Volts, 3 phase 4 wire, 50 Hz system.
- be designed for flush mounting of all instruments on the front side.

- have incoming and outgoing cable termination arrangement, terminal block/line up terminals.
- be provided with stainless steel name plate on the front side of door.
- have all incoming and outgoing connections from top or bottom as per requirement of site conditions.
- have door grounded by flexible copper strip/cable.
- have wiring diagram in the pocket inside the door of Distribution Board

3.0 APPLICABLE STANDARDS/CODES

The latest editions of the following standards and codes shall be applicable for the materials specified within the scope for this section:

- IEC 60051 - Direct setting electrical measuring instruments
- IEC 60073 - Colours for indicator lights and push buttons
- IEC 60947-2 - Low voltage switchgear and control gear
- IEC 60439 - Low Voltage Switchgear and Control gear Assemblies.
- BS 4752 - Circuit Breaker
- BS 3871 - Miniature & Moulded Case Circuit Breakers
- BS 88 - HRC fuses
- BS 89/90 - Ammeters and Voltmeters
- BS 3938 - Low voltage current transformers
- BS 1432 - Bus Bars

4.0 MATERIAL

4.1 Sheet Metal Work

The Low Tension Distribution Board (DB) shall be fabricated with 16 SWG/14SWG sheet steel recess / surface mounting as approved by the Engineer. All the components shall be installed on a common component mounting plate inside the enclosure and protected from the front with screwed sheet steel front plate. The enclosure shall be

provided with rubber gasketing and a lockable hinged door with cam fastener.

The distribution board shall be supplied complete with all installation materials as recommended by the manufacturer. The incoming and outgoing cable connections shall be according to the wiring requirements. If required, an adapter box for accommodating the cables and conduits may be provided. The box shall be of the same material and finish as the DB. All holes, cutout etc. shall be tool and free from burrs and rough edges.

The cabling inside the DB shall be suitably harnessed by means of straps or cords. Colour sleeves shall be provided on each cable lugs connected to the bus bars, circuit breakers or terminals for phase identification. An earth bar shall be provided for connection of incoming and outgoing earth conductors. The earth bar shall be permanently connected to the body of DB at two points. Flexible copper strip shall be provided for earthing of the door of DB.

Circuit numbers/ designation on all circuits shall be conspicuously marked to facilitate connection and maintenance.

All metal work of the DB shall be cleaned down to bare shining metal phosphated and the surfaces chemically prepared for powder coating. Then these shall be coated with powder of colour RAL 7032 and then baked in oven. The thickness of powder coating shall not be less than 120 microns.

4.2 **Components**

The Low Tension Distribution Boards (DB) shall be provided with components as specified, as shown on the Bidding Drawings and required for the satisfactory operation of the distribution board and of the electrical system.

Typical component specifications are given below:

4.2.1 Bus Bars

The Bus bars shall be made of 99.99% pure high conductivity electrolytic tinned copper and shall be completely isolated and mechanically braced for the specified fault level. The identification of bus bars shall be by providing colours sleeves on bus bar ends and these shall be red, yellow and blue for phases and black for neutral. The earth bus bar shall be green.

The bus bars shall be for three phase, neutral and earth and shall be of appropriate size to meet the electrical and mechanical

requirements of the system. The temperature rise shall not exceed 30°C at rated current.

4.2.2 Moulded Case Circuit Breaker (MCCB)

The MCCBs shall be moulded case triple pole 440 Volts or single/double pole 250 Volts of current ratings as shown on the drawings. These shall have fixed magnetic short circuit and adjustable/fixed thermal overload protection.

Under voltage and shunt trip etc. shall also be provided when so required for safe operation and interlock.

The MCCBs shall be installed such that their switching levers are accessible through the front plate for operation.

The single and triple pole MCCBs shall have short circuit rupturing capacity suitable for the distribution system as approved by the Engineer or as shown on the drawings. The MCCBs shall be suitable for working on lighting and power circuits.

4.2.3 Ammeters and Voltmeters

All meters shall be flush mounting, moving iron, spring controlled. The front dimensions shall be 96 x 96 mm for meters.

The meters shall be of accuracy class 1.5 according to BS-89 and 90. The ammeter shall be suitable for connection to 5 Amps secondary of current transformers or directly through shunt as shown on drawings. The ammeters and voltmeters shall have measuring range as indicated on the drawings.

4.2.4 Current Transformers

Air cooled, ring type current transformers shall be provided having transformation ratio as indicated on the drawings. The current transformers shall be of suitable burden having accuracy class 1.0 according to BS 3938. The current transformers shall have 5 amps secondary.

4.2.5 Selector Switches

The ammeter and voltmeter selector switches shall be complete with front plate, grip handle, R-Y-B and OFF position for ammeters, and RY-YB-BR-RN-YN-BN and OFF position for voltmeters shall be marked on the respective selector switches.

4.2.6 Air Break Contactors

The contactors shall be air break, triple pole 400 VAC type and suitable for the type of duty (at least utilization Category AC3) to be performed. The main contacts shall be silver tipped, butt type with double break per pole. Each contactor shall be provided with single phase 230 VAC operating coil and minimum one spare normally open and one normally closed auxiliary contact. The number of working auxiliary contacts shall be provided according to the system requirements.

4.2.7 Push Buttons

The push buttons shall be illuminated, momentary make/break contact type or latch type (push-on/push-off) as required and approved by the Engineer and suitable for flush mounting. The push button for ON and OFF switching shall be red and green respectively. They shall be provided as shown on the drawing.

4.2.8 Indicating Lamps

Indicating lamps shall be LED type suitable for flush mounting, complete with base. They shall be suitable for operation on 230 V AC and it shall have rosettes of suitable colours as approved by the Engineer. These shall be provided for R, Y, B phases on each distribution board.

4.2.9 Impulse Relay

Impulse Relay shall be 1 or 2 pole, 250 V rated and be provided with latching mechanism.

4.2.10 Line up Terminals

Line up terminals wherever provided for control or power circuits shall be suitable for voltage and size of conductors as indicated on drawing.

The line-up terminals for controls shall be suitable for channel mounting. All necessary accessories such as end plates, fixing clips, transparent label holder caps and label sheets with marking shall be provided.

5.0 INSTALLATION

The location of low tension distribution boards (DB) are shown diagrammatically on the drawings. The actual location shall be determined at site, keeping in view the site conditions and in co-ordination with other equipment, as approved by the Engineer.

Low tension distribution board for recessed mounting in wall shall be installed such that the door shall finish flush with the surface of wall. The recess mounted distribution board shall be installed before the plastering of walls. The DB shall be protected to avoid any damage due to the civil work. Any cuttings, dismantling of the existing wall required for fixing the DB shall be coordinated at site with the approval of Engineer. Any damage done to civil structure shall be made good by the Contractor.

All loose parts dispatched separately with the DB shall be installed as per manufacturer instructions and all adjustments or setting shall be made as required. All screws, nuts and bolts used for fixing the distribution board shall be galvanized.

The distribution boards installation shall include connecting all incoming and outgoing cables. The cable entry in the boards shall be provided from top or bottom as required and/or as approved by the Engineer.

The distribution boards shall be tested as per instructions contained in article "Testing" of General Specifications for Electrical Works, Section-8001 of these Specifications.

6.0 MEASUREMENT AND PAYMENT

6.1 General

The Contractor's bid amount against each item of Bill of Quantities as given below shall include design, fabrication, supply, installation, testing, commissioning and completion for all works specified herein and/or as shown on the Bidding Drawings related to the item.

6.2 LT Distribution Boards (DBs)

6.2.1 Measurement:

Measurement shall be made for the number of each LT Distribution Board acceptably supplied and installed by the Contractor as a complete job.

6.2.2 Payment:

Payment shall be made for the number of jobs measured, as

provided above, at the Contract unit price each and shall constitute full compensation for design, fabricating, supplying, installing, connecting, testing and commissioning of the LT Distribution Boards, including fixing arrangement, adapter box and other components/accessories for complete installation.

*** End of Section 8133 ***