



UNITED NATIONS HIGH COMMISSIONER FOR REFUGEES (UNHCR)

CONSTRUCTION OF CLASS ROOMS AND SOLARIZATION OF GPS No. 01 SENI GUMBAT, DISTRICT KOHAT

TECHNICAL SPECIFICATIONS

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ELECTRICAL WORKS

SECTION - 8001

GENERAL SPECIFICATIONS FOR ELECTRICAL WORKS

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1.0 SCOPE OF WORK

The works related to the electrical system which is included in the Scope of this Contract as shown on the Drawings, stated in the Specifications and Bill of Quantities and explained in these Specifications. The works shall broadly include but not limited to the following:

- General Specifications for Electrical Works
- Low Voltage D.G. Set
- Indoor power Transformer
- H.T. Switchboards
- L.T Switchboards
- LT Distribution Boards
- Motor Control Centre
- Light Fixtures
- Low Tension Cables
- Wiring Accessories
- Conduits and Pipes
- Earthing
- Lightning Protection System
- Miscellaneous Items
- Structured Cabling Network
- Fire Alarm System
- Closed Circuit Television System
- Public Address System
- Cable Antenna TV System

The Contractor shall also be responsible to supply any other equipment not specifically mentioned in these Documents but which is necessary for proper operation of the works/system included in the scope of this Contract. The Contractor shall solely be responsible for ensuring proper functional requirements of different equipment. He shall also be responsible for furnishing any additional piece of equipment and for making modification in the equipment as desired and/or approved by the Engineer to achieve proper co-ordination with various equipment offered in the bid and also with those installed by others.

2.0 RULES & REGULATIONS

The entire electrical installation/work shall be carried out by licensed Contractor, authorised to undertake such work under the provisions of the Electricity Act 1910 and The Electricity Rules 1937 as adopted and modified upto date by the Government of Pakistan.

All works shall be carried out in accordance with the latest edition of the Regulations of the Electrical Equipment of Buildings issued by the Institute of Electrical Engineers-London, the Contract Documents, The Electricity Rules 1937 and bye-laws that are in force from time to time. Any discrepancy between these Specifications and any other rules and regulations shall be brought to the

notice of Engineer for his instructions and the discussion of the accepting/controlling shall be final and conclusive.

The Contractor shall be responsible for completing all formalities and submitting the test certificates as per prevailing rules and regulations, and shall have the installation passed by the Government Electric Inspector of that region. All requirements of the Electric Inspector and the WAPDA / MEPCO shall be complied with.

3.0 AMBIENT CONDITIONS

All material and equipment supplied and installed shall be designed, manufactured and tested to meet the following ambient conditions unless specifically stated otherwise for any material/ equipment.

Maximum indoors ambient temperature	:	45-Degree Celsius
Minimum indoors ambient temperature	:	Zero Degrees Celsius
Maximum outdoors-ambient temperature	:	50-Degree Celsius
Minimum outdoors-ambient temperature	:	Zero Degrees Celsius
Maximum Relative humidity	:	100 Percent
Maximum Altitude of project	:	220 meters above the mean sea level.

The atmospheric conditions are tropical and highly humid.

4.0 STANDARDS

The latest standards and codes of reputable organisations shall be applicable for the material and equipment specified herein and for installation work. Such organisations to be BSS, VDE, NFPA 99, NEC Article 517 etc. In case the Specifications laid down herein differ from those given in the standards, then the equivalent or better specifications shall govern. Wherever applicable the equipment shall also conform to the requirements of Pakistan Standard Institution (PSI).

Contractor shall maintain at the site office one copy of the standards / codes applicable to the works.

5.0 SYSTEM DATA

Unless otherwise specified elsewhere, all equipment and material shall be designed to operate satisfactorily with the following minimum requirements without any de-rating.

a) Voltage rating of equipment :	HT :	11 kV, 3 phase, +/- 10%
	LT :	400 V, 3 phase, +/- 10%
		230 V, 1 phase, +/- 10%

b) Frequency : 50Hz \pm 2Hz

In general, the electrical colour coding of switchgear cubicles, control panels, desks etc., shall be in accordance with the respective IEC Recommendations.

Live parts of electrical connections shall be colour coded according to IEC 446 as follows:

	Conductor Designation	Coding Alphanumeric	Colour
A.C. Network	Phase 1	L 1	red
	Phase 2	L 2	yellow
	Phase 3	L 3	blue
	Neutral	N	black
D.C. Network	Positive	L+	white
	Negative	L-	black
Earthing	Protective Earth	PE	green/yellow
	Earth	E	green/yellow

The colour coding for the secondary circuits of isolated power panel board is as follows:

Orange-Isolated Phase Conductor
Brown- Isolated Neutral Conductor
Green-Isolated Ground Conductor

Conductor insulation of secondary circuits of isolated power panel board shall be XLPE and PVC sheathed.

Control Cables

The Control Cables shall be manufactured according to specifications for L.T. Cables. The Control Cables shall be of multi-core, PVC insulated type withstanding without deterioration the conditions prevailing at the place of installation. The cross section of cable shall be as per the requirement of the system.

All the cores should be numbered and/or colour coded or otherwise properly identified. At-least 20% spare cores shall be provided in all Control Cables.

No separate payment is admissible for supplying, installing, testing and commissioning of control cables and is deemed to have been included in the BOQ rates of the respective equipment.

Distance in between power, communication and control cables shall be kept as per requirements laid down by NEC800, NFPA 70 and EN50174-2.

6.0 EQUIPMENT

6.1 IP Degree of Protection

The equipment shall have IP degree of protection as follows, unless mentioned other wise:

- IP 42 for indoor areas
- IP 54 for indoor damp areas
- IP 65 for outdoor areas

If properly rated equipment is not available, the Contractor shall provide field enclosures to attain the required IP degree of protection. If necessary cooling/exhaust fans and / or anti condensate heaters shall also be provided. No separate payment shall be made to attain the required IP degree of protection.

6.2 Identification & Labelling

All devices, meters, cabling, wiring and auxiliaries shall be properly labeled for identification. Labeling of equipment shall be done by means of flameproof material using indelible ink/markings. The labeling shall be such as to ensure uniformity and shall facilitate study of control diagrams/ drawings during operation and maintenance.

All labeling shall be of suitable size to be visible from the operating conditions/positions at site.

6.3 Lamp Test Facility

All equipment / switchboards, etc. shall be provided with common lamp test facility.

7.0 DRAWINGS AND DATA TO BE FURNISHED BY THE CONTRACTOR

The shop drawings, as-built drawings and/or technical data to be furnished by the Contractor for each electrical equipment, LT cable distribution layout & shall include, but not limited to the following:

- (a) Structural drawings showing foundations, RCC details dimensional plans,

elevation and sections on a suitable scale.

- (b) Electrical drawings showing:
- Line diagrams of Switchboards, Motor Control Centres, distribution boards and isolated power panels with detailed wiring diagrams, elevations/internal component layout and other standard details.
 - LT Cabling, Grounding/Earthing including all cable routing and support details.
 - Necessary execution details such as no. of cable/wires, size of conduits, cable routes, cable trays and cable trenches, etc.
 - Substation and Generator Room Equipment installation detail.
 - Manhole/Duct works.
- (c) Layouts of all LT cable routes with coordinates and levels.
- (d) Technical literature and manufacturer's characteristic data with the description of materials and weights of all equipment as instructed by the Engineer.

At least three (3) copies of the shop drawings and/or technical data of the equipment shall be submitted to the Engineer for checking and approval.

8.0 MANUFACTURER'S INSTRUCTIONS

The Contractor shall supply to the Engineer in properly bound form six (6) copies of manufacturer's instruction manuals for installation, testing, commissioning, operation and maintenance of the specified equipment including manuals of spare parts and tools of the equipment. At least two copies of the documents shall be submitted in original. The installation instructions shall be submitted 2 weeks prior to commencement of installation of each equipment, and operation and maintenance instruction at the time of commissioning. If the Contractor fails to provide the documents the Engineer shall withhold issuance of requisite certificates and deduct suitable amount from the payments to the Contractor.

9.0 GUARANTEE

The Contractor shall furnish written guarantee of the manufacturer or supplier with respect to satisfactory performance of each equipment. Guarantee shall be given for replacement and repair of part or whole of the equipment, which may be found defective in material or workmanship. The guarantee shall cover the duration of Maintenance Period as defined in the Conditions of Contract. This guarantee shall not relieve the Contractor of his obligations and he will be fully

responsible for the repair or replacement of any defective material in time, so as not to cause any undue delay in carrying out the repairs and/or replacements.

10.0 DANGER BOARDS WITH SIGNS, DESIGNATION AND SHOCK / FIRST AID CHARTS AND FIRE FIGHTING EQUIPMENT

Danger Boards having signs and designation of the room shall be installed on the external door of HT, LT, Power transformer, Low Voltage DG Set Rooms. Shock/First Aid Charts shall be installed in H.T, L.T and Low Voltage DG Set Rooms.

Potable fire fighting extinguisher suitable to control electrical fire shall be provided in H.T, L.T, Power Transformer and Low Voltage DG Set Rooms.

All the above items shall also be provided, wherever required to comply the requirements of the Pakistan Electricity Rules/Electric Inspector.

Laminated single line and adequate detail drawings on proper boards highlighting the main system features shall be displayed/ fixed in respective electrical and communication rooms.

11.0 ASSOCIATED CIVIL WORKS

Except where separately stated in the Bill of Quantities the cost of all civil works associated with any BOQ item of electrical works, such as excavation and back filling of earth, compaction of the earth, foundation pads, chiselling, making openings, etc. shall be included in the price quoted against respective items. No separate payment for such works will be made. Such works will also include repair of any damage to civil works caused by the Contractor during electrical installation.

12.0 INSTALLATION INSTRUCTIONS - GENERAL

The Contractor shall furnish all labour, materials, tools and equipment required to install, connect, test and commission all electrical equipment specified herein, whether or not such equipment is furnished by him or by others.

For all equipment to be installed by the Contractor, the Contractor shall supply and install all erection materials such as foundation bolts, washers, nuts, etc. as required and without any additional costs.

The Contractor shall set out the works himself as per Specifications and Drawings and shall properly position the equipment on specified foundation/location. In general, the manufacturer's instructions for installation shall be followed. Any defect or faulty operation of equipment due to the Contractor not following the manufacturer's instructions shall be corrected and repaired by the Contractor at his own cost.

For any deviation from the working drawings or specification that are deemed necessary by the Contractor due to site conditions, he shall submit the details and obtain the Engineer approval before starting such works.

13.0 FACTORY TESTS

All type and routine tests on Low Voltage D.G Set, Power Transformer, H.T Switchboards, LT Switchboards, Motor Control Centre, H.T Cables, LT Cables, and all other equipment shall be performed at the manufacturer's works in the presence of the Engineer or his Representative. Type tests may be waived off in case test certificates are submitted as certified by an Engineer approved standard laboratory of international repute; but merely producing the test type certificates will not relieve the manufacturer to carry out the required standard/routine tests.

The Contractor shall inform the Engineer about the date and time of test of each equipment at least two weeks in advance. This shall, however, be done after the Contractor has got the test procedures duly approved by the Engineer. The witnessing of test by the Engineer and the Employer shall not absolve the Contractor from his responsibility for the proper functioning of the equipment, and for furnishing the guarantees referred to in clause 9.0. All test results shall be supplied in quadruplicate. All expenses for carrying out the tests as incurred by the Engineer and the Employer to witness it shall be borne by the Contractor and deemed to have been included in the bid. Provision for at least two person's visit for Factory Acceptance Tests shall be made to include one representative each from the Employer and the Consultant/Engineer. The contractor shall undertake all formalities as may be required for the Engineer or his representative to enable him make the visit.

14.0 TESTING - GENERAL

14.1 Scope

Upon completion of the installation, the Contractor shall perform field tests on all equipment, materials and systems. All tests shall be conducted in the presence of the Engineer for the purpose of demonstrating equipment or system compliance with Specifications. The Contractor shall submit for Engineer's approval complete details of tests to be performed describing the procedure, test observations and expected results.

The Contractor shall furnish all tools, instruments, test equipment, materials, etc., and all qualified personnel required for the testing, setting and adjustment of all electrical equipment and material including putting the same into operation.

All tests shall be made with proper regard for the protection of the personnel and equipment and the Contractor shall be responsible for

adequate protection of all personnel and equipment during such tests. The cost of any damages or rectification work due to any accident during the tests shall be the sole responsibility of Contractor.

The Contractor shall record all test values of the tests made by him on all equipment. Four (4) copies of all test data and results certified by the Engineer shall be given to the Engineer for record purposes. These shall also include details of testing method, testing equipment, diagrams, etc.

The witnessing of any tests by the Engineer does not relieve the Contractor of his guarantees for materials, equipment and workmanship, or as any other obligations of Contract.

14.2 **Low Voltage D.G. Set**

Prior to the tests, the contractor shall submit manufacturer's recommended detailed description of the test procedures to be conducted for Engineer's approval.

The Contractor shall carry out full site load and no load tests in accordance with IEC, ISO or BS Specifications for site commissioning. The inspection and tests shall include but not be limited to:

Basic Tests:	Insulation Resistance Earth Continuity Earth Loop Impedance Polarity Phase Rotation Voltage and Frequency Starting System Protection Equipment
Battery:	Nominal Voltage Discharge Voltage Specific Gravity of Electrolyte Level of Electrolyte Charging System
Lubrication:	Check as required by manufacturer
Operational Check at Start-up	Oil Pressure Fuel Oil Leaks Operation of Safety Devices Operational Speed Automatic Control Instrument Check Exhaust Check Undue Vibration

Operational Check	Oil Pressure	
After one hour's run:	Oil Leaks	
	Cooling System	
	Oil Temperature	
Commissioning Test:	25% of full load	2 hrs.
	50% of full load	5 hrs.
	75% of full load	8 hrs.
	100% of full load	8 hrs.
	110% of full load	1 hr.

All commissioning and test results shall be recorded and compared with design data. A retest/commissioning shall take place if results are not satisfactory. All the tools, labour, POL, required for the testing and commissioning shall be provided by the Contractor at no extra cost. If required load is not available at site for testing the generators, the Contractor shall provide dummy load at site at no extra cost to the Employer. The correct functioning of the control equipment shall also be proved.

Battery Charger

Battery charger shall be static type and shall provide for both trickle and boost charging of the batteries when the engine is not in operation. The charger shall be of suitable capacity to fully recharge the completely discharged batteries within four hours at boost charge.

Control Panel

The Control Panel shall provide all the necessary control and monitoring devices of the Diesel Generating Sets. All the control and monitoring of the safety devices, alarms, protections, meters, lamps, etc. as mentioned in this Specifications and required as per good engineering practices for such an installation shall be provided in the Control Panel.

14.3 **Transformer Tests**

In addition to the insulation resistance test of the transformer, a polarity and phase rotation test shall also be made. Buchholz relay shall be tested for proper operation. Di-electric test shall be carried out on transformer oil prior to putting the same in operation.

14.4 **HT / LT Switchboards**

Each circuit breaker shall be operated electrically and mechanically. All interlocks and control circuits shall be checked for proper connections in accordance with the wiring diagrams given by the manufacturer.

The Contractor shall properly identify the phases of all switchgear and cables for connections to give proper phase sequence.

Trip circuits shall be checked for correct operation and rating of equipment served. The correct size and function of fuses, disconnect switches, number of interlocks, indicating lights, alarms and remote control devices shall be in accordance with approved manufacturer drawings. Nameplates shall be checked for proper designation of equipment served. Protective relays shall be tested and set at site prior to commissioning of the equipment.

14.5 **Insulation Resistance Test**

Insulation resistance test shall be made on all electrical equipment by using a meggar of 500 volts for circuits upto 250 volts and 1000 volt for circuits between 250 and 500 volts. For testing of 11 kV circuits, upto 5 kV meggar shall be used; the exact voltage shall be as advised by the equipment manufacturer unless otherwise advised by the Engineer.

The insulation resistance values of cables, transformer, switchgears, etc., shall be as per BSS, IEEE, NEC, ICEA and Pakistan Electricity Rules.

Before making connections at the ends of each cable run or joint between cables, the insulation resistance test of each cable section shall be made. H.T. cables shall be subjected to high voltage test as per recommendations of standard to which the cable is manufactured. Each conductor of a multi-core cable shall be tested individually with each of the other conductor of the group and also with earth. If insulation resistance test readings are found to be less than the specified minimum in any conductor, the entire cable shall be replaced and tests repeated on new cable. If cable joint is provided, then each cable section shall be tested, and joint made only after the tests have been made satisfactorily. Finally the completed cable length including the joints shall be tested.

The transformer and switchgears shall be given an insulation resistance measurement test after installation, but before any wiring is connected. Insulation tests shall be made between open contacts of circuit breakers, switches and between each phase and earth.

If the insulation resistance of the circuit under test is less than the specified value, the cause of the low reading shall be determined and removed. Corrective measures shall include dry-out procedure by means of heaters, if equipment is found to contain moisture. Where corrective measures are carried out, the insulation resistance readings shall be taken after the correction has been made and repeated twice at 12 hours interval. The maximum range for each reading in the three successive tests shall not exceed 20% of the average value. After all tests have been

made, the equipment shall be reconnected as required. Polarity test shall be made on single pole switching devices.

14.6 **Earth Resistance Test**

The Contractor shall make Earth resistance tests on the Earthing system, separating and reconnecting each earth connection.

If it is indicated that soil treatment or other corrective measures are required to lower the ground resistance values, the Engineer will determine the extent of such corrective measures.

The electrical resistance of the ECC together with the resistance of the Earthing leads measured from the connection with earth electrode to any other position in the complete installation shall not exceed one ohm.

Earth resistance test shall be performed as per Electrical Inspector's requirements. Where more than one earth electrodes are installed, the earth resistance test of each electrode shall be measured by means of resistance bridge instrument.

The complete lightning protection system shall be tested for continuity and earth resistance. The combined earth resistance at any point in the lightning protection system shall not exceed 10 ohms.

14.7 **Completed Tests**

After any equipment has been tested, checked for operation, etc., and is accepted by the Engineer the Contractor shall be responsible for the proper protection of that equipment so that subsequent testing of other equipment do not cause any damage to the already tested equipment.

14.8 **Expenses**

All expenses, i.e., travelling, boarding and lodging for carrying out the tests and witnessing by the Engineer shall be borne by the Contractor and are deemed to have been included in the BOQ rates of the respective equipment(s) by the Contractor.

14.9 **Spare Parts**

Contractor shall provide spare parts as identified in relevant appendix. The cost of each spare parts shall be carried over to relevant BOQ item and no extra payment shall be admissible in this regard.

14.10 Special Tools

Contractor shall provide special tools as indicated in Appendix-IV and as may be deemed essential for assembly, adjustment, dismantling, installation and maintenance reasons.

No separate payment shall be made for any special tools and cost shall be deemed to be included in the cost of the Contract.

15.0 APPENDICES TO BE FILLED IN BY THE BIDDER

The details regarding equipment manufacturers, deviations, etc., are to be furnished in the appendices attached with form of Bids, in accordance with the provisions of the clause "Requirements of Electrical Works" given in the instructions to Bidder, Volume - I.

16.0 PAYMENT

No separate payment shall be made for work involved within the scope of this section unless specifically stated in the Bill of Quantities or herein.

*** End of Section 8001 ***

SECTION - 8133

LT DISTRIBUTION BOARDS

- 1.0 SCOPE OF WORK**
- 2.0 GENERAL**
- 3.0 APPLICABLE STANDARDS/CODES**
- 4.0 MATERIAL**
- 5.0 INSTALLATIONS**
- 6.0 MEASUREMENT AND PAYMENT**

1.0 SCOPE OF WORK

The work under this section consists of supplying, installing, testing, and commissioning of all material and services of the complete Low Tension (LT) Distribution Boards as specified herein and/or shown on the Bidding Drawings and stated in the Bill of Quantities.

The Contractor shall discuss the electrical layout with the Engineer and coordinate at site with other services for exact location and position of the each L.T. Distribution Board.

The Low Tension Distribution Board with accessories shall also comply with the General Specifications for Electrical Works, Section - 8001 and with other relevant provisions of the Bidding Document.

2.0 GENERAL

The Low Tension Distribution Board (DB) shall be sheet steel fabricated suitable for surface/recessed mounting on wall or floor standing totally enclosed, dust tight and vermin proof. It shall be complete in all respect with material and accessories, factory assembled, type-tested and finished according to the Specifications and to the normal requirements. The LT Distribution Board shall have protection class IP-42 for indoor installation, class IP-54 for indoor damp areas and class IP-65 for outdoor area.

The minimum form of construction to be followed for type tested DBs is as follows:

	Equipment Type	Min IP Rating	Min Form of Construction
1	Main LT Panel (MLTP)	IP 54	Form 4b, Type 6
2	Distribution Boards below 250A	IP 41	Form 2b, Type 2
3	Sub Main Distribution Boards above 250A	IP 41	Form 3b, Type 2
4	Final Circuit Distribution Boards	IP 41	
5	Life Safety/Emergency Distribution Equipment	IP 54	Form 4b, Type 6

The Low Tension Distribution Board shall be front operation type and shall:

- have a rated service short circuit breaking capacity (Ics), conforming to IEC 60947-2 and as shown on the drawings.
- be provided with adequate clearance from live parts so that the flashovers can not be caused by switching, vermin, pests etc.
- be suitable for 400 Volts, 3 phase 4 wire, 50 Hz system.
- be designed for flush mounting of all instruments on the front side.

- have incoming and outgoing cable termination arrangement, terminal block/line up terminals.
- be provided with stainless steel name plate on the front side of door.
- have all incoming and outgoing connections from top or bottom as per requirement of site conditions.
- have door grounded by flexible copper strip/cable.
- have wiring diagram in the pocket inside the door of Distribution Board

3.0 APPLICABLE STANDARDS/CODES

The latest editions of the following standards and codes shall be applicable for the materials specified within the scope for this section:

- IEC 60051 - Direct setting electrical measuring instruments
- IEC 60073 - Colours for indicator lights and push buttons
- IEC 60947-2 - Low voltage switchgear and control gear
- IEC 60439 - Low Voltage Switchgear and Control gear Assemblies.
- BS 4752 - Circuit Breaker
- BS 3871 - Miniature & Moulded Case Circuit Breakers
- BS 88 - HRC fuses
- BS 89/90 - Ammeters and Voltmeters
- BS 3938 - Low voltage current transformers
- BS 1432 - Bus Bars

4.0 MATERIAL

4.1 Sheet Metal Work

The Low Tension Distribution Board (DB) shall be fabricated with 16 SWG/14SWG sheet steel recess / surface mounting as approved by the Engineer. All the components shall be installed on a common component mounting plate inside the enclosure and protected from the front with screwed sheet steel front plate. The enclosure shall be

provided with rubber gasketing and a lockable hinged door with cam fastener.

The distribution board shall be supplied complete with all installation materials as recommended by the manufacturer. The incoming and outgoing cable connections shall be according to the wiring requirements. If required, an adapter box for accommodating the cables and conduits may be provided. The box shall be of the same material and finish as the DB. All holes, cutout etc. shall be tool and free from burrs and rough edges.

The cabling inside the DB shall be suitably harnessed by means of straps or cords. Colour sleeves shall be provided on each cable lugs connected to the bus bars, circuit breakers or terminals for phase identification. An earth bar shall be provided for connection of incoming and outgoing earth conductors. The earth bar shall be permanently connected to the body of DB at two points. Flexible copper strip shall be provided for earthing of the door of DB.

Circuit numbers/ designation on all circuits shall be conspicuously marked to facilitate connection and maintenance.

All metal work of the DB shall be cleaned down to bare shining metal phosphated and the surfaces chemically prepared for powder coating. Then these shall be coated with powder of colour RAL 7032 and then baked in oven. The thickness of powder coating shall not be less than 120 microns.

4.2 **Components**

The Low Tension Distribution Boards (DB) shall be provided with components as specified, as shown on the Bidding Drawings and required for the satisfactory operation of the distribution board and of the electrical system.

Typical component specifications are given below:

4.2.1 Bus Bars

The Bus bars shall be made of 99.99% pure high conductivity electrolytic tinned copper and shall be completely isolated and mechanically braced for the specified fault level. The identification of bus bars shall be by providing colours sleeves on bus bar ends and these shall be red, yellow and blue for phases and black for neutral. The earth bus bar shall be green.

The bus bars shall be for three phase, neutral and earth and shall be of appropriate size to meet the electrical and mechanical

requirements of the system. The temperature rise shall not exceed 30°C at rated current.

4.2.2 Moulded Case Circuit Breaker (MCCB)

The MCCBs shall be moulded case triple pole 440 Volts or single/double pole 250 Volts of current ratings as shown on the drawings. These shall have fixed magnetic short circuit and adjustable/fixed thermal overload protection.

Under voltage and shunt trip etc. shall also be provided when so required for safe operation and interlock.

The MCCBs shall be installed such that their switching levers are accessible through the front plate for operation.

The single and triple pole MCCBs shall have short circuit rupturing capacity suitable for the distribution system as approved by the Engineer or as shown on the drawings. The MCCBs shall be suitable for working on lighting and power circuits.

4.2.3 Ammeters and Voltmeters

All meters shall be flush mounting, moving iron, spring controlled. The front dimensions shall be 96 x 96 mm for meters.

The meters shall be of accuracy class 1.5 according to BS-89 and 90. The ammeter shall be suitable for connection to 5 Amps secondary of current transformers or directly through shunt as shown on drawings. The ammeters and voltmeters shall have measuring range as indicated on the drawings.

4.2.4 Current Transformers

Air cooled, ring type current transformers shall be provided having transformation ratio as indicated on the drawings. The current transformers shall be of suitable burden having accuracy class 1.0 according to BS 3938. The current transformers shall have 5 amps secondary.

4.2.5 Selector Switches

The ammeter and voltmeter selector switches shall be complete with front plate, grip handle, R-Y-B and OFF position for ammeters, and RY-YB-BR-RN-YN-BN and OFF position for voltmeters shall be marked on the respective selector switches.

4.2.6 Air Break Contactors

The contactors shall be air break, triple pole 400 VAC type and suitable for the type of duty (at least utilization Category AC3) to be performed. The main contacts shall be silver tipped, butt type with double break per pole. Each contactor shall be provided with single phase 230 VAC operating coil and minimum one spare normally open and one normally closed auxiliary contact. The number of working auxiliary contacts shall be provided according to the system requirements.

4.2.7 Push Buttons

The push buttons shall be illuminated, momentary make/break contact type or latch type (push-on/push-off) as required and approved by the Engineer and suitable for flush mounting. The push button for ON and OFF switching shall be red and green respectively. They shall be provided as shown on the drawing.

4.2.8 Indicating Lamps

Indicating lamps shall be LED type suitable for flush mounting, complete with base. They shall be suitable for operation on 230 V AC and it shall have rosettes of suitable colours as approved by the Engineer. These shall be provided for R, Y, B phases on each distribution board.

4.2.9 Impulse Relay

Impulse Relay shall be 1 or 2 pole, 250 V rated and be provided with latching mechanism.

4.2.10 Line up Terminals

Line up terminals wherever provided for control or power circuits shall be suitable for voltage and size of conductors as indicated on drawing.

The line-up terminals for controls shall be suitable for channel mounting. All necessary accessories such as end plates, fixing clips, transparent label holder caps and label sheets with marking shall be provided.

5.0 INSTALLATION

The location of low tension distribution boards (DB) are shown diagrammatically on the drawings. The actual location shall be determined at site, keeping in view the site conditions and in co-ordination with other equipment, as approved by the Engineer.

Low tension distribution board for recessed mounting in wall shall be installed such that the door shall finish flush with the surface of wall. The recess mounted distribution board shall be installed before the plastering of walls. The DB shall be protected to avoid any damage due to the civil work. Any cuttings, dismantling of the existing wall required for fixing the DB shall be coordinated at site with the approval of Engineer. Any damage done to civil structure shall be made good by the Contractor.

All loose parts dispatched separately with the DB shall be installed as per manufacturer instructions and all adjustments or setting shall be made as required. All screws, nuts and bolts used for fixing the distribution board shall be galvanized.

The distribution boards installation shall include connecting all incoming and outgoing cables. The cable entry in the boards shall be provided from top or bottom as required and/or as approved by the Engineer.

The distribution boards shall be tested as per instructions contained in article "Testing" of General Specifications for Electrical Works, Section-8001 of these Specifications.

6.0 MEASUREMENT AND PAYMENT

6.1 General

The Contractor's bid amount against each item of Bill of Quantities as given below shall include design, fabrication, supply, installation, testing, commissioning and completion for all works specified herein and/or as shown on the Bidding Drawings related to the item.

6.2 LT Distribution Boards (DBs)

6.2.1 Measurement:

Measurement shall be made for the number of each LT Distribution Board acceptably supplied and installed by the Contractor as a complete job.

6.2.2 Payment:

Payment shall be made for the number of jobs measured, as

provided above, at the Contract unit price each and shall constitute full compensation for design, fabricating, supplying, installing, connecting, testing and commissioning of the LT Distribution Boards, including fixing arrangement, adapter box and other components/accessories for complete installation.

*** End of Section 8133 ***

PLUMBING WORKS

SECTION - 5100

PLUMBING

- 1. SCOPE**
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1. SCOPE

The work under this section consists of providing all material and equipment and performing all the work necessary for the complete execution (jointing, clamping, cleaning, painting etc. both above and underground and embedded in walls) and completion, including testing and commissioning of all systems of plumbing works as shown on the Drawings and/or as specified herein and/or as directed by the Engineer. The system include plumbing works as follows:

- I) Cold and Hot Water Supply
- ii) Building Drainage
- iii) Rain Water Drainage

All the above named systems shall be completed in all respects including extension of these internal systems upto the specified limits outside the building as indicated on the drawings.

2. APPLICABLE STANDARDS

G. I. Pipes	EN-10255 (BS- 1387 (1985)
Polypropylene Random (PPR) pipes	DIN 8077-78
C. I. Pipes	BS- 416 & 2494
uPVC Pipes (Building)	ISO- 3633 & BS- 4514/ 5255.
uPVC Pipes (Soundproof)	DIN EN 12056
uPVC Pipes (External)	BS-5481/ BS-4660 (EN-1401)

3. SUBMITTALS & SHOP DRAWINGS

All the materials and equipment shall be of the specifications mentioned herein and the Contractor shall submit the sample, necessary catalogues, sketches, the name of manufacturer and guarantee if necessary, before installation. The system shall be installed after the Engineer approves it. All material and equipment shall be new and unused.

It is specifically intended and must be agreed to by each Contractor submitting a bid, that any material or labor which is usually furnished as a part of such equipment and which is necessary for its proper completion and best operation shall be furnished as a part of this Contract without any additional cost whether or not shown in detail on the drawings or described in detail, in the specifications.

Approval of material and equipment by the Engineer shall not absolve the Contractor of the responsibility of furnishing the same of proper size, quantity, quality and all performance characteristics to efficiently fulfill the requirements and intent of the Contract Documents.

Prior to commencement of works on site and at least 3 weeks in advance of all the drawing being required for actual execution the Contractor shall submit on larger scale as approved by Engineer, shop drawings in triplicate for approval to the Engineer. The Engineer shall review the drawing and (i) approve the drawing or, (ii) approve the drawing with comments or, (iii) disapproved the drawings with comments for rectification/revision of the drawing and resubmit 3 copies to the Consultant for approval. On a drawing being approved, the Contractor shall submit 6 copies for formal approval and distribution to relevant offices.

All drawings shall have plan and section and with sufficient details to clearly reflect the installation of the system. All material specifications shall be provided on the drawings. All information required for preparing suitable foundation, for providing suitable access to

the system, for making openings in building structure, for coordination with electrical, air-conditioning and other designs etc., shall be clearly provided.

Installation shall not be allowed to commence unless approved shop drawings are in possession of the Contractor, for which purpose shop drawings shall be submitted by the Contractor to the Engineer sufficiently in advance of actual requirements to allow for ample time in checking and approval and no claim for extension of the contract time will be considered by reason of the Contractor's failure to submit the drawings on time.

Each shop drawing submitted by the Contractor shall include a certificate by the Contractor that all related conditions on site relevant to that particular installation have been checked and that no conflict exists.

Any expenses resulting from an error mistake or omission in or delay in delivery of the drawings and information mentioned above shall be borne by the Contractor.

Drawings approved shall not be departed from except on the instructions of the Engineer.

The approval by the Engineer for any submitted data, working drawings, performance curves, test certificates for any items, arrangements and/or layout shall not relieve the Contractor from any responsibility regarding the performance of the Contract. Such approval shall not also relieve the Contractor from responsibility of any error in the submitted data and workings, brought to light at any time subsequent to any approvals.

Relevant specified imported item, model cuts will be available with the authority concern for execution of work for contractor to check the models for fabrication or import.

4. MATERIAL & EQUIPMENT

4.1 G.I. COLD, HOT WATER PIPES AND FITTINGS

The galvanized pipes shall be of medium grade and conform to British Standard Specifications 1387 for "Steel Tubes and Tubular suitable for screwing to BS 21 pipe threads".

All screwed tubes and sockets shall have BS pipes thread in accordance with BS 21. In order to prevent damage to the leading thread, the ends of the sockets shall be chamfered internally.

A complete and uniform adherent coating of zinc will be provided for galvanized pipes.

Every tube shall be tested at the manufacturer's works to a hydraulic test pressure of 4.90 MPa (710psi) and shall be maintained at the test pressure sufficiently long for proof and inspection.

Tubes which are bundled shall be secured together by rope or soft iron or other suitable material.

The threads of all tubes shall be effectively covered with a good quality grease or other suitable compound, and each tube above 50 mm nominal bore shall have a protecting ring affixed to the unsocketed screwed end.

All pipe fittings upto 75 mm dia. shall conform to BS 21 and shall be of malleable cast iron. Pipe fittings above 75 mm dia. shall be of approved material and specifications as decided by the Engineer.

4.2 POLYPROPYLENE RANDOM (PPR) PIPES AND FITTINGS

Polypropylene Random Pipes and fittings shall conform to the following standard

DIN	8077-8078	Resistible to all chemical elements
DIN	16961	Smooth inner surface
DIN	19560	Usability for hot water all levels
DIN	4279	Durable to inner pressure
DIN	16962	Conforms to connections by welding process

4.3 SOIL, WASTE, VENT & RAIN WATER DRAINAGE PIPES & PIPE FITTINGS (C. I. & uPVC)

The cast iron pipe shall conform to British Standard Specifications No.416 for "Cast Iron spigot and socket soil, waste and vent pipes and fittings with spigot and socket or hubless ends. The joint shall be lead caulked or elastomeric (Rubber rings) to BS- 2494.

Cast iron pipes shall be centrifugally (SPUN) cast.

The quality of material shall be according to B.S.S. No.1452 for Grade 10.

The contractor shall supply coated pipes and fittings. The coating composition shall be of tar basis or a mixture of natural bitumen with a suitable hardener and natural asphalt. The coatings shall be smooth, tenacious, sufficiently hard, not to flow when exposed to a temperature of 63 Degrees Celsius and not so brittle at zero degrees Celsius that it chips soft when scribed lightly with the point of a pen knife.

Every pipe shall be tested at the manufacturer's work to a hydraulic test pressure of 0.07 MPa (10psi). Every pipe and fitting shall ring clearly when tested for soundness by being struck all over with a light hammer.

UPVC Pipes

The material shall substantially consist of poly (vinyl chloride) (PVC) as per the requirements of aforesaid standard. Pipes and fittings shall be sufficiently stabilized against thermal ageing and ultraviolet (UV) light.

PIPES

- a. There are two types of pipes and fittings, type A and type B, as per ISO 3633 for drainage systems. Only type B shall be used for soil, waste and venting systems.
- b. As per BS4514/5255, sanitary pipes and fittings shall be class "A" wall thickness 3.2mm.

FITTINGS

All fittings shall be compatible with the pipe material as recommended by the pipe manufacturer.

However, there are two types of fittings available as per ISO 3633:

- uPVC fittings with Solvent Cement (SC) socket joint conforming to ISO 3633:1991.
- uPVC fittings with rubber ring socket joint conforming to DIN 19560, which is compatible with ISO 3633/PS 3214.

RUBBER RINGS

The rubber rings may either be Synthetic or natural conforming to PS 1915:1987 & ISO 4633/1983 (E).

The material shall consist substantially of poly-vinyl chloride (PVC) to which may be added only those additives that are needed to facilitate the manufacture of pipes and fittings having good mechanical strength and opacity.

The pipes and fittings shall be tested mechanically and physically in accordance with the relevant Standards as and when directed by the Engineer, before and during installation.

4.4 PLUMBING FIXTURES

4.4.1 General Requirements

Materials shall conform to the latest referenced standard specifications and other provisions stipulated herein and shall be new and unused.

All fixtures shall be of the best quality and finish.

Prior to procurement of the materials, the Contractor shall be required to prepare and submit to the Engineer for his approval, a complete schedule of materials to be used in the works together with a list of the names and addresses of the manufacturers and the trade names of the materials. The schedule shall include diagrams, drawings and such other technical data as may be required by the Engineer to satisfy himself as to the suitability, durability, quality and usefulness of the material to be purchased.

Approval of the schedule shall not be construed as authorizing any deviations from the specifications unless the attention of the Engineer has been invited to the specific changes. If the material or equipment offered under this provision is, in the opinion of the Engineer, equal to or better than specified, it will be given consideration.

Plumbing fixtures shall have smooth impervious surfaces, be free from defects and concealed fouling surface. They shall be true to line, angles, curves and colour etc. Normally they shall be of local make and of the best quality available, provided.

All taps and cocks to be installed with plumbing fixtures shall be chrome plated (CP) and shall be of appropriate class to work without damage or leakage on the specified pressure of potable water system, which is 0.88 MPa (128 psi). The taps and cocks shall be of the best quality locally manufactured.

When any fixture is provided with an overflow, the waste shall be so arranged that the standing water in the fixture cannot rise in the overflow when the stopper is closed or remain in the overflow when the fixture is empty.

Plumbing fixtures shall be installed in a manner to afford easy access for cleaning. The space between the fixture and the wall shall be closely fitted and pointed so that there is no chance for dirt or vermin to collect.

When practical, all pipes from fixtures shall be run to the nearest wall. where fixture comes in contact with wall and floors, the joint shall be watertight.

Wall hung fixtures shall be rigidly supported by metal supporting members so that no strain is transmitted to the connections. Flush tanks and similar appurtenances shall be secured by approved non-corrosive screws or bolts.

Fixtures shall be set level and in proper alignment with reference to adjacent walls. No water closet shall be set closer than 400 mm from its centre to any side wall. No urinal shall be set closer than 300 mm from its centre to any side wall or partition nor closer than 600 mm centre to centre. The supply lines or fittings for every plumbing fixture shall be so installed as to prevent backflow. All cuttings, making holes etc. and making it good shall be included in the work.

Other physical/chemical properties of the fixtures are as below:

S. No.	Physical/Chemical Properties	Pakistan Standards	European Standards
1	Water absorption	Less than 0.50%	Maximum 0.50%
2	Scratch Resistance	Maximum 5.5 MOH's scale	Maximum 5 MOH's scale
3	Resistance to Chemicals	Resistant to acids, alkalies, bases & other household cleaning chemicals	Resistant to chemicals.
4	Crazing Resistance	Crazing "NIL"	Crazing "NIL"
5	Warpage	Maximum 5.5-6mm	Maximum 6mm
6	Strength against bending	More than 700 kg/cm	450kg/cm - 700 kg/cm
7	Thermal shock	More than 10 cycles of thermal shock from hot to cold water 15°C-200°C	More than 2 cycles of thermal shock from hot to cold water 20°C-110°C
8	Durability	Permanently durable	Durable for ever

4.4.2 Wash Basins

Wash basin shall be vitreous China, best quality, local make of colour, size and type as approved by the Engineer. It shall be installed as a complete unit including 15 mm mixer for hot and cold water supply or CP brass faucet for cold water only, 15 mm stop-cocks, C.P brass chain with 32 mm rubber plug, C.P brass bottle trap for individual wash basin and C.P brass P trap for battery of wash basins as applicable, C.P brass strainer, heavy duty cast iron brackets with bolts, screws etc. approved water inlet connection pipe, waste pipe, jointing and sealing material, etc., with all other minor accessories required to complete the job in all respect.

4.4.3 Vanity Wash Basins & laboratory sink

Wash basin Vanity type & Laboratory Sink shall be vitreous China, best quality, local make of colour, size and type as approved by the Engineer. Other necessary fittings shall be same as described for above Wash basin.

4.4.4 Water Closets (European type)

European type water closet shall be best quality local make of colour, size and type as approved by the Engineer. It shall be installed as a complete unit including all accessories. Flush tank (13.5 liters) shall be of low level type - it shall be fitted with either single push button or double push button type. Trap shall be cast integral with pan. The seat

shall be of smooth non-combustible non-absorbent materials like Bakulite and of the open front type fixed to the pan with hinges. The fittings shall also include approved water inlet connection pipe, nuts bolts, 15mm dia stop cock etc. required for complete installation.

4.4.5 Water Closets (Orissa)

Squatting (Asian/Orissa) type water closet shall be vitreous China, best quality local make of colour, size and type approved by the Engineer. It shall be installed as a complete unit including, 15 mm stop cock, approved water inlet connection pipe, low level or high level Flush tank (13.5 liters), as required. All fittings shall be installed at low level, or high level as required including interconnecting flush piping. Foot rests, cast iron P trap, making joints, jointing and sealing materials, 15mm dia stop cock etc. with all other minor accessories for complete installation.

4.4.6 Kitchen Sinks

Kitchen sink shall be stainless steel of best quality local make of colour, and type as approved by the Engineer, single bowl or double bowl with integral drain board of at least 1000 x 500 mm size. It shall be installed as a complete unit with arrangement for both cold and hot water supply, 15 mm C.P. mixer for cold and hot water, approved water inlet connection C.P. brass strainer, waste outlet pipe, heavy duty cast iron brackets with bolts screws etc., jointing & sealing material, etc., with all other minor accessories required for complete installation.

4.4.7 Shower Tray

Shower trays shall be of glass reinforced polyester with hard glass finish best quality local make of colour and type as approved by the Engineer. It shall be installed as a complete unit including C.P. brass strainer, waste outlet pipe, bolts screws, jointing & sealing material, etc.

4.4.8 Shower Head

Shower head shall be installed on the wall at a suitable height including installation of chromium plated extension pipe, C.P. brass Mixer for cold & hot water etc. with all other minor accessories required for complete installation.

4.4.9 Bathtub

Bathtub shall be of the approved material such as Fiberglass, cast iron or acrylic. It shall be installed as a complete unit including chromium plated brass overflow sluice 1-1/4" in dia., chromium plated waste 1-1/2" dia. with chromium plated chain & rubber stopper (Plug), etc. complete in all respects for complete installation. Its colour shall match with that of other fixtures in the toilet.

4.4.10 Urinals

Urinals shall be vitreous China of approved make and size and of wall hung type either with integral water seal trap or with separate brass P-Trap. The complete unit shall be installed including 15mm Tee-stop cock, plastic water inlet/outlet connections, CP Flush Valve or 13.5 liters flushing cistern, heavy duty CI brackets, bolts, screws, and all internal accessories or; CP steel flush pipe. CP steel waste pipe, joints, jointing and sealing materials etc. with all other minor accessories.

4.5 MISCELLANEOUS ITEMS

4.5.1 Taps and Cocks

All taps and cocks shall be of brass, gun metal or other equally suitable corrosion resisting alloy conforming to BS 1010 and shall be best quality local make. The nominal size specified shall be the nominal bore of the seating. Washers for cold water cocks shall be of specially selected leather, rubber asbestos composition or other equally suitable material. Washers for hot water cocks shall be of good quality fiber, rubber - asbestos composition or other equally suitable material. Every tap/cock shall be tested, complete with its component parts, to a hydraulic pressure of at least 1.96 MPa (284.4 psi) During test it shall neither leak nor sweat.

4.5.2 Floor traps/drains

Floor traps/drains shall be of cast iron or uPVC or of other anti-corrosive material, compatible with the material of pipe. They shall have minimum water seal of 40 mm and shall be provided with removable metal/uPVC strainers. The traps shall be of self-clearing type. The open area of the strainer shall be greater than the cross section area of the drain line to which it connects. Floor traps shall be well set in position so that there is no leakage at the joint between trap and the floor.

4.5.3 Roof Drains

Roof drains shall be of bitumen coated cast iron, compatible with the material of pipe. They shall have strainers extending at least 15 mm above the roof surface immediately adjacent to them, when installed on flat part. Bottom of strainer shall be flush with the roof surface, when installed on vertical part. Strainer shall have an available inlet area, above roof level, of not less than 1-1/2 times the area of the down-pipe to which the drain is connected.

The connection between roof and roof drain shall be made watertight by the use of proper flashing material.

4.5.4 Cleanouts

Cleanout shall be of the same nominal size as that of the pipe on which it is installed. Cast Iron Cleanout shall consist of tapped heavy duty cast iron ferrule caulked into cast iron fitting and heavy duty brass tapered even plug. UPVC cleanout shall consist of either two 45° bends or one long radius bend both with a removable end cap and other necessary fittings/material for complete installation in floor Cleanouts shall be turned up through floors by long sweep fittings, wherever the space so permits. Top finish of cleanout shall be flush with the floor by means of finished metal plate secured in position and screwed firmly to the plug. Cleanout shall be so installed that there is a clearance of at least 300 mm for pipes less than 75 mm diameter and at least 457 mm for pipes of 75 mm and larger diameter, for the purpose of Roding. Pipe used with cleanout shall be measured and paid under pipe item. All other work of ferrule, plug, concrete work, frame and cover etc. shall be measured and paid under cleanout item.

4.5.5 Grease Trap/Interceptor

a. The grease trap shall be of stainless steel of specified capacity with cover, baffles and strainers to separate grease from water effectively. The grease trap shall be of approved make or equivalent and installed in the position as shown on drawings or as specified by the Engineer.

or

b. The grease interceptor shall be built in masonry or reinforced cement concrete as per relevant drawings including excavation, RCC class "C", steel reinforcement, PCC class "E", 15mm thick cement sand plaster in 1:3 c/s, 15mm thick C.I. trap & plate having holes (screen) 25mm c/c of standard diameter, 20mm G.I. pipe for lifting trap, inlet & outlet connections, 600x600 mm C.I. cover with frame, 25mm legs for supporting screen system, painting three coats to steel works with synthetic enamel paint, nuts, bolts etc. complete in all respects as desired by the engineer.

4.5.6 Glass Mirror

The glass mirror shall be of specified size, 5 mm thick, securely fixed on hard board packing and of best quality Belgium make. The mirror shall be fixed on wall as shown on the drawing or as directed by the Engineer. All accessories required for complete fixing of mirror on wall shall be included in Contractor's scope of work.

4.5.7 Towel Rail, Toilet Paper Holder, Soap Trays, Mirror Trays

The towel rail, toilet paper holder, soap trays & mirror trays shall be of best quality All accessories for complete installation of towel rail, toilet paper holder, soap tray and mirror tray shall be included in the Contractor's scope of work.

4.5.8 Gully Trap

Gully trap shall be of cast iron with specified size outlet. The inlet shall be provided with cast iron, medium duty grating. The open area of the grating shall be at least 1-1/2 times the area of the outlet. The trap shall be of P-Type with a minimum water seal of 50 mm. It shall be installed as a complete unit including all civil works as shown on relevant details and drawings.

4.5.9 Cast Iron Grating

Cast iron grating shall be of the specified size. The specified size shall mean the clear span. Cast iron grating shall be complete with frame. They shall be of Light/medium duty type to resist normal traffic loads, the casting shall be sound and free from all defects. The frame shall be set in place at the time of pouring of concrete. Openings in grating shall be in approved pattern.

4.5.10 Electric Water Cooler

Cabinet shall be of heavy gauge mild steel construction painted with non-corrosive paint from inside and with special hammer finish paint from outside.

Push button type water taps shall be chrome plated. Drain pot shall be made of hard plastic with stain-less steel tray. Back panel shall be easily

remove-able for cleaning and servicing top cover shall be of scratch proof Formica.

Water storage tank shall be either of stainless steel or copper alloy, tinned inside and outside with present insulation to maintain water temperature, with special arrangement for cleaning the tank.

Condensing unit shall be heavy duty, hermetically sealed with thermal overload protection for refrigerant F-12 and capillary expansion with valves for easy gas charging. Thermostat and other control necessary for proper functioning of the unit shall be provided. The thermostat shall control the temperature of cooled water between + 11 0C & + 20 0C.

4.5.11 WATER FILTERS

Water filters shall be installed on wall near the water coolers. They shall be of . Each filter shall have a crystal housing of a durable material. The flow rate shall be 2 to 6 gpm with a maximum pressure of 70psi and a temperature of 35°F to 100°F.

Stage 1:- Stage 1 shall use a “poly propylene Yarn Indepth Sediment filter cartridge”, for removal of dust, rust, silt, scale and unseen suspended particles. It shall have a filtration rating of 5-micron.

Stage 2:- In this stage a “Granular Activated Carbon (GAC) cartridge” equipped with a post-filter of 1-micron is recommended, for removal of chemicals and unpleasant taste and odor.

Stage 3:- This stage must provide 30,000 MW.sec/sq.cm energy to guarantee 100% sterilization and ensure effective control of microbiological contamination.

4.5.12 Gas or Electric Water Heaters

Water heater shall be of automatic storage type Electric or Gas operated, including all necessary fittings for complete installation & operation. The heater shall be of best quality, local make as approved by the Engineer.

The working and test pressure of the heater to be of 6 bar and 10 bar respectively and shall deliver water at 150 °F. It shall be capable to reach the peak demand, storage capacity.

Heater shall be provided with following accessories.

- i) Thermostatic control
- ii) Temperature & pressure relief valve
High limit Control.

Other specifications of **Water Heater** are as given below:

Inner tank shall be extra heavy gauge anti-rust G.I. sheet metal to hold maximum inside water pressure. As an insulation, imported genuine glass wool shall be used to maintain the desired temperature that controls the lighting up of the burner. The outer body shall be made of requisite gauge M.S. sheet shaped into reinforced circumference. Flow and delivery pipes shall be of high quality G.I. pipes fabricated with heavy gauge anti-rust baffle plate. *The thermostat shall be of Robershaw (U.S.A) make or approved equivalent.* The burner shall be made of cast iron with drilled ports. It shall be easy to be detached. Special anti-rust-baked primer-heavy coated stoved enamel paint with high gloss automotive shine shall be used on sheet metal.

Standard type gas water heaters shall have following specs:

Capacity	Inner Tank	Outer body
8-15 gallons	G.I. sheet 14-16 swg	M.S sheet painted 22 swg
30 gallons	G.I. sheet 14-16 swg	M.S sheet painted 22 swg
50 gallons	G.I. sheet 14 swg	M.S sheet painted 22 swg
100 gallons	G.I. sheet 8-10 swg	M.S sheet painted 22 swg

5. EXECUTION

5.1 GENERAL

The Contractor shall be responsible for his work until its completion and final acceptance, and shall replace any of those that may be damaged, lost or stolen without any additional cost.

All openings left in floor for passage of lines of water supply, soil, waste, vent, etc. shall be covered and protected.

All open ends of pipes shall be properly plugged to prevent any foreign material from entering the pipe. Misuse of plumbing fixtures to be installed under this Contract is prohibited during the currency of the contract.

All metal fixture trimmings shall be thoroughly covered with non-corrosive grease which shall be maintained until all work is completed.

Upon the completion of work, all fixtures and trimmings shall be thoroughly cleaned, polished and left in first class condition.

Before erection, all pipes, valves, fittings, etc. shall be thoroughly cleaned of oil, grease or other material.

All special tools for proper operation and maintenance of the equipment provided under this Contract shall be delivered at no additional cost.

The Contractor shall allow in his bid for cost of all cutting, making holes and subsequent making it good to the desired finish as per approval of the Engineer. No separate payment shall be made for this item.

The Contractor shall allow in his bid for the cost of providing protective painting or coating as specified in the relevant sections and no claim shall be entertained for this item.

All pipes shall be properly installed as shown on the drawings and/or as directed by the Engineer, and shall be as straight as possible forming right angles and parallel lines with the walls and other pipelines. The position, gradients, alignment and inverts shall be as shown on the drawings and/or as directed in writing and set out by the Engineer.

The arrangement, positions and connections of pipe fittings and appurtenances shall be as shown on the drawings. The Engineer reserves the right to change the location etc. Special precautions shall be taken for the installation of concealed pipes as shown on the drawings and/or as required. Should it be necessary to correct piping so installed, the Contractor shall be held liable for any injury caused to other works in the correction of piping. The Contractor shall closely coordinate with other works during the entire stage of execution.

A minimum distance between different services shall be maintained as shown on the Drawings and/or as approved by the Engineer.

Pipes should be installed in such a manner that minimum distance should always be maintained between pipe and wall, beams, columns, etc. Pipes shall be supported on hangers and brackets as shown on the drawings or as directed by the Engineer.

Waste-water outlet from each fixture shall be individually trapped. Each vent terminal shall extend to the outer air and be so installed as to minimize the possibilities of clogging and the return of foul air to the building.

When the roughing-in is completed, the plumbing system shall be subjected to test prior to concealing the roughing-in, in order to ascertain that all threads and connections are watertight.

Cast iron soil and drainage fittings for change in direction shall be used as follows:-

*Vertical to horizontal : short sweep or long-turn for diameter 75 mm and larger; long sweep or extra-long-turn for less than 75 mm. dia.

*Horizontal to vertical : quarter bend or short turn.

All fittings with hubs shall be aligned so that the hub faces upstream. No drainage or vent piping shall be drilled.

All exterior openings provided for the passage of piping shall be properly sealed with snugly fitting collars of metal or other approved rodent-proof material securely fastened into place.

Joints at the roof, around vent pipes, shall be made water-tight by the use of lead, copper, galvanized iron, or other approved flashing or flashing material. Exterior wall openings shall be made watertight.

Each length of pipe & each pipe fitting, trap, fixture, & device used in a plumbing system shall have cast, stamped or indelibly marked on it the maker's mark or name, the weight, type & classes of the product, when such marking is required by the approved standard that applies.

Where different sizes of pipes, or pipes and fittings are to be connected, the proper size increasers or reducers or reduced fittings shall be used between the two sizes.

Any fitting or connection which has an enlargement, chamber, or recess with a ledge, shoulder, or reduction of pipe area that offers an obstruction to flow through the drain pipe is prohibited. The vertical distance from the fixture outlet to the trap weir shall not exceed 600 mm. Each fixture trap shall have a water seal of not less than 50 mm and not more than 100 mm.

Full S, bell, crown vented traps and traps/depending for their seal upon the action of movable parts are prohibited. No fixture shall be double trapped. Where fixture comes in contact with wall and floors, the joint shall be water-tight. Piping in ground shall be laid on a firm bed for its entire length.

Piping in the plumbing system shall be installed without undue strains and stresses. Vertical piping shall be securely held to keep the pipe in alignment and carry the weight of the pipe and contents. Horizontal piping shall be supported to keep it in alignment and prevent sagging. Hangers and anchors shall be of metal of sufficient strength to maintain their proportional share of pipe alignments and prevent rattling. Hangers and anchors shall be securely attached to the building under construction. It must be clearly understood that the Contractor shall be

fully responsible for hangers and supports and shall obtain prior approval of design as to the shape, material, dimensions, spacing etc.

Piping in concrete or masonry walls or footings shall be placed or installed in sleeves which will permit access to the piping for repair or replacement.

5.2 G.I. COLD, HOT WATER PIPES AND FITTINGS

The run and arrangement of all pipes shall be as shown on the Drawings and as directed during installation. All vertical pipes shall be erected plumb and shall be parallel to wall and other pipes. All horizontal runs of piping shall be kept close to walls. If required to change the location etc. during the currency of the work, the Contractor will do so at no additional cost. Screwed joints in G.I. pipes shall be made perfectly tight, without the use of any filler except approved jointing compound or tape. Wherever required to make flanged joints, they shall conform to BS 10 Table D.

Furnish and install all pipe passing through floors and walls with sleeves of G.I. sheet, 18 gauge, the inside dia. of which shall be at least 1/2" greater than the outside dia of the pipe passing through it. Sleeves in exterior walls and pits shall have anchor flanges and space between pipe and sleeve shall be caulked and sealed watertight. At waterproof locations, an approved water-proof type pipe sleeve shall be provided.

All embedded water supply piping shall be wrapped with approved anti-corrosion polyethylene tape. All exposed piping shall be painted with two coats of enamel paint over a coat of red oxide.

Pipes laid in trenches (external) shall be protected by applying coating of primer grade 10/20 bitumin+hyacinth cloth mopped with bitumen (50% grade 80/100 & 50% grade 10/20).

Insulation

All hot water supply and return piping shall be insulated as specified herein. Prior to insulation the pipes shall be hydraulically tested and cleaned.

Nominal Pipe Dia. (mm)	Thickness of per-form Fiber glass pipe insulation. (mm)
15 (1/2")	25
20 (3/4")	25
25 (1")	25
32 (1-1/4")	25
40 (1-1/2")	25
50 (2")	25
65 (2-1/2")	25
75 (3")	25

Insulation shall consist of pre-formed fiberglass pipe insulation, with factory applied reinforced aluminum vapor barrier, single layer in semi-circular halves, consisting of long, fine glass fibers, bonded with a temperature resistant binder, free from shot or coarse fibers, damage resistant, light in weight, easy to handle, cut and fit. The product shall comply with the requirements of B.S. 3958: Part 4. The insulation shall be rotproof, odorless, non-hygroscopic, and shall not sustain vermin. The fiberglass insulation shall be covered with a layer of approved polyethylene tape in the field. Further reinforcement shall be provided by the use of 20 mm wide soft aluminum bands, generally spaced at 457

mm and on either side of elbows and tees. All butt joints shall be sealed with self-adhesive type of approved quality adhesive tape.

All trimmed sections shall be secured by wrapping of approved type of self adhesive tape to form a complete waterproof seal. All work shall be done in a neat and workmanlike manner, and should reflect recommended practice.

All Hot water and Hot water return lines concealed in walls only, shall be provided with Glass wool blanket insulation.

Pipe work Supports

All supports, clips, steel rods and hangers shall be of mild steel painted with two coats of approved metallic zinc primer. All clips and brackets shall be equipped with 9 mm sectional rubber liners (shore-hardness A 40+5°).

Pipe work supports shall be installed in order to allow free movement due to expansions and contraction. Supports shall be arranged adjacent to joints, changes of direction and branches. Each support shall carry the overall weight of pipework and water to be borne by it. The intervals between pipe supports shall not exceed the following :

Maximum interval between supports (metres)

Nominal Dia mm	Steel pipes	
	Horizontal	Vertical
10	1.7	1.7
15	2.0	2.0
20	2.4	2.4
25	2.7	2.7
32	2.7	2.7
40	3.0	3.5
50	3.4	3.9
65	3.7	4.3
80	3.7	4.3
100	4.1	4.6

Dimensions of Support Materials

Nominal Dia mm	Flat iron bands mm	Support rods mm	U-bolts mm
10	25 x 3	6	6
15	25 x 3	6	6
20	25 x 3	6	6
25	25 x 3	6	6
32	40 x 5	10	10
40	40 x 5	10	10
50	40 x 5	10	10
65	50 x 6	12	12
80	50 x 6	12	12
100	50 x 6	12	12

Single pipes hung from floor slabs shall be supported on rod hangers. Where two or more pipes are involved a channel or angle from shall be fitted to the underside of slab by two hangers and the pipes shall be supported from the channel iron by rod hangers and flat iron hands.

All hanger rods shall have double nuts and beveled washers to allow the hanger rod to swing.

Multiple pipe runs along walls shall be supported on purpose made substantial angle and channel frames securely fixed to the wall, floor and ceiling as necessary. All pipes shall be arranged to slide on the steel supports and U-bolts shall be provided to form a rigid guide.

Exposed pipe work shall be supported on channel, angle iron or with U-bolts to form a rigid guide.

All U-bolts, except used as anchors, shall have a pair of nut and washers on each leg with the supporting steel flange clamped tight between the pair of nuts to form a rigid guide and allowing the pipe to slide axially,. U- bolts shall be provided on alternate pipe bracket.

Small pipe work running along skirting shall be supported by standard built-in or screw-on type clips.

Pipes shall be individually supported. Pipes shall not hung from other pipes.

Points at which pipes pass through walls, floors, connections to plant, equipment and heat emitters, etc. do not constitute points of supports for the pipes.

Vertical pipes shall be supported at the base or at anchor points to withstand the total weight of the riser. Brackets from risers shall not be used as a means-of support for the riser.

Vibration isolators to be provided with the hangers as approved by the Engineer.

5.3 POLYPROPYLENE RANDOM PIPES & Jointing

5.3.1 Jointing Techniques

The surfaces of the pipes and fittings must be clean and without impurities. Pipe ends must be clean, cut at right angles. It is recommended to cut 1cm from the pipe ends in order to prevent possible micro-cracking due to incautious handling. Before carrying out the welding, check that the poly-fusion device operates correctly and that it reaches the required welding temperature ($260^{\circ}\text{C} \pm 5$).

Jointing is done by heat fusion (welding) by means of welding machine. Welding is carried out by means of heating simultaneously the male and female parts to be joined together, once the welding temperature is reached the joint is made and held for cooling time. (see table I below)

5.3.2 Welding Instructions using socket welding machine

- i. Check whether the welding tool corresponds to the size you need to join.

- ii. The welding tool/device has reached the necessary operating temperature of 260°C \pm 10
- iii. Cut the pipe at right angles to the pipe axis by using cutter or a hack saw.
- iv. Clean the pipe from burrs, cutting and chips
- v. Mark the welding depths at the end or pipe
- vi. Push the end of pipe up to the marked welding depths in the welding tool, at the same time push the fitting, into the welding tool.
- vii. After the stipulated heating time quickly remove pipe and fitting from the welding tools and join them immediately, forcing the pipe into the fitting until the marked welding depth is covered by the bead of Polypropylene from the fitting
- viii. The joint elements have to be fixed and aligned within the specified assembly time.
- ix. After the cooling time the fused joint is ready for use. The heating time starts when pipe and fitting have been pushed to the correct welding depth in the welding tool

Est. Diameter (mm)	Welding Depth (mm)	Heating Time DVS 2207* (sc.)		Heating time (sc.)	Cooling Time (min.)
20	14.0	5	8	4	2
25	15.0	7	11	4	2
32	16.5	8	12	6	4
40	18.0	12	18	6	4
50	20.0	18	27	6	4
63	24.0	24	36	8	6

The heating time have to be increased 50% if average temperature is under + 5°C

5.3.3 Welding of PPR Pipes

- i. Cutting of pipe at right angle with a cutter.
- ii. Marking of welding depth on the pipe end.
- iii. Simultaneous heating of both pipe and fittings according to required heating time (as per given data).
- iv. Pushing of pipe end into the fitting and alignment of the assembly within specified time period
- v. Finish joint.

5.3.4 Installation Principles

5.3.4.1 Fastening technique for open installation

The selection of fastening material and its application have to be determined as:-

1. Fixed Point
2. Sliding Point

Pipe clamps are such as to meet all requirements and ensure that no mechanical damage on the pipe surface can occur.

5.3.4.2 Fixed Point

Valves and connections resisting to bending stresses have to be fastened by means of points. In particular cases the fixed points are to be positioned closed to branches or wall passages. The axial expansion will be compensated between two points. To assess the resistance of the fixed points one has to take into account the stresses to which they will be subjected, caused by linear expansion, weight of the piping and weight of the transportation fluid. Fixed points should be delimited on both sides of the clamp, avoiding oneself of the rim fittings or valves.

5.3.4.3 Sliding Point

The sliding points must keep the system aligned and support it, and allow the axial sliding of the piping as well. The sliding are to be firmly mounted in order to prevent vibration and transmission of noise.

Distance between the support points in cm.

<i>Pipe diameter</i>	<i>Temperature in °C</i>		
	20	50	80
20mm	85	70	60
25mm	85	80	70
32mm	100	85	85
40mm	110	100	90
50mm	125	110	90
65mm	140	125	105

5.4 WATER PIPES AND FITTINGS OUTSIDE BUILDING (EXTERNAL WORKS)

5.4.1 HANDLING

Pipe and accessories shall be handled in such a manner as to ensure their delivery to the trench in sound, un-damaged condition. If any pipe or fitting is damaged, the repair or replacement shall be made by the Contractor at his expenses in a satisfactory manner. No other pipe or material of any kind shall be placed inside of a pipe or fittings. Pipe shall be carried into position and not dragged. The interior of pipe and accessories shall be thoroughly cleaned of foreign matter before being lowered into the trench and shall be kept clean during laying operations by plugging or other approved method. Before installation, the pipe shall be inspected for defects. Material found to be defective before or after laying shall be replaced with sound material without additional expense to the Employer. Rubber gaskets that are not to be installed immediately shall be stored in a cool dark place and protected against the direct rays of the sun.

5.4.2 CUTTING OF PIPE

This shall be done in a neat and workman-like manner without damage to the pipe. Unless otherwise authorized by the Engineer or recommended by the manufacturer, cutting shall be done with a

mechanical cutter of approved type. Wheel cutters shall be used wherever practicable.

5.4.3 LOCATION

Where the location of the water pipe is not clearly defined by dimensions on the Drawings, the water pipe shall be located as directed by the Engineer.

5.4.4 DEFLECTION

Maximum allowable deflections from a straight line or grade, as required by vertical curves, horizontal curves, or offsets will be 2^o degrees unless otherwise recommended by the manufacturer. If the alignment requires deflections in excess of the specified limitations, special bends or a sufficient number of shorter lengths of pipe shall be furnished to provide angular deflections within the limit set forth, as approved.

5.4.5 PLACING AND LAYING

Pipe and accessories shall be carefully lowered into the trench by means of derrick ropes, belt slings, or other suitable equipment. Under no circumstances shall any of the water line materials be dropped or dumped into the trench. Care shall be taken to avoid abrasion of the pipe coating. Poles used as levers shall be of wood and shall have broad flat faces to prevent damage to the pipe. Except where necessary in making connections with other lines or authorized by the Engineer pipe shall be laid with the bells facing in the direction of laying. The full length of each section of pipe shall rest solidly upon the pipe bed, with recesses excavated to accommodate bell coupling and joints. Pipe that has the grade or the joint disturbed after laying shall be taken out and re-laid. Pipe shall not be laid in water shall be kept out of the trench until the materials in the joints have hardened or until caulking or jointing is completed. When work is not in progress, open ends of pipe, fittings, and valves shall be securely closed so that no trench water, earth, or other substances will enter the pipes or fittings. Where any part of a coating or lining is damaged, the repair shall be made by the Contractor at his expense in a satisfactory manner. Pipes shall be installed in accordance with recommendations of the pipe manufacturer. Pipe ends left for future connections shall be valved, plugged or capped, and anchored, as shown or as directed, where connections shall be made by using specials and fittings to suit the actual conditions.

5.4.6 JOINTING

The joints shall be in accordance with the recommendations of the manufacturer or as approved by the Engineer.

Connections between different types of pipes and accessories shall be made with transition fittings where recommended by the pipe manufacturer.

Service connections shall be made as indicated and in accordance with the recommendations of the pipe manufacturer.

5.4.7 THRUST BLOCKS

Plugs, caps, tees, bends and fire hydrants shall be provided with concrete thrust blocks. Backing shall be placed between solid ground and the hydrant or fitting to be anchored. The area of bearing shall be as

shown on the Drawing. The backing shall be so placed that fitting joints shall be accessible for repair. The concrete shall be class C plain cement concrete.

5.4.8 PIPE BEDDING

Fine sand as pipe bedding material shall be used for bedding of pipes and fittings. The sand shall be free from clay, silt, salts, organic impurities and debris. Approval of pipe bedding materials shall be obtained by the site Engineer prior to placing.

5.4.9 FLUSHING

The Contractor shall provide facilities for flushing the line. Water for flushing the line shall be arranged by the Contractor. Flushing of line shall be done section by section. For each valved section of pipeline the Contractor shall make a temporary hose connection between the water pipeline and the pipeline under test. Water shall be pumped into the section flushed. Other arrangements for storing and pumping of water shall be subject to the approval of Engineer. Due precautions shall be taken by the Contractor for the disposal of water. The pipeline shall be flushed by keeping all the branching pipes open. Flushing shall be continued until clean water starts flowing through the other end. Section by section, the entire pipeline shall be flushed at a minimum flushing velocity of 2.5 ft./sec.

5.4.10 PIPELINE DISINFECTION

The Contractor shall furnish all equipment, labour and material for the proper disinfection of the pipeline. Disinfection shall be accomplished by chlorination after the lines have been tested for leakage but before they have been connected to the main system. Disinfections of the pipelines shall be done in the presence of the Engineer's representative with equipment approved by him.

- **Chlorination** A chlorine and water mixture shall be supplied by means of a solution feed chlorination device. The chlorine solution shall be applied at one end of the pipeline through a trap, in such a manner that as the pipeline is filled with water, the dosage applied to the water entering the pipe shall be at least (25 p.p.m) or enough to meet the requirements given hereinafter.
- **Retention Period** Chlorination water shall be retained in the pipeline for a period of at least 24 hours. After the chlorine treated water has been retained for the required time, the chlorine residual at the pipe extremities and at such other representative points shall be at least 10 parts per million. This procedure shall be repeated until the required residual chlorine concentration is obtained.
- **Chlorination of Valves** During the process of chlorination the pipeline, all valves or other appurtenances shall be operated while the pipeline is filled with the heavily chlorinated water.

5.4.11 FINAL FLUSHING

Following complete disinfection of the pipeline, all treated water shall be thoroughly flushed from the pipeline at its extremities. Treated water and water used for flushing the pipelines shall be disposed of in a manner instructed by the Engineer. Fresh treated water shall be filled in the line and water tested from presence of coliform. the test result should

indicate negative coliform presence. If the test indicates any positive coliform, the entire process of disinfection shall be repeated or improved upon until coliform free samples are obtained.

5.4.12 SAMPLING AND TESTING

Disinfection of the pipeline and appurtenances shall be the responsibility of the Contractor. The first set of samples will be collected for analysis by the Engineer. Should the samples reveal presence of coliform the Contractor shall again disinfect the pipeline and appurtenances at no extra cost to the Employer for sampling and testing for subsequent retests until coliform free samples are obtained. The charges for re-sampling and retesting shall be recovered from the Contractor.

5.4.13 CLEAN-UP

Upon completion of the installation of the water supply lines, distribution system and appurtenances, all debris and surplus materials resulting from the work will be removed and disposed off in a manner satisfactory to the Engineer

5.5 SOIL, WASTE, VENT & RAIN WATER DRAINAGE PIPES & PIPE FITTINGS (C. I. & uPVC)

All cast iron soil pipes and fittings shall be installed to the lines and grades shown on the drawings or as directed by the Engineer. When required to be installed above ground floor level, suitable and substantial number of hangers and supports of approved type and make shall be provided. No piping shall be hung from the piping of other systems. Clamps shall be provided on not more than 1.5 meter centres or a minimum of one hanger per each length of pipe whichever is smaller. Where excessive numbers of fittings are installed, additional clamps will be provided.

All steel clamps, hangers and support etc. shall be given one coat of red oxide primer and two coats of synthetic enamel paint. All exposed C.I. soil/vent pipes shall be given two coats of synthetic enamel paint. Materials for painting shall be high quality product of well-known manufacturer and will be approved by the Engineer before using. The instructions of the manufacturer regarding all painting work shall strictly be adhered to. Pipes passing through walls, floors, etc. shall be provided with sleeves of approved design. All vent pipes to be installed in the system shall be provided with approved cowl and will rise at least 0.70 meter above the roof.

Caulked joints for cast iron bell-and-spigot soil pipe shall be firmly packed with oakum or kemp and filled with molten lead not less than 22 mm deep and not to extend more than 3 mm below the rim of the hub. Rubber ring joints shall also be allowed. No paint, varnish, or other coatings shall be permitted on the jointing material unit after the joint has been tested and approved

Pipes passing through walls, floors, etc. shall be provided with sleeves of approved design. All vent pipe to be installed in the system shall be provided with approved cowl and will rise at least 0.70 meter above the roof.

Special requirements for uPVC pipes and fittings are as under:

Maximum Interval between Supports (m)
(Support centers for uPVC pipe work systems)*

Nominal Diameter, d _e (mm)	PIPEWORKS	
	Horizontal (10xd _e) (m)	Vertical (m)
40	0.40	1.2
50	0.50	1.5
75	0.75	2.0
110	1.10	2.0

* The values shown are for general installations only. Attention is drawn to special requirements that may be needed in more demanding applications.

All steel clamps, hangers, supports etc. shall be given one coat of red oxide primer and two coats of synthetic enamel paint.

All exposed uPVC pipes shall be given two coats of approved colour water based emulsion paint (note that oil based paints must be avoided).

PRECAUTIONS

Following points describe how an uPVC must be cared of:

- a. The depth of concrete cover above uPVC pipe depends on the pipe gradient. However, a minimum of 1 (one) inch concrete cover must be provided.
- b. When using cemented joints, the adhesive should be given sufficient opportunity to harden before the pipe is concreted in.
- c. Horizontal lines that are concreted-in should be anchored against upward movement and should be adequately secured while the concrete is being poured.
- d. During the pouring and setting of concrete, necessary care shall be taken to prevent physical damage to the pipes.
- e. When using heated concrete or when steaming the concrete, the sensitivity of uPVC material to temperature changes should be borne in mind.
- f. Concrete mortar that is used before concreting-in shall include no sharp-edged material.
- g. Avoid excessive misalignment of the pipes.
- h. Avoid excessive tightness of joints.
- i. Provide sufficient expansion joints to allow thermal movement or regression.
- j. Use only allowed cleaning & descaling techniques for different situations & locations (as described in ISO/TR 7024-1985E) when a pipeline gets choked or blocked.

DELIVERY CONDITIONS

The internal and external surfaces of pipes and fittings shall be smooth and free from grooving, blistering and any other surface defect. The materials shall not contain visible impurities or pores. Pipe ends shall be cleanly cut, and the ends of pipes and fittings shall be square with the axis of the pipe

MARKINGS

Pipes, fittings and sealing rings shall be marked clearly and indelibly so that legibility is maintained for the life of products under normal conditions of storage, weather and use.

The markings may be integral with the product or on a label. The markings shall not damage the product.

PIPES

Pipes shall be marked with at least the following information:

- a. Manufacturer's name or trade mark;
- b. Pipe material;
- c. Nominal diameter of pipe;
- d. Nominal wall thickness of pipe
- e. Manufacturing information, in plain text or in code, providing traceability of the production period to within the year and month and the production site if the manufacturer is producing at several national or international sites.
- f. The number of this International Standard.

Pipes with a nominal laying length up to and including z_2 meters shall be marked with at least once. Pipes with a nominal laying length greater than z_2 meters shall be marked at intervals of z_3 meters at the most. The values of z_2 and z_3 shall be as specified by the authorities in each country.

Fittings

Fittings shall be marked with at least the following information:

- a. Manufacturer's name or trade mark;
- b. Fitting material (may be given on packing only in the case of PVC, provided this information is not required on each article by national authorities);
- c. Nominal diameter of fitting;
- d. Classification (where applicable)
- e. Values of angles, if any;
- f. Manufacturing information, in plain text or in code, providing traceability of the production period to within the year and month and the production site if the manufacturer is producing at several national or international sites (may be given on packing only, provided this information is not required on each article by national authorities);
- g. The number of this International Standard (may be given on packing only, provided this information is not required on each article by national authorities).

Sealing Rings

Sealing rings shall be marked with at least the following information:

- a. Manufacturer's name or trade mark;
- b. Nominal diameter of ring;
- c. Manufacturing information, in plain text or in code, providing traceability of the production period to within the year and month and the production site if the

manufacturer is producing at several national or international sites.

6. TESTING AND COMMISSIONING

6.1 G.I. & PPR COLD AND HOT WATER PIPES

All water distribution system shall be tested whole or in part to 2 times the working pressure with a minimum test pressure of 100psi. The contractor shall pay for all device, materials, supplies, labor and power required for the test. The test will be run for two hours at the specified pressure and there should be no leakage in the system. Defects revealed by the test shall be repaired and the whole test rerun until the system proves to be satisfactory.

After all the pipes and fixtures have been properly laid and tested, they shall be flushed clean with water and then disinfected with water solution of chlorine of at least 50 ppm strength for a contact period of 6 hours. The system will be finally flushed with clean water.

6.2 SOIL, WASTE, VENT & RAIN WATER DRAINAGE PIPES & PIPE FITTINGS (C. I. & uPVC)

The entire system of drains, waste, and vent piping inside the building shall be tested by this Contractor under a water test. Every portion of the system shall be tested to a hydrostatic pressure equivalent to at least 3-meter head of water. After filling this Contractor shall shut off water supply and shall allow it to stand two hours, under test during which time there shall be no loss or leakage.

The Contractor shall furnish and pay for all devices, materials, supplies, labor and power required in connection with all tests. All tests shall be made in the presence of and to the satisfaction of the Engineer.

The Contractor shall also be responsible for the repair of this work & other trades work that may be damaged or disturbed by the tests. Defects disclosed by the tests repaired. Work shall be replaced with new work without extra cost to the Employer. Tests shall be repeated as directed, until all work is proven satisfactory.

All fixtures shall be tested for soundness, stability, support and satisfactory operation.

7. MEASUREMENT AND PAYMENT

7.1 COLD & HOT WATER PIPE

7.1.1 Measurement

Measurement for acceptably completed works of supply and installation of cold and hot water pipes shall be in running meter length.

- a. In building works, no measurement shall be made for earthworks, pipe fittings, jointing, hangers, clamps, brackets, sleeves, insulation, cutting and breaking concrete and then making it good, applying protective painting, coating, cleaning, testing and disinfecting etc. and the measurement will be for the full work specified herein.
- b. In external works, no measurement shall be made for pipe fittings, jointing, insulation, cutting and breaking concrete and then making it good, applying protective painting, coating, cleaning, flushing, testing and disinfecting etc. and the measurement will be for the full work specified herein. However, earthworks (excavation, backfilling, sand bedding), and thrust blocks shall be paid separately as specified in Bill of Quantities.

7.1.2 Payment

Payment for acceptable measured quantity will be made at the unit rate per running Foot length of cold and hot water pipes quoted in the Bill of Quantities. The amount bid shall be the full payment for completion of the work in all respects as specified herein.

7.2 uPVC and C.I. SOIL, WASTE & VENT PIPES

7.2.1 Measurement

Measurement for acceptably completed works of supply and installation of uPVC & C.I. pipes, will be in running Feet length and the work to be done shall include all pipe fittings, jointing, hangers, clamps, brackets, sleeves, cutting and breaking concrete and then making it good, applying protective painting, coating, cleaning and testing.

7.2.2 Payment

Payment will be made at the unit rate of bid per running Feet length of pipe acceptably supplied and installed. The amount bid shall be full payment for the work specified herein.

7.3 PLUMBING FIXTURES

7.3.1 Measurement

Measurement for plumbing fixtures will be made as per actual number acceptably installed. The Contractor's bid against these items shall include installation of complete unit as specified herein, inclusive of all work from inlet connection of water supply to outlet connection with the sanitary system, complete as per Contract Documents and/or as directed by the Engineer.

7.3.2 Payment

Payment for plumbing fixtures shall be made at the applicable unit price per number bid for the respective item in the Bill of Quantities. The amount bid shall be full payment for the work specified herein.

7.4 MISCELLANEOUS ITEMS

7.4.1 Measurement

Measurement for acceptably completed works of floor drains, roof drains, cleanouts, glass mirror, towel rail, toilet paper holder, soap trays, mirror trays, water coolers, water heaters, etc. shall be made on the basis of actual number acceptably installed in position. The Contractor's bid against these items shall include installation complete as specified herein and/or as shown on the Drawings.

7.4.2 Payment

Payment for acceptably measured quantity of floor drains, roof drains, cleanouts, glass mirrors, towel rails, toilet paper holders, soap trays, mirror trays electric water coolers, water heaters, etc. shall be made at the applicable unit rate per number quoted in the Bill of Quantities. The bid amount shall be full payment for the works specified herein and as shown on the Drawings.

*** End of Section 5100 ***

SECTION - 5600

DEVELOPMENT OF TUBE-WELL

- 1. LOCATION OF TUBE WELL**
- 2. ORDER OF WORK**
- 3. MACHINERY & EQUIPMENT**
- 4. DRILLING AND SUPERVISORY STAFF**
- 5. MOBILIZATION AND DEMOBILIZATION**
- 6. DRILLING OF BORE HOLES**
- 7. DATA AND RECORDS**
- 8. ELECTRICAL LOGS**
- 9. CONSTRUCTION OF TUBE WELLS, DEVELOPMENT AND TESTING**
- 10. DEVELOPMENT AND TESTING**
- 11. MEASUREMENTS AND PAYMENT**

1. LOCATION OF TUBE WELL

The tube well will be installed at location selected after performing Electrical Resistivity Survey.

2. ORDER OF WORK

- a) The order in which the tube well sites are to be completed will be determined by the Engineer.
- b) The work at each site will be accomplished in the following sequence: -
 - Drilling with 4" to 6" dia bit to carry out pump out test with air compressor, to determine the tentative expected discharge of the well and to collect water samples for laboratory testing.
 - Collection of samples at 5 ft. interval of depth or at change of lithology which ever is earlier.
 - Sieve analysis of the representative lithologic samples.
 - Electrical logging of the borehole.
 - Improvement in the tentative design to be made based upon the actual sub-surface lithologic conditions encountered for approval by the Engineer at site.
 - Installation of tube well assembly.
 - Gravel packing to the annular space around the tube well assembly.
 - Development and testing (D&T) of the tube well; and.
 - Capping and sealing the tube well top.

3. MACHINERY & EQUIPMENT

The Contractor shall be solely responsible for furnishing all the plants, equipment, instruments, appliances, accessories, materials, labour, technicians etc. required to complete all the works specified in the tender document to the satisfaction of the Engineer.

4. DRILLING AND SUPERVISORY STAFF

The Contractor shall have at site, at all time, only qualified, experienced and thoroughly competent persons for the execution and supervision of the drilling and other related works.

5. MOBILIZATION AND DEMOBILIZATION

5.1 Mobilization

Mobilization shall consist of the delivery at site of all equipment, materials and supplies to be furnished by the Contractor, the complete assembly in satisfactory working order of all such equipment on the job and satisfactory storage at site of all such materials and supplies. The Contractor shall mobilize the necessary equipment and supplies in order

to perform the work in satisfactory manner under the existing condition. This will also include the shifting of equipment from one location to another.

5.2 Demobilization

Demobilization shall consist of the removal from the site of all equipment and extra material from the site after completion of the work and leave the site clear, clean and tidy to the satisfaction of the Engineer.

6. DRILLING OF BORE HOLES

6.1 Scope of Work

Drilling of one exploratory holes to depths specified by the engineer but not more than 350 ft. shall consist of all work required in connection with drilling the bore holes at each site that would be shown on the map or directed by the Engineer including, but not limited to locating the site on the ground, moving in, setting up, preparing the site, drilling the bore, collecting data and keeping records, collecting preserving lithological and water samples and their analysis for gradation and water quality, installing and removing temporary casing, dismantling, moving out and cleaning up the site.

6.2 Location of Exploratory Holes

The Engineer as a result of Electric Resistivity survey carried out by the Contractor shall establish location of exploratory site in the field. Fixing the borehole locations on the ground shall be the responsibility of the Contractor.

6.3 Method of Drilling

6.3.1 The Contractor shall drill exploratory hole at the location established by the Engineer. The Contractor shall prepare the site for installing drilling rig and drilling the exploratory hole.

6.3.2 The bore hole shall be initially drilled a pilot 8" diameter with straight rotary rig up to desired depth depending up the reasonable extent of aquifer up to 350 ft. depth or to the depth less than this as directed by the Engineer at site.

6.3.3 After the desired depth is achieved the Contractor will carry out pump out test to determine tentative expected discharge of tube well and to collect water samples for laboratory test specified by the Engineer.

6.3.4 The water sampling will be carried out by installing temporary well of 2" diameter in the borehole with 10 ft. of screen at the bottom. The water samples will be collected by pumping with air compressor and lowering a suitable airline. Each water sample will be collected after 6 hours of pumping or more till the water is clear and the electrical conductivity and temperature of the water pumped should be constant for at least three hours. The contractor will supply all the instruments necessary for the above testing.

6.3.5 After achieving desired results through pump out test by air compressor. The same borehole will ream to 12" diameter. Each bore hole shall be drilled up to 350ft. depth or to the depth less than this as directed by the Engineer at the site. The bore holes shall be drilled straight and plumb so that the required pump and tube well casing may be installed concentric with the hole and within the

tolerance specified for plumbness of the casing Waste materials from the drilling operation shall be disposed off in a manner approved by the Engineer.

6.3.6 Lithological Sampling

The lithological samples are to be collected at every 5 ft. depth or change of lithology whichever less is. After each sampling the hole shall be flushed out for removing the cuttings out of the hole. The samples shall be kept in a sample box of the type suggested by T.P. Ahrens or as directed by the Engineer. Representative samples shall be kept in polythene and cloth bags with proper mark on the bag i.e. borehole No., Samples No., Depth, Formation, data etc.

7. DATA AND RECORDS

The Contractor shall keep accurate record of drilling history indicating drilling fluid losses, circulation losses, time log, lithologic log of each bore hole including description of all materials encountered and their location in the bore hole. The fact that the Engineer or his representative may be present and keeping a separate record shall not relieve the Contractor from this responsibility. In the case of defective or incomplete records the Contractor shall complete the records at his own expense. All records and data shall be kept by the Contractor on forms approved by the Engineer. The Contractor shall deliver to the Engineer the original of all records and all such records shall become the property of the Employer.

8. ELECTRICAL LOGS

Contractor shall perform electric logging in each borehole. The resistivity and self-potential methods may be employed in electric logging. Each log shall be conducted from surface up to 3 ft. above the drilling depth. Contractor shall supply three copies of each log in which interpretation in term of lithology may be made.

9. CONSTRUCTION OF TUBE WELLS, DEVELOPMENT AND TESTING

9.1 Scope of Work

Construction of tube well will include, but not be limited, furnishing and installation of pipes, screens, fixtures to the required depth; furnishing and placing of gravel shrouding up to the specified depth in the annular space between the tube well and casing and to provide all the staff, technicians, drillers and furnishing of plants, machinery equipment, appliances, etc. required of drilling, installation and development and testing of tube well shall be the sole responsibility of the Contractor. After completing all the works mentioned herein, the Contractor shall remove all his machinery, equipment, plants and waste materials and clear the site as per specification and the instructions of Engineer.

9.2 Construction of Tube well

9.2.1 Contractor shall drill holes up to the depth as specified by the Engineer at site. The borehole is sufficiently straight and plumb so that the tube well casings and pump may be installed satisfactorily.

9.2.2 It shall be the Contractor's responsibility to protect the hole against caving and sloughing; and stabilizing the unstable materials in the manner approved by the Engineer.

- 9.2.3 If, in the opinion of the Engineer it is necessary to discontinue the work in any bore hole because it is out of line more than the amount specified or on account of jammed tools, caving ground or because of negligence on part of the Contractor, the Contractor shall drill another bore hole at an alternative location designated by the Engineer. The Contractor will not be entitled to payment for any work done or materials furnished for bore holes abandoned as a result of his operations or negligence.
- 9.2.4 The depth of the pump-housing casing will be established by the Engineer. Lengths of the specified diameter of steel casing shall be provided to extend the pump housing casing from the elevation of the top of the pump housing casing to the depth established by the Engineer.
- 9.2.5 Adjoining sections of pump housing casing shall be assembled by field welding. All field welding shall be performed by the electric arc method, using heavily coated welding rods suitable for all position welding. All the pipe ends shall be beveled before welding. After being deposited, welds shall be cleaned of slag and shall show uniform sections, smoothness of weld metal, feathered edges without overlap and free from porosity and clinkers.
- 9.2.6 The length and size of the casing as specified by the Engineer shall extend from the bottom of the housing pipe to the depth determined by the Engineer. The bottom of the tube well casing shall be provided with a bail plug. The tube well casing shall consist of slotted sections (brass screen) for installation against water yielding formations and blank pipe sections opposite non- water yield formations as directed by the Engineer. It is envisaged that the diameter of Housing pipe and screen will be 10" and/or 8" respectively.
- 9.2.7 The Contractor shall install the entire pump housing and tube well casing assembly straight plumb, and concentric in the reamed hole to permit the installation of the pump in such a manner that it will operate satisfactorily and without damage. The methods employed by the Contractor in the installation of the casing or in obtaining or correcting the verticality and straightness of the pump-housing casing shall be subjected to the approval of the Engineer.
- 9.2.8 Centralizers, placers or other suitable devices shall be attached to the tube well casing at about 30 ft. interval so that it will be centered in the bore hole throughout its entire length and held in such a position while gravel shrouding is being placed. Centralizers shall be attached to the pipe or coupling in a manner that ensures that the pipe is accurately centered in the borehole. The detail design of the Centralizers and method of attachment to the pipe and coupling shall be subject to the approval of the Engineer.
- 9.2.9 The Contractor shall install pump housing casing so that the deviation of its axis from the vertical shall not exceed one and half inch at the bottom of the pump housing casing. Measurements for determination of verticality and straightness of the pump housing casing shall be made by the Contractor in the presence of the Engineer upon completion of the gravel shrouding.
- 9.2.10 Measurements for determining the deviation of the pump housing casing from the vertical shall be made by the use of a circular plumb having a minimum outside diameter of $\frac{1}{2}$ " less than the inside diameter of the pump housing casing. The plumb shall hang vertically and shall be suspended in the center of the pump housing casing from a point 10 ft. above the top of the casing. When the plumb is lowered to the bottom of the pump-housing casing at the top by more than that corresponding to a deviation of the plumb of one and a half inch

at the bottom of the pump-housing casing. All deviations shall refer to a vertical line passing through the center of the pump housing casing at the to the pump housing casing.

- 9.2.11 Straightness shall be determined by lowering a section of pipe 20 ft. long or a dummy of the same length to the bottom of the pump housing casing. The minimum outside diameter of the pipe or dummy shall be $\frac{1}{2}$ " less than the inside diameter of the pump housing casing. If a dummy is used, it shall consist of rigid spindle with three cylindrical rings, each ring having a height of at least 12". The rings shall be true cylinders and shall be located at each end and in the center of dummy shall be rigid so that it will maintain the alignment of the axis of the cylindrical rings. The pump housing casing shall be sufficiently straight so the pipe or dummy can be passed freely throughout the entire length of the pump housing casing. Plumbs, pipes and dummies used in these tests shall be approved by the Engineer.
- 9.2.12 If the tube well, failing to meet the specified requirements for straightness, vertically and concentricity shall be abandoned; the contractor shall construct a new well at his own expense at an alternative site designated by the Engineer.
- 9.2.13 The Contractor may obtain gravel from any source/location subject to the approval of the Engineer provided that gravel meets the requirements of the specifications. The Employer will not be responsible for amount of work involved or the amount of materials it will be necessary to waste in order to obtain the required amount of gravel of proper gradation.
- 9.2.14 The gravel shrouding shall be clean, washed, water worn, carbonate free, generally hard well rounded and without thin or flat particles. The gravel supplied shall be subject to inspection and screening in the field to ensure proper gradation suitable to the formation. Approximate limits of gradation of gravel shall be designed on the basis of gradation analysis of lithological samples. The limit of gradation shall be provided to the Contractor within a day or two after receiving the results of gradation of all the samples collected from the exploratory well which is to be converted to the tube well. The gravel shall be reasonably graded and shall conform to the approximate limits of design.
- 9.2.15 Gravel shall be placed at constant rate using Tremie pipe Hoppers of other similar devices to provide continuous and uniform gravel flow so as to minimize segregation of particle sizes. When Tremie pipe or Hopper is used, gravel shall be introduced in. the annular space between the pump housing and the edge of the hole at two points located 180 degree apart. The Tremie pipe when used shall be of suitable size and lowered to the bottom of the well on two opposite sides of the bore hole and calculated quantity of gravel shall be poured in the pipe through a funnel and the pipe shall be raised by 5 ft. intervals. In all the cases water shall be circulated steadily during gravel placement by inserting the drilling rod into pump housing and operating the circulation pump on the drilling rig. The water level in the annular space outside the pump housing shall be maintained at or above natural ground surface level by return flow from the cutting pit.

Temporary casing, if used, shall be carefully withdrawn in 5 ft to 10 ft interval during placement of gravel shrouding and the gravel shall be introduced so that each stage of the hole above bottom of the casing is completely filled before the casing is withdrawn to next stage.

10. DEVELOPMENT AND TESTING

- 10.1 The tube well shall be developed with air compressor initially. The depth of the airline will be varied to clean all the sections of the screen. Any sediment collected at the bottom shall be lifted out by pumping or the bailer if necessary. The initial development will be considered as completed when the water is clear and sand free and the discharge is constant to the satisfaction of the Engineer.
- 10.2 The development procedures and methods used for the development of the tube wells shall be established by the Contractor subject to approval by the Engineer. Development and testing shall include, but not be limited to Block Surging, back washing and pumping the tube well at higher than the rated capacity strictly following the instructions and under the supervision of Engineer. The Engineer shall witness the development operations from their initiation to their completion. The Contractor shall maintain complete records of the development operations and shall make regular periodic measurements of discharge rates and water level measurement.
- 10.3 The final development of the tube well shall be performed with turbine/submersible pump for a minimum of six hours by step pumping, back washing and surging the tube well with a pump. The Contractor may notify the Engineer at any time following the completion of the six hours pumping period that the tube well is ready for testing.
- 10.4 The Contractor shall test each tube well under the Engineer's direction as described herein. Upon completion of the development operations the tube well shall be permitted to recover for minimum period of one hour. During this recovery period, the tube well shall be sounded. If the comparison of the depth by sounding and the length of the casing string indicating there is more than 5 ft of material in the tube well, it shall be cleaned to within 2 ft of the bottom of the casing.
- 10.5 Following the recovery period, the tube well shall be pumped at 150 percent of rated capacity for a period of one hour. The water pumped shall at all time be cleared and free from turbidity.
- 10.6 Upon satisfactory completion of above one-hour pumping period the tube well shall be permitted to recover for a period of one hour. Upon the completion of this recovery period, a four hour multiple step pump test shall be performed by pumping the tube well for one hour at each approximately four equal increments. The last increment shall be at 150 percent of rated capacity. Following this last increment of the step test, the tube well shall be pumped at a rate of 150 percent of design capacity for a period of two hours.
- 10.7 The following is a short summary of the development and testing procedure:
- Development
 - Development time 6 hours (minimum)
 - Recovery 1 hour (minimum)
 - Testing
 - Pumping period 1 hour
 - Recovery 1 hour (minimum)
 - Step pumping 4 hour
 - Pumping period 2 hours.

- 10.8 The Contractor shall furnish all necessary equipment for testing the tube well, including a water lubricated or oil lubricated test pump capable of delivering at least 150 percent of the tube well rated capacity at all stages of the tests, a valve for fine adjustment of the discharge, an electric measuring device to determine the draw down during each stage of the test and Imhoff cones to measure sand content. If oil lubricated test pumps are used, the Contractor shall exercise all reasonable precautions to keep the leakage of lubricating oil into the tube well at a minimum and shall promptly remove all oil which collect on the water surface in the tube well by the addition of detergents or other suitable chemicals and pumping the emulsified oil from the tube well. In the event the Contractor fails to keep the leakage of oil into the tube well within acceptable limits or to promptly remove oil accumulations from the tube well, the Engineer will order the use of oil lubricated test pumps discontinued, and the Contractor will be restricted to the use of water lubricated pumps for testing of the tube wells. The tube well specialist will determine the actual depth of setting for the test pump after the tube well has been developed. Piping gauges, orifices, meters, weir boxes or other measuring devices shall be furnished, installed and removed by the Contractor and shall remain his property. All measuring devices and testing equipment will be subject to approval by the Engineer.
- 10.9 The Contractor shall take draw down and discharge measurements and other pertinent data during each test at intervals as specified by the Engineer. All such data shall be recorded on forms approved by the Engineer and the original of such forms shall be delivered to the Engineer at the completion of the development and testing operations.

11. MEASUREMENTS AND PAYMENT

11.1 Measurement of Exploratory Holes

- 11.1.1 Measurement for drilling of exploratory holes will be made of the actual depth of each bore hole drilled, measured from the original ground surface, from the depth of bore hole specified by the Engineer. No measurement will be made of over-drilling required because of sloughing or caving for boreholes abandoned due to caving negligence on the part of the Contractor.
- 11.1.2 Payments will be made of depth of bore hole and samples on basis of bidding rates in the bill of quantities. The Contractor shall be paid for the actual depth requested. Any over drilling done by the Contractor for the safety of the pipes and screens or other purposes shall not be paid.
- 11.1.3 If desirable results are achieved by pump out tests. The same test bore will be reamed by rotary drill. No extra payment for test bore will be paid.
- 11.1.4 If desirable results are not achieved from pump out test with compressor. New test bore will be drilled at new location designated by the Engineer and the payment for bore hole abandoned due to non availability desired quality/quantity of water will be made to the Contractor.

11.2 Measurement for Tube Well

- 11.2.1 Measurement for drilling of tube wells will be made of the actual depth of each borehole drilled, measured from the original ground surface, for the depth of bore hole specified by the Engineer. No measurement will be made of over-drilling required because of sloughing, caving ground or for the Contractor's use in setting casing, for tube wells abandoned due to jammed tools, caving ground, or negligence on the part of the Contractor or for tube wells not constructed in accordance with all the requirements of these specifications.

- 11.2.2 Payment will be made for the depth of bore hole per linear feet bid in the Bill of Quantities.
- 11.2.3 No payment will be made of drilling the test bore hole except the pump out test with compressor, if the desired quantity/quality of water is obtained. The same trial bore will be further developed for main bore hole.
- 11.2.4 If desired results are not obtained from the bore and the bore is abandoned the measurement and payment will be made as defined in 11.2.1 and 11.2.2.
- 11.2.5 Measurement for furnishing and installation of casing will be made of the total length of each size, wall thickness and type of pump housing and tube well casing actually installed in the tube well including length of concentric reduces. The measurement of length will be taken from the elevation of the top of the pump-housing casing to the bottom of the tube well casing. For measurement of length, concentric reducers will be considered as casing of the larger size to which the reducers are directly connected. No measurement will be made of centralizers, bail plugs or other accessories required for the complete installation. Unless otherwise quoted as separate items in the bid.
- 11.2.6 Payment will be made for the actual cased depth at the unit price per linear feet bid in the Bill of Quantities.
- 11.2.7 Measurement for payment will be made of the length of annular space between casings and walls of the bore hole actually shrouded from top of the gravel shroud to the bottom of the hole as specified by the Engineer; or on lump sum basis if quoted by the Contractor as such.
- 11.2.8 Payment will be made for the actual length of gravel shrouding at the unit price per linear feet bid in the bill of quantities; or lump sum as per bid by the Contractor.
- 11.2.9 Payment for pump out test with compressor development and performing aquifer test shall be made as per rate quoted in the bill of quantities.

*** End of Section 5600 ***